

**nason®**  
**FINISHES**

# Nason® Finishes Basecoat and Topcoats

**VALUE IN A HURRY**

AN AXALTA COATING SYSTEMS BRAND

# Nason® Finishes Basecoat & Topcoats

For over 50 years, Nason® Finishes has stood the test of time as a proven product trusted by many industry experts. Developed with next generation technology, Nason Finishes products feature a simple, easy-to-use overall refinishing system to deliver improved product performance at an affordable price. Expect Value in a Hurry with the latest technology from Nason Finishes.





## Improved Performance

New products have been developed with an innovative technology formulated to deliver improved cycle time, easy application, and enhanced flake control.

## Quality Color Offering

Designed to deliver superior depth of color and exceptional high gloss appearance, the new Nason Finishes topcoats are developed from a concentrated tint line to provide thousands of popular solid, metallic, OEM, and fleet colors.

## Quick and Easy Application

With simple mix ratios that utilize universal activators and reducers, Nason Finishes provides a user-friendly overall refinishing system.

# Single Stage Topcoats



## Ful-Thane® 2K Urethane Single Stage

A National Rule compliant, urethane single stage topcoat that is easy to apply and provides outstanding durability for a variety of applications. Ful-Thane 2K Urethane is Nason Finishes premium single stage paint designed for long-term gloss, durability, UV protection and overall performance. Ful-Thane 2K Urethane is our best single stage offering.

**VOC:** 4.9 lbs/gal | 558 g/L

| Binder                                                                                                                                                                                                    | Activator                        | Reducer                                                                                                                                  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|
| <b>435-00 2K Urethane Metallic Binder</b><br><b>435-01 2K Urethane Solid Binder</b><br><b>Mix Quality "NIB"</b><br><br><b>Factory Package Colors</b><br>400-05 Black<br>400-06 Snow White<br>400-07 White | <b>VS5300 Urethane Activator</b> | <b>VS5160 Low Temp Reducer</b><br><b>VS5170 Mid-Temp Reducer</b><br><b>VS5180 High Temp Reducer</b><br><b>VS5190 X-High Temp Reducer</b> |



## Ful-Base® 2K Enamel Single Stage

A National Rule compliant, solvent-borne single-stage topcoat that is easy to apply and is available in a wide array of colors. Ful-Base Enamel is best used for overall painting on older vehicles where good gloss and color are required, but long-term durability is not needed.

**VOC:** 4.9 lbs/gal | 558 g/L

| Binder                                                                                                                            | Activator                      | Reducer                                                                                                                                  |
|-----------------------------------------------------------------------------------------------------------------------------------|--------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|
| <b>435-06 2K Enamel Binder Mix</b><br><b>Quality "NIC"</b><br><br><b>Factory Package Colors</b><br>419-105 Black<br>419-106 White | <b>VS5310 Enamel Activator</b> | <b>VS5160 Low Temp Reducer</b><br><b>VS5170 Mid-Temp Reducer</b><br><b>VS5180 High Temp Reducer</b><br><b>VS5190 X-High Temp Reducer</b> |



## Ful-Cryl® 2K Acrylic Single Stage

Ful-Cryl is a National Rule compliant acrylic enamel formulated with outstanding performance characteristics. Ful-Cryl Acrylic Enamel is designed to offer excellent gloss, superior flow, chip resistance, and durability.

**VOC:** 4.9 lbs/gal | 558 g/L

| Binder                                                                                                                           | Activator                       | Reducer                                                                                                                                  |
|----------------------------------------------------------------------------------------------------------------------------------|---------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|
| <b>435-03 2K Acrylic Binder Mix</b><br><b>Quality "NID"</b><br><br><b>Factory Package Colors</b><br>418-05 Black<br>418-06 White | <b>VS5320 Acrylic Activator</b> | <b>VS5160 Low Temp Reducer</b><br><b>VS5170 Mid-Temp Reducer</b><br><b>VS5180 High Temp Reducer</b><br><b>VS5190 X-High Temp Reducer</b> |

# Single Stage Topcoats



## FastDry™ 1K Acrylic Single Stage

FastDry is a non-activated, air dry acrylic single stage designed for easy refinishing of machinery and equipment.

