Low VOC Chart

For South Coast AQMD - Rules 1151 and 1171
Motor Vehicle Refinishing

Effective: November 1, 2024 Revised: October 2026

Compliant Aerosol Coating Products | Rule 1151 and 1171 Exemption

CODE	DESCRIPTION	CODE	DESCRIPTION
402-01™	Gloss Trim Black	421-24™	Gray Primer
402-02™	Flat Trim Black	421-25™	Red Oxide Primer
402-03™	Semi Gloss Trim Black	421-26™	Beige Primer
403-00™	Clearcoat	492-51™	Undercoating
310A™	Plastic Polyolefin Adhesion Promotor		
400A™	1K Primer Surfacer Dark Gray	410A™	1K Primer Surfacer Light Gray
766A™	Trim Black Satin	712A™	1K Sprayout Clearcoat

Cleaning Solvents | 25 g/L (0.21 lb./gal)

CODE	DESCRIPTION	REMARKS	APPLIED VOC
107™	Gun & Equipment Cleaner		25 g/L
130™	Cleaner		0 g/L
220™	Silicone Remover Low VOC		25 g/L
265™	Plastic Cleaning Paste		25 g/L
481-75™	Cleaner	Limited usage of 160 fluid ounces per day	785 g/L

Pretreatment Coating VOC Limit | 780 g/L (6.5 lb./gal)

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*	Manf. Prohibition Effective Date**	Sell Through End Date	Use Through End Date
491-55™	Chrome-Free Etch Primer	2:1	-	441-55™	660 g/L	5/1/2025	5/1/2026	7/1/2027

Adhesion Promoter VOC Limit | 840 g/L (7.0 lb./gal)

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*	Manf. Prohibition Effective Date**	Sell Through End Date	Use Through End Date
491-50™	Adhesion Promoter	-	-	-	540 g/L	5/1/2025	5/1/2026	7/1/2027

Primer Surfacer VOC Limit | 580 g/L (4.8 lb./gal)

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*	Manf. Prohibition Effective Date**	Sell Through End Date	Use Through End Date
421-1X	Primer (~~A~~ - Note in footer)	4:1	483-03™	-	250 g/L	5/1/2025	5/1/2026	7/1/2027
421-19	Primer Surfacer	4:1	483-87™/483-88™	-	580 g/L	1/1/2029	1/1/2031	1/1/2032

Primer Sealer VOC Limit | 550 g/L (4.6 lb./gal)

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*	Manf. Prohibition Effective Date**	Sell Through End Date	Use Through End Date
421-1X	Sealer (~~A~~ - Note in footer)	3:1:2	483-03™	401-X5	250 g/L	5/1/2025	5/1/2026	7/1/2027
422-5X™	Primer Sealer	4:2	483-87™ / 483-88™	-	550 g/L	1/1/2029	1/1/2031	1/1/2032
491-1X	Primer Sealer	2:1	483-01™ / 483-02™	-	250 g/L	5/1/2025	5/1/2026	7/1/2027

Single Stage Coating VOC Limit | 600 g/L (5.0 lb./gal)

Additional additives may be used. Consult technical data sheet for usage and compliance.

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*	Manf. Prohibition Effective Date**	Sell Through End Date	Use Through End Date
IS	Ful-Thane® Single Stage Topcoat	4:1:2	483-56™	441-6X	340 g/L	5/1/2025	5/1/2026	7/1/2027
IB	Ful-Thane® 2K Single Stage Topcoat	8:1:2	483-15™	441-2X	600 g/L		1/1/2030	1/1/2031
NIB	Ful-Thane® 2K Single Stage Topcoat	4:1:1	VS5300	VS51X0	600 g/L		1/1/2030	1/1/2031
NIS	Ful-Thane® 2K Low VOC Single Stage Topcoat	4:1:1	VS5330	VS515X	340 g/L	5/1/2025	5/1/2026	7/1/2027

Color Coating VOC Limit | 720 g/L in 8 oz cans

Additional additives may be used. Consult technical data sheet for usage and compliance.

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*	Manf. Prohibition Effective Date**	Sell Through End Date	Use Through End Date
IR	Ful-Base® Basecoat	1:1	‡ See Footer	441-6X	420 g/L	11/1/2025	11/1/2026	1/1/2028
NIF	Ful-Base® Basecoat (8 oz only specifically with VS53X0 reducers)	1:1	See TDS	VS53X0	720g/l		1/1/2030	1/1/2032
NIJ	Ful-Base® CS Basecoat (8 oz only specifically with VS53X0 reducers)	1:1	See TDS	VS53X0	720g/l		1/1/2030	1/1/2032

Gloss Clear Coating VOC Limit | 520 g/L (4.3 lb./gal)

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*	Manf. Prohibition Effective Date**	Sell Through End Date	Use Through End Date
496-00™	Clearcoat	4:1	483-78™ / 483-79™	-	520 g/L	1/1/2030	1/1/232	1/1/2033
498-00™	Clearcoat	4:1	483-78™ / 483-79™	-	520 g/L	1/1/2030	1/1/232	1/1/2033
475-00™	Clearcoat	2:1	483-70™ / 483-71™	-	520 g/L	1/1/2030	1/1/232	1/1/2033
462-00™	Clearcoat	4:1	483-84™ / 483-85™	-	250 g/L	5/1/2025	5/1/2026	7/1/2027
468-00™	Clearcoat	4:1	483-84™ / 483-85™	-	250 g/L	5/1/2025	5/1/2026	7/1/2027
468-00™	Clearcoat	3:1	483-86™	-	250 g/L	5/1/2025	5/1/2026	7/1/2027
476-00™	Clearcoat	2:1	483-64™ / 483-65™	-	250 g/L	5/1/2025	5/1/2026	7/1/2027

Matte Clear Coating VOC Limit | 550 g/L (4.6 lb./gal)

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*	Manf. Prohibition Effective Date**	Sell Through End Date	Use Through End Date
VS6200	Axalta® VS6200 Matte Base Additive	Refer to VS6200 TDS				5/1/2025	5/1/2026	7/1/2027

Other components that may be used (list is not all-inclusive). Consult technical data sheet fot usage and compliance.

CODE	DESCRIPTION	CODE	DESCRIPTION	Manf. Prohibition Effective Date**	Sell Through End Date	Use Through End Date
401-22™	Low VOC Gloss Enhancer	441-83™	Low VOC Flow Additive	5/1/2025	5/1/2026	7/1/2027
495-02™	Topcoat Additive			5/1/2025	5/1/2026	7/1/2027
VS6550	Axalta® Accelerator			5/1/2025	5/1/2026	7/1/2027
VS6500	Axalta® Fisheye Eliminator			5/1/2025	5/1/2026	7/1/2027
VS4510	Axalta® 2K Urethane Low VOC Integrated Clear	4:1:1	VS5330 VS515X	5/1/2025	5/1/2026	7/1/2027

~~A~~ - Refers only to products 421-10™, 421-11™ & 421-12™

‡ Optional Activation: Add 1 oz. 483-56™ RTS quart

***Less Water, Less Exempt**

 # = 6, 7, 8, 9

X = 0, 1, 2, 6, 8

** Prohibition Manufacturing Effective date applies to removal of TBAC (CAS# 540-88-5) and Oxsol (Parachlorobenzotrifluoride) (CAS# 98-56-6) or to the end of Phase I VOC Limits

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