



# REPLASHADE™

## Color Development Request Form

Available for Polyester Products

### Contact Us:

Phone: 1-800-667-9610

Fax: 614-777-7271

E-Mail: [Color Matching Program](mailto:replashade.powder@axaltacs.com) Click Link  
replashade.powder@axaltacs.com

Mail: Axalta Coating Systems  
4130 Lyman Drive  
Hilliard, OH 43026  
Attn: Custom Color Matching

### Please complete the following information

Date of Request:

**PO#:**

In Hand Date Requested:

### Contact Information:

Business Name:

Axalta Acc. No.:

Contact Name:

Phone: Fax: E-Mail:

Shipping Address:

City:

State: Zip Code:

### Product Information:

Quantity Ordered:

Standard: Surface Type:

\*Smoothness Rating No Higher Than PCI-7

Technology Requested?

Light Conditions Used to Judge Color?

Desired Gloss?

Characteristics to Color Match from Sample Provided?

Targeted Film Thickness for Your Application?

Type of Oven Used in Your Process?

#### Acceptable Color Standards For Match Submissions

- Flat Surfaces
- Minimum Size of 0.5 cm x 0.5 cm

### Additional Comments:



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Helpful information for processing your request:

### Additional Cost for Special Properties

Special Features	
	Cost Added Per Lb:
Mini-Tex	\$.25
Wrinkles	\$.50
Premium Weathering	
White , Black, High Specific Gravity Products:	\$.40
Medium Colors (Green, Blue)	\$.75
Bright Colors (Yellow, Orange, Red)	\$1.50

### Important Notes

- Special properties on non-smooth surfaces (except for wrinkles and mini-tex) are not candidates
- 2 panels will be sent for color match approval
- Axalta reserves the right to ship + / - 10 percent of quantity requested on order
- Minimum order = 110 Lbs    Maximum order= 1210 Lbs
- The submitter will be notified immediately if the color request does not fit the parameters of the color match program, and an alternative solution will be suggested

### Color Matching Policy:

Axalta powder matches will have a color Delta-E (dE) difference to the standard of 1 or less if they are readable by Axalta's color spectrophotometer. Flat surfaces of 0.5 cm x 0.5 cm (minimum size) are the only acceptable match standards considered for submission.

Color standards not readable by the spectrophotometer will be visually matched using the customer's lighting specifications.

By agreeing to the above policy for color matching, you accept the powder coating under 'Make To Order' and returns will not be accepted.

