









STANDBLUE® BASECOAT

Primed Plastic Refinish Process



1		Retrieve Color & Check Booth's Climate Conditions Follow color retrieval SOP process Prepare spray out panel to verify color match Check booth's relative humidity (RH), adjusting booth temperature, if needed
2		Check for Reversibility of Primer Perform a solvent test to check if primer is reversible: <ul style="list-style-type: none">• If reversible, strip and treat as raw plastic• If not reversible, proceed to Step 3
3		Sand Part Sand part with gray scuff pad and P600 DA
4		Clean Final clean with Axalta Silicone Remover 210 or 220 Low VOC Inspect surface for defects
5		Apply Sealer Apply 1-1.5 coats of Standox® 2K Sealer Allow proper flash times per TDS Apply 310A, 300 or 305 prior to sealer per TDS on any raw plastic cut-throughs
6		Apply Color Apply 1.5 coats of Standoblue® Basecoat per 2-stage or 3-stage application SOP process Allow proper flash time
7		Dry Process Dry with accelerated air Addition of heat may speed up the drying process Allow surface to cool
8		Apply Clearcoat Apply 1.5-2 Coats of Standox Clearcoat per TDS