**VOC:** 4.9 lbs/gal | 558 g/L

| Binder                                     | Reducer                                                                                                      |
|--------------------------------------------|--------------------------------------------------------------------------------------------------------------|
| 435-04 1K Acrylic Binder Mix Quality "NIE" | VS5160 Low Temp Reducer<br>VS5170 Mid-Temp Reducer<br>VS5180 High Temp Reducer<br>VS5190 X-High Temp Reducer |
| <b>Factory Package Colors</b>              |                                                                                                              |
| 414-2005 Black                             |                                                                                                              |
| 414-2006 White                             |                                                                                                              |

# Low VOC Single Stage



## Ful-Thane® 2K Low VOC Single Stage

A Low VOC compliant, urethane single stage topcoat designed to provide good quality and performance. Ful-Thane Low VOC Single Stage features a wide range of sparkling metallic and rich solid colors.

**VOC:** 2.7 lbs/gal | 324 g/L

| Binder                                     | Activator                | Reducer                                                                                                      |
|--------------------------------------------|--------------------------|--------------------------------------------------------------------------------------------------------------|
| 435-09 2K Low VOC Binder Mix Quality "NIS" | VS5330 Low VOC Activator | VS5156 Low Temp Reducer<br>VS5157 Mid-Temp Reducer<br>VS5158 High Temp Reducer<br>VS5159 X-High Temp Reducer |
| <b>Factory Package Colors</b>              |                          |                                                                                                              |
| 412-05 Black                               |                          |                                                                                                              |
| 412-06 White                               |                          |                                                                                                              |

# Basecoats



## Ful-Base® Enamel Basecoat

Ful-Base Enamel is a National Rule compliant basecoat formulated to provide a good match to OEM standards and is recommended for overall projects and repairs. Must be topcoated with clearcoat to achieve desired protection and gloss.

**VOC:** 6.1 lbs/gal | 732 g/L

| Binder                                 | Reducer                                                                                                      |
|----------------------------------------|--------------------------------------------------------------------------------------------------------------|
| 435-05 Enamel Binder Mix Quality "NIF" | VS5160 Low Temp Reducer<br>VS5170 Mid-Temp Reducer<br>VS5180 High Temp Reducer<br>VS5190 X-High Temp Reducer |



## Ful-Base® CS Acrylic Basecoat

Ful-Base CS uses advanced binder technology and an upgraded rheology package to bring collision quality color capacity and better control at a great value. Use clearcoat to achieve desired protection and gloss.

**VOC:** 6.1 lbs/gal | 732 g/L

| Binder                                  | Reducer                                                                                                      |
|-----------------------------------------|--------------------------------------------------------------------------------------------------------------|
| 435-50 Acrylic Binder Mix Quality "NIJ" | VS5160 Low Temp Reducer<br>VS5170 Mid-Temp Reducer<br>VS5180 High Temp Reducer<br>VS5190 X-High Temp Reducer |

# Axalta Accessory Additives



## VS4500 2K Urethane Integrated Clear

VS4500 Integrated Clearcoat is designed to enhance the gloss depth and color of Nason Finishes Single Stage Mix Colors, including Ful-Thane factory packaged and single stage colors, and Ful-Cryl factory packaged and single stage colors.

**VOC:** 4.8 lbs/gal | 576 g/L

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## VS4510 Low VOC 2K Urethane Integrated Clear

VS4510 is a Low VOC Integrated Clearcoat designed to enhance the gloss depth and color of Ful-Thane Low VOC Urethane factory packaged and single-stage colors. .

**VOC:** 2.7 lbs/gal | 328 g/L

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## VS6500 Fish Eye Eliminator

A ready-to-use additive designed to help prevent fish eyes or cratering in single stage topcoats and clearcoats caused by contamination, usually from silicone, water, oil, and/or grease on the substrate.

