

# STANDOBLUE® BASECOAT

## Color Blending Process



<b>1</b>		<b>Retrieve Color &amp; Check Booth's Climate Conditions</b> Follow color retrieval SOP process Prepare spray out panel to verify color match Check booth's relative humidity (RH), adjusting booth temperature, if needed
<b>2</b>		<b>Mix Color</b> Choose the correct Viscosity Adjuster based on booth conditions Add Standoblue® Basecoat color and Viscosity Adjuster ingredients
<b>3</b>		<b>Mix Color Blend</b> Refer to Color Blend and Viscosity Adjuster Selection Charts to select appropriate products for current booth climate conditions: <ul style="list-style-type: none"><li>• Standox® Color Blend, or Standox® Color Blend Slow</li><li>• Reduce up to 10% with Standoblue® Viscosity Adjuster Normal, Viscosity Adjuster Slow or Viscosity Adjuster High Humidity</li><li>• Replace up to 5% Viscosity Adjuster with VE Water in extreme conditions (hot or dry)</li></ul>
<b>4</b>		<b>Apply Color Blend</b> Apply Color Blend on the entire panel, with the exception of the primed areas Apply 1 even, thin-closed coat from 4-6 inches, working from the bottom to the top. Do not allow the Color Blend to flash Route vehicle blending one zone at a time
<b>5</b>		<b>Blend Color</b> Apply Standoblue® Basecoat color to the Color Blend area first Spray 2-3 effect coats 10-14 inches from panel: <ul style="list-style-type: none"><li>• Use an outside-in approach, extending the first coat farthest</li><li>• Follow each subsequent coat by fading in from previous coat</li><li>• Overlap 75% through the entire process</li></ul>
<b>6</b>		<b>Apply Color</b> Apply 1 full coat of Standoblue® Basecoat color 6-10 inches from panel to the primed area Follow with effect coat 10-14 inches from panel, fading into the blend area Overlap 75% through the entire process Apply per 2-stage SOP
<b>7</b>		<b>Dry Process</b> Dry with accelerated air Addition of heat may speed up the drying process Allow surface to cool
<b>8</b>		<b>Apply Clearcoat</b> Apply 1.5-2 Coats of Standox Clearcoat per TDS