

Standex® VOC Compliance Chart

State of Delaware Rule 1124 Section 11.0 - Effective 01/01/2012

State of Maryland - Effective 7/1/2013



Description	Article #	Compliant Rules				Applied VOC g/L	Remarks
Surface Preparation VOC Limit = 0.2 lbs/gal (25 g/L)							
Standoflex® Low VOC Plastic Cleaner	16010	Delaware / Maryland				21	
Axalta® 107™ Low VOC Gun & Equipment Cleaner	107					25	
Axalta® 130™ Cleaner	130					0	
Axalta® 220™ Silicone Remover Low VOC	220					20	
Axalta® 265™ Plastic Cleaning Paste	265					1	
Standohyd® VOC Cleaner 25	16178					25	
Pretreatment VOC Limit = 5.5 lbs/gal (660 g/L)							
Axalta® 400A™ 1K Primer Surfacer Dark Gray	400A	1:1	N/A	N/A	N/A	N/A	
Axalta® 410A™ 1K Primer Surfacer Light Gray	410A	Ready to Use	N/A	N/A	N/A	N/A	
Axalta® 425™ Etch Primer Low VOC	425	2:1	426	N/A	N/A	660	
Axalta® 495™ Metal Pretreatment Wipes	495	Ready to Use	N/A	N/A	N/A	660	
Standox® 1K Primer Red-Brown (Aerosol)	14696	Ready to Use	N/A	N/A	N/A	EXEMPT	
Standox® Low VOC Etch Primer	16189	2:1	16190	N/A	N/A	660	
Standox® 1K Primer (Aerosol)	16141/16228	Ready to Use	N/A	N/A	N/A	EXEMPT	
Axalta® Pretreatment Wipes	PS4000™	Ready to Use	N/A	N/A	N/A	660	
Primer VOC Limit = 2.1 lbs/gal (250 g/L)							
Standox® PF Filler	16220/16221	5:1+10-20%	PF Hardeners	16215, 16224, 16225	N/A	250	
Standox® PF Filler w/2K Plasticiser	16220/16221	5:1 +10-20%	PF Hardeners	16215, 16224, 16225	+15% 15260	250	15260 must be added before hardener.
Standox® 1K Waterborne Primer Surfacer	16231	1 +5-15%	N/A	80188		250	
Primer-Sealer VOC Limit = 2.1 lbs/gal (250 g/L)							
Axalta® 460A™ Epoxy 2K	460A	Ready to Use	N/A	N/A	N/A	N/A	
Standox® PF Sealer	16222/16223	4:1+30%	PF Hardeners	16224, 16225	N/A	250	
Standox® PF Sealer w/2K Plasticiser	16222/16223	4:1+30%	PF Hardeners	16224, 16225	+15% 15260	250	15260 must be added before hardener.
Standox® 2K EP Primer (Aerosol)	16181	Ready to Use	N/A	N/A	N/A	EXEMPT	
Color Coating VOC Limit = 3.5 lbs/gal (420 g/L)							
Standoblu® Basecoat	See Price List	10-30%	N/A	19301, 19302, 19303	N/A	420	
Standoblu® Basecoat	See Price List	+0-10% +10-30%	17400	19301, 19302, 19303	N/A	420	
Clear Coating VOC Limit = 2.1 lbs/gal (250 g/L)							
Standocryl® 2.1 HS Clear	16156	2:1+5-10%	2.1 Hardeners	2.1 Thinners	N/A	250	
Standocryl® 2.1 HS Clear w/2K Plasticiser	16156	2:1+5-10%	2.1 Hardeners	2.1 Thinners	+15-30% 15260	250	15260 must be added before hardener.
Standocryl® 2.1 HS Clear w/SR Additive	16156	1.5:1+5%	2.1 Hardeners	2.1 Thinners	+5% 16207	250	
Standocryl® Clear PFC 20	16211/ 16217	2:1+15%	PF Hardeners	16215	N/A	250	
Standocryl® Clear PFC 20 w/2K Plasticiser	16211/ 16217	2:1+15%	PF Hardeners	16215	+10-15% 15260	250	15260 must be added before hardener.
Standocryl® Clear PFC 30	16216	2:1+5%	PF Hardeners	16215	N/A	250	
Standocryl® Clear PFC 30 w/2K Plasticiser	16216	2:1+10%	PF Hardeners	16215	+10-15% 15260	250	15260 must be added before hardener.
Standocryl® Clear PFC Air Dry	16218	4:1 +20%	PF Hardeners	16215	N/A	250	
