

# Spies Hecker® VOC Compliance Chart

State of Texas - Automotive Refinishing Operations  
Title 30, Chapter 115.421 (a)(8)(B) - see footer  
Effective: 6/25/2015

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Description		Compliant Rules			Applied VOC lbs/gal	Remarks
<b>Surface Preparation VOC Limit = 1.4 lbs/gal (167 g/L)</b>						
107™ Aaflta Low VOC Gun & Equipment Cleaner					0.2	
210™ Aaflta Silicone Remover Water					1.4	
220™ Aaflta Silicone Remover Low VOC					0.1	
265™ Aaflta Plastic Cleaning Paste					0.1	
Premahydro® Basic Cleaner Paste 7081					1.4	
Premahydro® Silicone Remover 7086					0.7	
Premahydro® Silicone Remover 7086					0.7	
* Please see footer for applicable Areas/Countries						
Description	Mix Ratio	Hardener	Reducer/ Additive	Addl Product	Max Applied VOC (LE) lbs/gal	Remarks
<b>Pretreatment VOC Limit = 6.5 lbs/gal (780 g/L)</b>						
Dipmax® Primer 4055 (Aerosol)	+50%	N/A	8080, 3363, 3365	N/A	6.5	
Dipmax® Wash Primer 4075	Ready to Use	N/A	N/A	N/A	EXEMPT	
Dipmax® 1K Primer Surface 4085 (Aerosol)	1:1	4076	N/A	N/A	6.5	
Dipmax® 1K Primer Surface 4085 (Aerosol)	Ready to Use	N/A	N/A	N/A	EXEMPT	
Aaflta® Pretreatment Wipes PS4000*	+50%	N/A	8080, 3363, 3365	N/A	6.5	
420™ Aaflta Etch Primer	Ready to Use	N/A	N/A	N/A	6.5	
410A™ Aaflta 1K Primer Surface Light Gray	Ready to Use	N/A	N/A	N/A	6.5	
400A™ Aaflta 1K Primer Surface Dark Gray	Ready to Use	N/A	N/A	N/A	6.5	
405™ Aaflta Metal Pretreatment Wipes	Ready to Use	N/A	N/A	N/A	N/A	
<b>Primer/Primer-Sealers VOC Limit = 4.8 lbs/gal (580 g/L)</b>						
Premahydro® 1K Productive Primer Surface 4100	+5-10%	N/A	6000	N/A	4.8	
Premahydro® EP Primer Surface 4500	3:1+25-30%	4501	3363, 3365	N/A	4.8	
Premahydro® EP Primer Surface 4502	2:1+10-10%	4503	3363	N/A	4.8	
460A™ Aaflta Epoxy 2K	Ready to Use	Included	N/A	N/A	4.8	
Premahydro® VHS Surface 5150	2:1.5 + 5-10%	3220, 3230, 3240, 3245	8080, 3363, 3365, 5408	N/A	4.8	
Premahydro® 2.1 Surface 5157	4:1 + 5-10%	3307, 3309, 3310, 3315, 3320, 3325	8080, 3363, 3365, 5408, 5409, 5410	N/A	4.8	
Premahydro® 2.1 Surface 5157 Elastified	4:1+10-20%	3307, 3309, 3310, 3315, 3320, 3325	8080, 3363, 3365, 5408, 5409, 5410	+30% 9050	4.8	9050 must be added before hardener.
Premahydro® HS Premium Surface 5310	4:1+10-10%	3307, 3309, 3310, 3315, 3320, 3325	8080, 3363, 3365	N/A	4.8	
Premahydro® HS Premium Surface 5310	7:1+10-20%	3220, 3230, 3240, 3245	8080, 3363, 3365	N/A	4.8	
Premahydro® Spectro Surface 5400	4:1+10-10%	3307, 3309, 3310, 3315, 3320, 3325	8080, 3363, 3365	N/A	4.8	
Premahydro® Spectro Surface 5400 Elastified	2:1+10-10%	3307, 3309, 3310, 3315, 3320, 3325	8080, 3363, 3365	+30% 9050	4.8	9050 must be added before hardener.
