



# Axalta 13844S™ Coarse Anti-Slip Particles



## GENERAL INFORMATION FOR USE

The products referenced herein may not be sold in your market. Please consult your distributor for product availability.



## MIXING

### COMPONENTS

Imron® AF400™ color  
Imron AF3500™ color  
Imron MS600™ color  
Imron AF740™ Clear  
13844S Coarse Anti-skid Particles



## APPLICATION

### SUBSTRATES AND SURFACE PREPARATION

Previously applied non-skid surfaces must be thoroughly cleaned and abraded, with all residue removed before applying a fresh surface. Priming the prepared surface will improve long term durability.

### GUN SETUP

Imron AF400 | AF3500 Topcoat containing anti-skid particles can be applied with conventional or HVLP equipment using pressure or gravity fluid delivery. Remove internal fluid filters from spray guns.

#### Conventional

Pressure Pot  
Gravity Feed

#### Fluid Tip

1.8mm – 2.0mm (.070" - .078")  
1.8mm – 2.2mm (.070" - .086")

#### HVLP

Pressure Pot  
Gravity Feed

1.8mm – 2.0mm (.070" - .078")

### APPLICATION

Anti-Skid Particles can be mixed to achieve the desired texture and can be applied by spray gun or the broadcast method.

#### For spray application

Follow use and application instructions of Imron Polyurethane Topcoat. Use air atomized spray equipment conventional pressure fed or gravity with a fluid tip of at least .070 inches. Mix and thin paint according to the topcoat recommendations. Add approximately 4oz (113g) by weight of Anti-skid Particles per gallon of ready to spray paint, mix thoroughly, do not strain.

#### For broadcast application

Apply a light first coat of Imron Polyurethane Topcoat, allowing surface to dry to a sticky state. Apply the Anti-skid Particles with sifter or shaker to create a uniform pattern on the surface. Use approximately 10g (1/3 oz by weight) per square foot of area.



After 12-16 hours, remove excess particles and repeat the process if necessary for any surface area that is not satisfactorily finished. Apply one to two additional coats of Imron Polyurethane Topcoat over the anti-skid surface.

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## **VOC REGULATED AREAS**

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

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## **SAFETY AND HANDLING**

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves. Do not allow material or overspray to enter drains or waterways.

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In the United States:  
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In Canada:  
**1.800.668.6945**  
**axalta.ca**

