

# Standex® VOC Compliance Chart



Antelope Valley Rules 1151/1171 - Effective 05/01/2013  
 Bay Area AQMD Rules 8-45 - Effective 10/01/2009  
 Feather River AQMD Rules 3, 14/3, 19 - Effective 08/01/2017  
 Imperial County APCD Rule 427 - Effective 04/01/2010  
 Kern County APCD Rule 410-A4 - Effective 03/13/2014  
 Mojave Desert AQMD Regulation XI: Rule 1116 - Effective 07/01/2011  
 Placer County APCD Rule 234 - Effective 07/01/2011  
 Sacramento Metropolitan AQMD Rule 459 - Effective 02/25/2012

San Diego County APCD Rule 67.20.1 - Effective 06/30/2010  
 San Joaquin Valley APCD Rule 4612 - Effective 10/21/2010  
 San Luis Obispo County APCD Rule 423 - Effective 07/01/2010  
 Santa Barbara County APCD Rule 339 - Effective 01/01/2010  
 South Coast AQMD Rules 1151/1171 - Effective 07/01/2008  
 Ventura County APCD Rules 74.6/74.18 - Effective 01/01/2009  
 Yolo-Solano AQMD Rules 2.26/2.31 - Effective 07/01/2010

Description	Article #	Compliant Rules	Applied VOC g/L	Remarks
<b>Surface Preparation VOC Limit = 0.2 lbs/gal (25 g/L)</b>				
Axalta® 107™ Low VOC Gun & Equipment Cleaner	107	Antelope Valley, Bay Area, Feather River, Imperial, Kern, Mojave Desert, Placer, Sacramento Metro, San Diego, San Joaquin Valley, San Luis Obispo, Santa Barbara, South Coast, Ventura, Yolo-Solano	25	
Axalta® 130™ Cleaner	130		0	
Standex® Low VOC Plastic Cleaner	16010		21	
Axalta®220™ Silicone Remover Low VOC	220		20	
Axalta® 265™ Plastic Cleaning Paste	265		1	
Standex® VOC Cleaner 25	16178		25	

<b>Aerosol Cleaners VOC Limit = EXEMPT</b>				
Standex® Cleaner (Aerosol)	16166	Antelope Valley, Feather River, South Coast, Ventura, Yolo-Solano	EXEMPT	Use of up to 160 ounces of non-refillable aerosol containers per day, per facility.
Standex® Silicone Cleaner (Aerosol)	16208		EXEMPT	

<b>Surface Preparation (Other) VOC Limit = 6.5 lbs/gal (780 g/L) if applied from hand-held spray containers</b>				
Standex® Cleaner	16176	Kern, San Diego, San Luis Obispo, Santa Barbara, Ventura	188	For wax, grease and other contaminant removal, prior to sanding, must be from a non-aerosol, hand-held spray bottle and is limited to 20 gallons per year, per facility.
Standex® Silicone Remover Antistatic	16203		773	

Description	Article #	Mix Ratio	Hardener	Thinner/ Additive	Addtl Product	Max Applied VOC (LE) g/L	Remarks
<b>Pretreatment VOC Limit = 5.5 lbs/gal (660 g/L)</b>							
Axalta® 400A™ 1K Primer Surfacer Dark Gray	400A	1:1	N/A	N/A	N/A	N/A	
Axalta® 410A™ 1K Primer Surfacer Light Gray	410A	Ready to Use	N/A	N/A	N/A	N/A	
Axalta® 425™ Etch Primer Low VOC	425	2:1	426	N/A	N/A	660	
Axalta® 495™ Metal Pretreatment Wipes	495	Ready to Use	N/A	N/A	N/A	660	
Standex® Low VOC Etch Primer	16189	2:1	16190	N/A	N/A	660	
Standex® 1K Primer Red-Brown (Aerosol)	14696	Ready to Use	N/A	N/A	N/A	EXEMPT	
Standex® 1K Primer (Aerosol)	16141/16228	Ready to Use	N/A	N/A	N/A	EXEMPT	
Axalta® Pretreatment Wipes	PS4000™	Ready to Use	N/A	N/A	N/A	660	

<b>Primer VOC Limit = 2.1 lbs/gal (250 g/L)</b>							
Standex® PF Filler	16220/16221	5:1+10-20%	PF Hardeners	16215, 16224, 16225	N/A	250	
Standex® PF Filler w/2K Plasticiser	16220/16221	5:1+10-20%	PF Hardeners	16215, 16224, 16225	+15% 15260	250	15260 must be added before hardener.
Standex® 1K Waterborne Primer Surfacer	16231	1+5-15%	N/A	80188		250	

<b>Primer-Sealer VOC Limit = 2.1 lbs/gal (250 g/L)</b>							
Standex® PF Sealer	16222/16223	4:1+30%	PF Hardeners	16224, 16225	N/A	250	
Standex® PF Sealer w/2K Plasticiser	16222/16223	4:1+30%	PF Hardeners	16224, 16225	+15% 15260	250	15260 must be added before hardener.
Axalta® 460A™ Epoxy 2K	460A	Ready to Use	N/A	N/A	N/A	N/A	
Standex® 2K EP Primer (Aerosol)	16181	Ready to Use	N/A	N/A	N/A	EXEMPT	