Premahydro® Spectro Surface 5400	7:1+20%	3220, 3230, 3240, 3245	8080, 3363, 3365	N/A	4.8	
Premahydro® Spectro Surface 5400 Elastified	3:1+20%	3220, 3230, 3240, 3245	8080, 3363, 3365	+30% 9050	4.8	9050 must be added before hardener.
Premahydro® Spectro Sealer 5450	3:1+20-25%	3307, 3309, 3310, 3315, 3320, 3325	5408	N/A	4.8	
Premahydro® Spectro Sealer 5450 Elastified	2:1+20-25%	3307, 3309, 3310, 3315, 3320, 3325	5408	15-30% 9050	4.8	9050 must be added before hardener.
Premahydro® Spectro Sealer 5450	5:1+25-30%	3220, 3230, 3240, 3245	5408	N/A	4.8	
Premahydro® Spectro Sealer 5450 Elastified	4:1+25-30%	3220, 3230, 3240, 3245	5408	15-30% 9050	4.8	9050 must be added before hardener.
Premahydro® Vario Surface 8500	3:1+5-10%	3307, 3309, 3310, 3315, 3320, 3325	8080, 3363, 3365	N/A	4.8	
Premahydro® Vario Surface 8500 Elastified	3:1	3307, 3309, 3310, 3315, 3320, 3325	8080, 3363, 3365	+30% 9050	4.8	9050 must be added before hardener.
Premahydro® Vario Surface 8500	5:1+10-20%	3220, 3230, 3240, 3245	8080, 3363, 3365	N/A	4.8	
Premahydro® Vario Surface 8500 Elastified	5:1+10-20%	3220, 3230, 3240, 3245	8080, 3363, 3365	+30% 9050	4.8	9050 must be added before hardener.
Premahydro® 1K UV Straightj Primer Surface 9002 (Aerosol)	Ready to Use	N/A	N/A	N/A	N/A	Aerosol
Premahydro® 1K UV Straightj Primer Surface 9002	Ready to Use	N/A	N/A	N/A	4.8	Non-Aerosol version
<b>Primer-Sealers VOC Limit = 4.8 lbs/gal (580 g/L)</b>						
Premahydro® Spectro Surface 5400	2:1+20-30%	3307, 3309, 3310, 3315, 3320, 3325	5407	N/A	4.6	
Premahydro® Spectro Surface 5400 w/Permacron Reducer	2:1+20-30%	3307, 3309, 3310, 3315, 3320, 3325	5407	+5-10% 8080, 3363, 3365	4.6	
Premahydro® Spectro Surface 5400 Elastified	2:1+20-30%	3307, 3309, 3310, 3315, 3320, 3325	5407	+30% 9050	4.6	9050 must be added before hardener.
Premahydro® Spectro Surface 5400 Elastified w/Permacron Reducer	2:1	3307, 3309, 3310, 3315, 3320, 3325	+40-50% 5407 +5-10% 8080, 3363, 3365	+30% 9050	4.6	
Premahydro® Spectro Surface 5400	3:1+40-50%	3220, 3230, 3240, 3245	5407	N/A	4.6	
Premahydro® Spectro Surface 5400 w/Permacron Reducer	3:1+40-50%	3220, 3230, 3240, 3245	5407	+10-20% 8080, 3363, 3365	4.6	
Premahydro® Spectro Surface 5400 Elastified	3:1+40-50%	3220, 3230, 3240, 3245	5407	+30% 9050	4.6	9050 must be added before hardener.
