<table>
<thead>
<tr>
<th>Description</th>
<th>Mix Ratio</th>
<th>Hardener</th>
<th>Additive/ Additive</th>
<th>Additive Product</th>
<th>Max Applied VOC (LE) g/L</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Surface Preparation VOC Limit = MA</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pre-treatment VOC Limit 1.5-6.5 (g/gal)</td>
<td>80% to 100%</td>
<td>80%</td>
<td>80%</td>
<td>80%</td>
<td>250</td>
<td></td>
</tr>
<tr>
<td>Pre-treatment VOC Limit 1.5-6.5 (g/gal)</td>
<td>80% to 100%</td>
<td>80%</td>
<td>80%</td>
<td>80%</td>
<td>250</td>
<td></td>
</tr>
<tr>
<td>Primer VOC Limit 1.5-8.0 (g/gal)</td>
<td>80% to 100%</td>
<td>80%</td>
<td>80%</td>
<td>80%</td>
<td>250</td>
<td></td>
</tr>
<tr>
<td>Color-Coating VOC Limit = 4.5 lb/gal (540 g/L)</td>
<td>80% to 100%</td>
<td>80%</td>
<td>80%</td>
<td>80%</td>
<td>540</td>
<td></td>
</tr>
<tr>
<td>Uniform Finish Coating VOC Limit = 8.5 lb/gal (540 g/L)</td>
<td>80% to 100%</td>
<td>80%</td>
<td>80%</td>
<td>80%</td>
<td>540</td>
<td></td>
</tr>
</tbody>
</table>

**Surface Preparation VOC Limit = MA**
- For use with all coatings.

**Primer VOC Limit 1.5-8.0 (g/gal)**
- Pre-treatment VOC limit 1.5-6.5 (g/gal)
- Pre-treatment VOC limit 1.5-6.5 (g/gal)
- Primer VOC limit 1.5-8.0 (g/gal)

**Color-Coating VOC Limit = 4.5 lb/gal (540 g/L)**
- Uniform Finish Coating VOC limit = 8.5 lb/gal (540 g/L)

**Uniform Finish Coating VOC Limit = 8.5 lb/gal (540 g/L)**
- Pre-treatment VOC limit 1.5-6.5 (g/gal)
- Pre-treatment VOC limit 1.5-6.5 (g/gal)
- Primer VOC limit 1.5-8.0 (g/gal)
- Color-Coating VOC limit = 4.5 lb/gal (540 g/L)
- Uniform Finish Coating VOC limit = 8.5 lb/gal (540 g/L)

**Additive/ Additive**
- Adhesion Promoter
- Seed Primer
- Base Coat Additive
- Additional Base Coat Additive
- Clear Coat Additive
- Clear Coat Additive
- Clear Coat Additive
- Additional Clear Coat Additive
- Additives

**Mix Ratio**
- 80% to 100%
- 80% to 100%
- 80% to 100%
- 80% to 100%
- 80% to 100%
- 80% to 100%
- 80% to 100%
- 80% to 100%
- 80% to 100%
- 80% to 100%

**Hardener**
- 80%
- 80%
- 80%
- 80%
- 80%
- 80%
- 80%
- 80%
- 80%
- 80%

**Additive/ Additive**
- Adhesion Promoter
- Seed Primer
- Base Coat Additive
- Additional Base Coat Additive
- Clear Coat Additive
- Clear Coat Additive
- Clear Coat Additive
- Additional Clear Coat Additive
- Additives

**Max Applied VOC (LE) g/L**
- 250
- 250
- 250
- 540
- 540
- 540
- 540
- 540
- 540
- 540

**Remarks**
- For facilities that use a combined 20 gallons or more of coatings and solvents per year.
- For complete product usage and mixing recommendations, see the product specific technical data sheet located on www.SpiesHeckerUSA.com.
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