Standocryl® Clear PFC Air Dry w/2K Plasticiser	16218	4:1 +20%	PF Hardeners	16215	+10% 15260	250	15260 must be added before hardener.
Standox® 2K Matting Agent Mix 608 w/10020 or 16156 Flat Finish	16199	4:1 w/10020 or 16156	2:1 w/2.1 Hardeners	+5-10% 2.1 Thinners	N/A	250	
Standox® 2K Matting Agent Mix 608 w/10020 or 16156 Satin Finish	16199	3:1 w/10020 or 16156	2:1 w/2.1 Hardeners	+5-10% 2.1 Thinners	N/A	250	
Standox® 2K Matting Agent Mix 608 w/16216 Satin Finish	16199	5:1 w/ 16216	2:1 w/ 16214	+20% PF Thinner	N/A	250	
Standox® 2K Matting Agent Mix 608 w/16216 Flat Finish	16199	6:1 w/ 16216	2:1 w/ 16214	+20% PF Thinner	N/A	250	
Uniform Finish Coating VOC Limit = Not regulated if used for spot repair							
Standox® 2k Smart Blend Plus	16174	4:1 w/2K Clear (RTS)				n/a	
Standox® 2k Smart Blend Plus w/2.1 Clear (10020)	16174	See TDS 1206 for compliant mixing recommendations				n/a	
Standox® 2k Smart Blend Plus w/2.1 HS Clear (16156)	16174	See TDS 1206 for compliant mixing recommendations				n/a	
Standox® 2k Smart Blend Plus w/PFC 20 (16211)	16174	See TDS 1206 for compliant mixing recommendations				n/a	
Standox® 2k Smart Blend Plus w/PFC 30 (16216)	16174	See TDS 1206 for compliant mixing recommendations				n/a	
Standoblu® Color Blend	19310/19311	+5-10%	N/A	19301, 19302, 19303	+5% 18316	n/a	
Standoblu® Color Blend	19310/19311	+0-5%	N/A	18316	N/A	n/a	
Standoblu® Basecoat	19310	4:1+20-30%	19310	19301, 19302, 19303	N/A	n/a	
Standoblu® Basecoat	19310	4:1+20-30%	19310	19301, 19302, 19304	N/A	n/a	
Standoblu® Basecoat	19310	1:1+10%	19310	Mix 199	N/A	n/a	
Adhesion Promoter VOC Limit = 4.5 lbs/gal (540 g/L)							
Standoflex® 1K Plastic Adhesion Primer	16202/16227	Ready to Use	N/A	N/A	N/A	540	
Standox PF Plastic Adhesion Promoter White/ Black	16232/16233	4:1+15%	PF Hardeners	16224	+15% 16234	540	
Axalta® 305™ Plastic Polyolefin Adhesion Promotor Low VOC	305	Ready to Use	N/A	N/A	N/A	540	
Axalta® 310A™ Plastic Polyolefin Adhesion Promotor	310A	Ready to Use	N/A	N/A	N/A	N/A	
Standoflex® Plastic Primer Silver (Aerosol)	14408	Ready to Use	N/A	N/A	N/A	EXEMPT	
Other Products - Consult technical data sheet for usage and compliance.							
Axalta® 766A™ 1K Trim Black Satin	766A™	Ready to Use	N/A	N/A	N/A	N/A	
Axalta® 715™ Sanding Paste	715™	Ready to Use	N/A	N/A	N/A	N/A	
Axalta® 705™ 1K Fine Putty	705	Ready to Use	NA	N/A	N/A	N/A	
Axalta E-Coat Restore Aerosols	See Price List	Ready to Use	N/A	N/A	N/A	EXEMPT	
Standox® Additive Blue	16255	See TDS	N/A	N/A	N/A	420	
Standox® Additive Maroon	16256	See TDS	N/A	N/A	N/A	420	
Standox® Additive Magenta	16257	See TDS	N/A	N/A	N/A	420	
Standox® Additive KA679 Bright Red	16679	See TDS	N/A	N/A	N/A	420	
Standohyd® Sanding Paste	14670	see TDS	N/A	N/A	N/A	420	

For complete product usage and mixing recommendations, see the product specific technical data sheet located on www.standexna.com.
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