Premahydro® Spectro Surface 5400 Elastified w/Permacron Reducer	3:1	3220, 3230, 3240, 3245	+40-50% 5407 +5-10% 8080, 3363, 3365	+30% 9050	4.6	
Premahydro® Spectro Sealer 5450	3:1+20-25%	3307, 3309, 3310, 3315, 3320, 3325	5409, 5410	N/A	4.6	
Premahydro® Spectro Sealer 5450 Elastified	2:1+20-25%	3307, 3309, 3310, 3315, 3320, 3325	5409, 5410	15-30% 9050	4.6	9050 must be added before hardener.
Premahydro® Spectro Sealer 5450	5:1+25-30%	3220, 3230, 3240, 3245	5409, 5410	N/A	4.6	
Premahydro® Spectro Sealer 5450 Elastified	4:1+25-30%	3220, 3230, 3240, 3245	5409, 5410	15-30% 9050	4.6	9050 must be added before hardener.
Premahydro® 2K Sealer 8550	1:1	3268	N/A	N/A	4.6	
Premahydro® Vario Surface 8500 Elastified	3:1+20%	3307, 3309, 3310, 3315, 3320, 3325	8080, 3363, 3365	30% 9050	4.6	9050 must be added before hardener.
Premahydro® Vario Surface 8500 Elastified	5:1+10-20%	3220, 3230, 3240, 3245	8080, 3363, 3365	30% 9050	4.6	9050 must be added before hardener.
<b>Single Stage Topcoat VOC Limit = 5.0 lbs/gal (600 g/L)</b>						
Premahydro® Acrylic Urethane Series 267	3:1+5-10%	3307, 3309, 3310, 3315, 3320, 3325	8080, 3363, 3365	N/A	5.0	
Premahydro® Automotive Topcoat Series 267 FP-1044 Rally Matt Black	4:1+10%	3220, 3230, 3240, 3245	8080, 3363, 3365	+15% 9050	5.0	
Premahydro® Automotive Topcoat 267 Series FP-1002 Blue Black	4:1+20%	3220, 3230, 3240, 3245	8080, 3363, 3365	+10% 9050	5.0	
Premahydro® Automotive Top Coat FP 1005 Warm Gray VWD4N	3:1	3307, 3309, 3310, 3315, 3320, 3325	8080, 3363, 3365	+5-10% 8080, 8086	5.0	
Premahydro® Automotive Top Coat FP 1005 Warm Gray VWD4N	4:1+10%	3220, 3230, 3240, 3245	8080, 3363, 3365, 3394, 5408, 5410	+5-10% 8086, 8086	5.0	
<b>2-Stage Topcoat VOC Limit = 6.0 lbs/gal (600 g/L) applied as a system</b>						
<b>3-Stage Topcoat VOC Limit = 5.2 lbs/gal (610 g/L) applied as a system</b>						
<b>Basecoats: Must be used with specific clearcoats for compliance</b>						
Premahydro® Hi-TEC Base Coat	+10-30%	N/A	6050, 6051, 6052, 6053	N/A	5.0	
Premahydro® Hi-TEC Base Coat w/ Hardeners	+5-10% +10-30%	3080	6050, 6051, 6052, 6053	N/A	5.0	
Premahydro® Base Coat Series 2802/85	+10-15%	N/A	6000	N/A	5.0	
Premahydro® Base Coat Series 2802/85	+10-15%	N/A	6002	N/A	5.0	
Premahydro® Base Coat Series 2802/85	+5-10%	6007	+10-20% 6000 or 0-10% 6002	N/A	5.0	
Premahydro® Base Coat Series 2802/85	+40-50%	N/A	3054, 3055, 3056	N/A	5.0	
Premahydro® FP2003	+10% +40-50%	3307, 3309, 3310, 3315, 3320, 3325	3055, 3056, 3056	N/A	5.0	
Premahydro® FP2003	+10% +40-50%	3220, 3230, 3240, 3245	3054, 3055, 3056	N/A	5.0	
Premahydro® Base Coat Series 2932/95 - GMW 15406	+10% +40-50%	3307, 3309, 3310, 3315, 3320, 3325	3054, 3055, 3056	N/A	5.0	