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## VS6550 Accelerator

A ready-to-use additive designed to help improve the curing process.

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## VS6200 Matte Base Additive

This additive may be mixed with new Nason Finishes Single Stage topcoats to achieve various levels of desired gloss: semi-gloss, satin, eggshell, matte and flat.

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## 441-83 Nason Flow Additive

This Flow Additive may be used in new Nason single stage topcoats to help improve flow, leveling, and overspray absorption in hot weather conditions or when spraying large vehicles.

# Marketing and Color Tools

## Marketing Support

- 3-NA544 Product Brochure
- 3-NA546 Counter Mat
- 3-NA547 Product Wall Chart
- 3-NA548 Pocket Guide

## Professional Color Tools

- 3-NA425 Popular Color Position Selector
- 3-NA442 Popular Color Variant Deck
- 3-NA582 Color Movement Chart
- M-7110 Acquire® Color Compact Spectrophotometer

Product Technical Data Sheets (TDS) and Safety Data Sheets (SDS) can be viewed and downloaded from [nasonfinishes.us](http://nasonfinishes.us).

# Nason Finishes Topcoat Performance

## Product Attributes

|                     | FastDry SS<br>"NIE" | Ful-Base SS<br>"NIC" | Ful-Base BC<br>"NIF" | Ful-Cryl<br>SS "NID" | Ful-Thane<br>SS "NIB" | Ful-Thane SS<br>"NIS" LV | Ful-Base CS<br>"NIJ" |
|---------------------|---------------------|----------------------|----------------------|----------------------|-----------------------|--------------------------|----------------------|
| Ease of Application | • • •               | • • •                | • • •                | • • •                | • • •                 | • • •                    | • • •                |
| Appearance          | • • •               | • • •                | • • •                | • • •                | • • •                 | • • •                    | • • •                |
| Color Availability  | • • •               | • • •                | • •                  | • • •                | • • •                 | • • •                    | • • •                |
| Quick Drying        | • • •               | • •                  | • •                  | • •                  | • • •                 | • • •                    | • •                  |
| Superior Hardness   | •                   | • •                  | • • •                | • •                  | • • •                 | • • •                    | • • •                |
| Chemical Resistance |                     | •                    | •                    | • •                  | • • •                 | • • •                    | •                    |
| Flexibility         |                     | •                    | •                    | • •                  | • • •                 | • • •                    | •                    |
| Chip Resistance     |                     | •                    | •                    | • •                  | • • •                 | • • •                    | •                    |
| DOI / Gloss         |                     | •                    | •                    | • •                  | • • •                 | • • •                    | •                    |
| Durability          |                     | •                    | •                    | • •                  | • • •                 | • • •                    | •                    |

## Common Uses

|                              | FastDry SS<br>"NIE" | Ful-Base SS<br>"NIC" | Ful-Base BC<br>"NIF" | Ful-Cryl<br>SS "NID" | Ful-Thane<br>SS "NIB" | Ful-Thane SS<br>"NIS" LV | Ful-Base CS<br>"NIJ" |
|------------------------------|---------------------|----------------------|----------------------|----------------------|-----------------------|--------------------------|----------------------|
| Machinery & Equipment        | •                   | •                    | •                    | •                    | •                     | •                        | •                    |
| Cosmetic Refurbishing        |                     | •                    | •                    | •                    | •                     | •                        | •                    |
| General Restoration          |                     | •                    | •                    | •                    | •                     | •                        | •                    |
| Used Car Sales / Dealer Work |                     | •                    | •                    | •                    | •                     | •                        | •                    |
| Rental Cars                  |                     |                      |                      | •                    | •                     | •                        | •                    |
| County / City Fleet Vehicles |                     |                      |                      | •                    | •                     | •                        | •                    |
| Commercial Vehicles          |                     |                      |                      | •                    | •                     | •                        | •                    |
| Heavy Duty Trucks            |                     |                      |                      |                      | •                     | •                        |                      |
| Collision Repairs            |                     |                      |                      |                      |                       |                          | •                    |

**1.855.6.AXALTA**  
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