






Metacryl 7398 Polypropylene Primer




7398 Polypropylene Primer
COMPONENTS




2 thin coats
5 minute flash time
between coats
APPLICATION




Ready for Use
MIX RATIO



Dry to Topcoat: 5 – 10 Minutes
DRY TIME



N/A
VISCOSITY



6.9 lbs/gal
827 g/L
VOC



GENERAL

DESCRIPTION

Metacryl 7398 Polypropylene Primer is a clear adhesion promoter primer designed to ensure adhesion of primers and topcoats over difficult-to-adhere bare plastic substrates. When combined with proper surface preparation 7398 enhances flexibility and improves bonding strength.

COMPATIBLE SUBSTRATES

- Polypropylene (PP), TPO, TPU, PUR
DO NOT APPLY TO POLYCARBONATE (PC)

The products referenced herein may not be sold in your market. Please consult your distributor for product availability.



MIXING

COMPONENTS

7398 Polypropylene Primer is ready for use.

Component	Volume
Metacryl 7398 Polypropylene Primer	1



APPLICATION

APPLICATION EQUIPMENT

HVLP Gravity	1.3 mm	6 – 10 PSI	*At the cap
High Efficiency	1.3 mm	30 PSI	At gauge

NOTE: Refer to spray gun manufacturer for further information regarding HVLP Inlet Pressures



APPLICATION

Spray 2 thin coats, allow 5 minutes flash time between coats.

CLEAN-UP

Clean spray equipment immediately following application with a quality thinner or spray gun cleaner. Dispose of all paint and paint related materials in accordance with state and local regulations.



DRY TIMES

AIR DRY

@ 75°F/23°C

To Topcoat

5 – 10 Minutes

Primer Open Time

30 – 45 Minutes



PHYSICAL PROPERTIES

RTS VOC

6.9 lbs/gallon

RTS Volume Solids

5.5%

DFT per Coat

0.1 – 0.2 mil

Theoretical Coverage

Approx. 440 SqFt at

0.2 Mil DFT/mixed gallon

Product Class

Undercoat

STORAGE CONDITIONS

Store in a dry, well ventilated area. Storage temperatures should be between -30°F (-34°C) and 120°F (48°C).

VOC REGULATED AREAS

VOC as Applied

827 grams/liter | 6.9 lbs/gallon

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and SDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

Revised: May 2019

In the United States and Canada:

1.855.6.AXALTA
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