

<p>1</p>		<p>Retrieve Color & Check Booth's Climate Conditions Follow color retrieval SOP process Prepare spray out panel to verify color match Check booth's relative humidity (RH), adjusting booth temperature, if needed</p>
<p>2</p>		<p>Mix Color & Color Blend Mix Standoblue® Basecoat color ingredients and Viscosity Adjuster Mix Standox® Color Blend, 19310 or Standox® Color Blend Slow, 19311 Refer to Viscosity Adjuster Selection Chart to select adjustment for current booth climate conditions</p>
<p>3</p>		<p>Clean Clean with Axalta Silicone Remover 210 or 220 Low VOC Final clean with Axalta Silicone Remover 210 or 220 Low VOC</p>
<p>4</p>		<p>Apply Color Blend Follow Color Blending SOP poster Always apply Standoblue® Basecoat color to the blend area first, per Color Blending SOP</p>
<p>5</p>		<p>Apply Color Apply 1 even closed coat at 6-10 inches with 75% or more overlap, achieving 60-75% coverage If opacity is not met, allow a 30-second dwell time and apply a second coat DO NOT OVERAPPLY</p>
<p>6</p>		<p>Apply Effect Coat Apply a coat at 10-14 inches from panel with 75% or more overlap, achieving additional 30-50% coverage DO NOT APPLY EFFECT COAT TOO LIGHT OR TOO THIN</p>
<p>7</p>		<p>Dry Process Dry with accelerated air Addition of heat may speed up the drying process Allow surface to cool</p>
<p>8</p>		<p>Apply Clearcoat Apply 1.5-2 Coats of Standox Clearcoat per TDS</p>