





Montana Big Sky™ MP1222 Adhesion Promoter




COMPONENTS
MP1222 Adhesion Promoter




APPLICATION
1 coat
15 minute flash before basecoat




MIX RATIO
Ready to Use



DRY TIME
To re-coat – 15



VISCOSITY
N/A



VOC
790 grams / liter
6.59 lbs / gallon



GENERAL

DESCRIPTION

Montana Big Sky MP1222 Adhesion Promoter is designed to be used as a wet bed to assist in achieving an invisible spot refinish blend.

COMPATIBLE SUBSTRATES

Properly sanded:

- Enamel primers
- Urethane primers
- OEM paint
- Cured topcoats
- Note: Do not use with epoxy products.

The products referenced herein may not be sold in your market. Please consult your distributor for product availability.



MIXING

COMPONENTS

Shake can prior to use. Product is ready-to-spray.

Component

Montana Big Sky MP1222 Adhesion Promoter

Volume

Ready to Spray

POT LIFE

No pot life restrictions.



APPLICATION

APPLICATION EQUIPMENT

HVLP Gravity	1.3 - 1.4 mm	6 – 8 PSI	*At the cap
High Efficiency	1.3 - 1.4 mm	19 PSI	At gauge

NOTE: Refer to spray gun manufacturer for further information regarding HVLP Inlet Pressures

APPLICATION

For use as a wet bed. Use MP1222 Adhesion Promoter as supplied – do not reduce. Spray at 19 PSI at spray gun. Follow proper panel preparation sanding procedures. After all sanding is completed, clean surface thoroughly using TH5951 Wax & Grease Remover. Apply a single coat of MP1222 Bondcoat to the panel beyond the area that is to be base coated. Allow to flash for 15 minutes then apply basecoat color per manufacturers label directions, within the MP1222 applied area.

NOTE: Panel must be properly sanded. Apply after any sealer products.

COMPATIBLE TOPCOATS

- Montana Big Sky Acrylic Urethanes
- Montana Big Sky Acrylic Enamels
- Montana Big Sky Polyurethane Color
- Montana Big Sky Acrylic Lacquer Primer
- Montana Big Sky Urethane Primer
- Montana Big Sky Waterborne Primer
- Montana Big Sky Basecoat

CLEAN-UP

Clean spray equipment immediately following application with a quality thinner or spray gun cleaner. Dispose of all paint and paint related materials in accordance with state and local regulations.



DRY TIMES

AIR DRY

To Re-coat 15 minutes (will vary with catalyst and reducer)



PHYSICAL PROPERTIES

VOC as Applied	6.59 lbs./gallon (790 g/L)
Volume Solids	4.6%
Weight Solids	5.85%
Product Class	Specialty product

STORAGE CONDITIONS

Store in a dry, well ventilated area. Storage temperatures should be between -30°F (-34°C) and 120°F (48°C).



VOC REGULATED AREAS

VOC as Applied

790 grams/liter | 6.59 lbs/gallon

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and SDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

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In the United States and Canada:

1.855.6.AXALTA
montanabigsky.us