<b>Color Coating VOC Limit = 3.5 lbs/gal (420 g/L)</b>							
Standex® Basecoat	See Price List	10-30%	N/A	19301, 19302, 19303	N/A	420	
Standex® Basecoat	See Price List	+0-10% +10-30%	17400	19301, 19302, 19303	N/A	420	

<b>Clear Coating VOC Limit = 2.1 lbs/gal (250 g/L)</b>							
Standex® 2.1 HS Clear	16156	2:1+5-10%	2.1 Hardeners	2.1 Thinners	N/A	250	
Standex® 2.1 HS Clear w/2K Plasticiser	16156	2:1+5-10%	2.1 Hardeners	2.1 Thinners	+15-30% 15260	250	15260 must be added before hardener.
Standex® 2.1 HS Clear w/SR Additive	16156	1.5:1+5%	2.1 Hardeners	2.1 Thinners	+5 16207	250	
Standex® 2K Matting Agent Mix 608 w/10020 or 16156 Satin Finish	16199	3:1 w/10020 or 16156	2.1 w/2.1 Hardeners	+5-10% 2.1 Thinners	N/A	250	
Standex® Clear PFC 20	16211/ 16217	2:1+15%	PF Hardeners	16215	N/A	250	
Standex® Clear PFC 20 w/2K Plasticiser	16211/ 16217	2:1+15%	PF Hardeners	16215	+10-15% 15260	250	15260 must be added before hardener.
Standex® Clear PFC 30	16216	2:1+5%	PF Hardeners	16215	N/A	250	
Standex® Clear PFC 30 w/2K Plasticiser	16216	2:1+10%	PF Hardeners	16215	+10-15% 15260	250	15260 must be added before hardener.
Standex® Clear PFC Air Dry	16218	4:1 +20%	PF Hardeners	16215	N/A	250	
Standex® Clear PFC Air Dry w/2K Plasticiser	16218	4:1 +20%	PF Hardeners	16215	+10% 15260	250	15260 must be added before hardener.
Standex® 2K Matting Agent Mix 608 w/10020 or 16156 Flat Finish	16199	4:1 w/10020 or 16156	2.1 w/2.1 Hardeners	+5-10% 2.1 Thinners	N/A	250	
Standex® 2K Matting Agent Mix 608 w/16216 Satin Finish	16199	5:1 w/16216	2:1 w/ 16214	+20% PF Thinner	N/A	250	
Standex® 2K Matting Agent Mix 608 w/16216 Flat Finish	16199	6:1 w/16216	2:1 w/ 16214	+20% PF Thinner	N/A	250	

<b>Uniform Finish Coating VOC Limit = 4.5 lbs/gal (540 g/L)</b>							
Standex® Color Blend	19310/19311	+5-10%	N/A	19301, 19302, 19303	+5% 18316	540	
Standex® Color Blend	19310/19311	+0-5%	N/A	18316	N/A	540	
Standex® 2k Smart Blend Plus w/2.1 Clear (10020)	16174	See TDS 1206 for compliant mixing recommendations				540	
Standex® 2k Smart Blend Plus w/2.1 HS Clear (16156)	16174	See TDS 1206 for compliant mixing recommendations				540	
Standex® 2k Smart Blend Plus w/PFC 20 (16211)	16174	See TDS 1206 for compliant mixing recommendations				540	
Standex® 2k Smart Blend Plus w/PFC 30 (16216)	16174	See TDS 1206 for compliant mixing recommendations				540	

<b>Adhesion Promoter VOC Limit = 4.5 lbs/gal (540 g/L)</b>							
Standex® Plastic Primer Silver (Aerosol)	14408	Ready to Use	N/A	N/A	N/A	EXEMPT	
Axalta® 305™ Plastic Polyolefin Adhesion Promoter Low VOC	305	Ready to Use	N/A	N/A	N/A	540.0	
Axalta® 310A™ Plastic Polyolefin Adhesion Promoter	310A	Ready to Use	N/A	N/A	N/A	N/A	
Standex® 1K Plastic Adhesion Primer	16202/16227	Ready to Use	N/A	N/A	N/A	540	

<b>Other Products - Consult technical data sheet for usage and compliance.</b>							
Axalta® 766A™ 1K Trim Black Satin	766A™	Ready to Use	N/A	N/A	N/A	N/A	
Axalta® 705™ 1K Fine Putty	705	Ready to Use	N/A	N/A	N/A	N/A	
Axalta® 715™ Sanding Paste	715™	Ready to Use	N/A	N/A	N/A	N/A	
Axalta® E-Coat Restore Aerosols	See Price List	Ready to Use	N/A	N/A	N/A	EXEMPT	
Standex® Additive Blue	16255	See TDS	N/A	N/A	N/A	420	
Standex® Additive Maroon	16256	See TDS	N/A	N/A	N/A	420	
Standex® Additive Magenta	16257	See TDS	N/A	N/A	N/A	420	
Standex® Additive KA679 Bright Red	16679	See TDS	N/A	N/A	N/A	420	
Standex® Sanding Paste	14670	See TDS	N/A	N/A	N/A	N/A	

For complete product usage and mixing recommendations, see the product specific technical data sheet located on www.standexna.com.  
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1/7/2021