Premahydro® Base Coat Series 2932/95 - GMW 15406	+10% +40-50%	3220, 3230, 3240, 3245	3054, 3055, 3056	N/A	5.2	
Premahydro® Base Coat Series 2932/95 - High Temp/Humidity	+20% +10%	N/A	3055	8015	5.0	
Premahydro® 2K Diamond Midcoat MC 0001	See 998.0 TDS for Mixing Recommendations	3307, 3309, 3310, 3315, 3320, 3325 or 3220, 3230, 3240, 3245	8080, 3363, 3365	+15% 9050	5.0	
Premahydro® 2K Transparent Red Midcoat MC 0002	See 998.0 TDS for Mixing Recommendations	3307, 3309, 3310, 3315, 3320, 3325 or 3220, 3230, 3240, 3245	8080, 3363, 3365	+15% 9050	5.0	
Premahydro® 2K Transparent Blue Midcoat MC 0003	See 998.0 TDS for Mixing Recommendations	3307, 3309, 3310, 3315, 3320, 3325 or 3220, 3230, 3240, 3245	8080, 3363, 3365	+15% 9050	5.0	
Premahydro® Transparent Midcoat 9100	1:1	3240, 3245	3363, 3365	9045, 9048, 9050, 9057, 9058	5.0	
<b>Clearcoats: Must be used as a system with basecoats at under 5.0 lbs/gal (600 g/L) 2-stage or 5.2 lbs/gal (610 g/L) 3-stage for compliance</b>						
Premahydro® HS Clear Coat 8035	2:1+10-10%	3307, 3309, 3310, 3315, 3320, 3325	8080, 3363, 3365, 9025	N/A	5.0	Compliant when used in a 2-stage coating system.
Premahydro® HS Clear Coat 8036	2:1+10-10%	3307, 3309, 3310, 3315, 3320, 3325	8080, 3363, 3365, 9025	+15-30% 9050	5.0	Compliant when used in a 2-stage coating system; 9050 must be added before hardener.
Premahydro® HS Clear Coat 8036	3:1+15-20%	3220, 3230, 3240, 3245	8080, 3363, 3365, 9025	N/A	5.0	Compliant when used with both 2 & 3-stage coating systems.
Premahydro® HS Clear Coat 8036 Elastified	3:1+15-20%	3220, 3230, 3240, 3245	8080, 3363, 3365, 9025	+15-30% 9050	5.0	Compliant when used with both 2 & 3-stage coating systems; 9050 must be added before hardener.
Premahydro® HS Express Clear Coat 8046	2:1+10-5%	3307, 3309, 3310, 3315, 3320, 3325	8080, 3363, 3365, 9025	N/A	5.0	Compliant when used in a 2-stage coating system.
Premahydro® HS Express Clear Coat 8046 Elastified	2:1+10-5%	3307, 3309, 3310, 3315, 3320, 3325	8080, 3363, 3365, 9025	+15-30% 9050	5.0	Compliant when used in a 2-stage coating system; 9050 must be added before hardener.
Premahydro® HS Express Clear Coat 8046	3:1+10%	3220, 3230, 3240, 3245	8080, 3363, 3365, 9025	N/A	5.0	Compliant when used in a 2-stage coating system.
Premahydro® HS Express Clear Coat 8046 Elastified	3:1+10%	3220, 3230, 3240, 3245	8080, 3363, 3365, 9025	+15-30% 9050	5.0	Compliant when used in a 2-stage coating system; 9050 must be added before hardener.
Premahydro® Low VOC Clear Coat 8096	3:2 +5%	3307, 3309, 3310, 3315, 3320, 3325	3363, 3365, 8580	N/A	5.0	Compliant when used with both 2 & 3-stage coating systems.
Premahydro® Low VOC Clear Coat 8096	2:1 +1 +20%	3220, 3230, 3240, 3245	3363, 3365, 8580	N/A	5.0	Compliant when used with both 2 & 3-stage coating systems.
Premahydro® Low VOC Clear Coat 8096 Elastified	3:2 + 5-10%	3307, 3309, 3310, 3315, 3320, 3325	3363, 3365, 8580	+15-30% 9050	5.0	Compliant when used with both 2 & 3-stage coating systems; 9050 must be added before hardener.
Premahydro® Low VOC Clear Coat 8096 Elastified	2:1 +20-25%	3220, 3230, 3240, 3245	3363, 3365, 8580	+15-30% 9050	5.0	Compliant when used with both 2 & 3-stage coating systems; 9050 must be added before hardener.
Premahydro® MS Clear Coat 8180	2:1	3307, 3309, 3310, 3315, 3320, 3325	N/A	N/A	5.0	Compliant when used in a 2-stage coating system.
Premahydro® MS Clear Coat 8180 Elastified	2:1	3307, 3309, 3310, 3315, 3320, 3325	N/A	N/A	5.0	Compliant when used in a 2-stage coating system; 9050 must be added before hardener.
Premahydro® MS Clear Coat 8180	3:1+10-10%	3220, 3230, 3240, 3245	8080, 3363, 3365, 9025	N/A	5.0	Compliant when used in a 2-stage coating system.
Premahydro® MS Clear Coat 8180 Elastified	3:1+10%	3220, 3230, 3240, 3245	8080, 3363, 3365, 9025	+15-30% 9050	5.0	Compliant when used with both 2 & 3-stage coating systems; 9050 must be added before hardener.
Premahydro® HS Diamond Clear Coat 8490	3:1+10-5%	3246	8080, 3363, 3365	N/A	5.2	Compliant when used with both 2 & 3-stage coating systems.
Premahydro® HS Diamond Clear Coat 8490 - ASAP	2:1+10-5%	3246	8080, 3363, 3365	+10% 9050	5.2	Compliant when used with both 2 & 3-stage coating systems; 9050 must be added before hardener.
Premahydro® HS Optimum Clear Coat 8600	3:1	3220, 3230, 3240, 3245	8080, 3363, 3365, 9025	N/A	5.2	Compliant when used with both 2 & 3-stage coating systems.
Premahydro® HS Optimum Clear Coat 8600 Elastified	3:1	3220, 3230, 3240, 3245	8080, 3363, 3365	+15-30% 9050	5.2	Compliant when used with both 2 & 3-stage coating systems; 9050 must be added before hardener.
<b>Specialty Coatings VOC Limit = 7.0 lbs/gal (840 g/L)</b>						
<b>Adhesion Promoters</b>						
Premahydro® Transparent Surface 8050	3:1+20-30%	3307, 3309, 3310, 3315, 3320, 3325	8080, 3363, 3365	N/A	7.0	
Premahydro® Transparent Surface 8050	4:1 + 5%	3220, 3230, 3240, 3245	8080, 3363, 3365	N/A	7.0	
Premahydro® Vario Surface 8500	3:1+20-30%	3307, 3309, 3310, 3315, 3320, 3325	8080, 3363, 3365	N/A	7.0	
Premahydro® Vario Surface 8500	5:1+30-40%	3220, 3230, 3240, 3245	8080, 3363, 3365	N/A	7.0	
<b>Elastomers/Coatings</b>						
Premahydro® 1:1 Elastic Primer Surface 3300	1:1	3301	N/A	N/A	7.0	
Dipmax® Elastic Primer 3304	Ready to Use	N/A	N/A	N/A	7.0	
Premahydro® Elastic Primer 3304 (Aerosol)	Aerosol	N/A	N/A	N/A	EXEMPT	
Dipmax® Elastic Primer 4130	Ready to Use	N/A	N/A	N/A	7.0	
300™ Aaflta Plastic Polyolefin Adhesion Promoter						