





Metacryl 7395 Primer/Sealer



7395X Primer/Sealer
7367 Hardener
COMPONENTS 7373 Reducer




2 wet coats
5-10 minute flash time
between coats

APPLICATION



4 : 1 : 1

MIX RATIO




Dry to Sand: 1 Hour per coat
Dry to Topcoat: 40 Minutes

DRY TIME



ZAHN #3
15 – 20 Seconds

VISCOSITY



2.1 lbs/gal
251 g/L

VOC



GENERAL

DESCRIPTION

Metacryl 7395 Primer/Sealer is a high build, isocyanate and chromate free direct to metal primer/sealer designed to be applied to many substrates. 7395 provides excellent adhesion and fill with fast dry times. 7395 sands easily and provides excellent color holdout. Available in gray, black, white and red.

COMPATIBLE SUBSTRATES

- Metacryl 7398 Polypropylene Primer
- Properly prepared steel, aluminum and galvanized steel
- Thoroughly sanded OEM finishes
- Thoroughly sanded and cured paint
- Cured body filler

The products referenced herein may not be sold in your market. Please consult your distributor for product availability.



MIXING

COMPONENTS

Mix 4 parts 7395 Primer/Sealer to 1 part 7367 Hardener to 1 part 7373 Reducer. **Sealer Option:** Add an additional 1/2 - 1 part 7373 Reducer.

Component	Volume
Metacryl 7395 Primer/Sealer	4
Metacryl 7367 Hardener	1
Metacryl 7373 Reducer	1



SPECIALTY COMPONENTS

- 7376 Fisheye Eliminator: Max 2%

POT LIFE

3 – 4 Hours at 77°F/24°C / 50% R.H.



APPLICATION

APPLICATION EQUIPMENT

HVLP Gravity	1.5 – 1.8 mm	6 – 10 PSI	*At the cap
High Efficiency	1.5 – 1.8 mm	30 PSI	At gauge
Pressure Pot	1.0 – 1.1 mm	6 - 10 PSI	*At the pot

NOTE: Refer to spray gun manufacturer for further information regarding HVLP Inlet Pressures

APPLICATION

Spray 2 wet coats, allow 5 – 10 minutes flash time between coats.

Sealer Option: Apply one wet coat.

*All topcoat colors must be catalyzed.

DO NOT APPLY OVER 2K ETCH PRIMER.

CLEAN-UP

Clean spray equipment immediately following application with a quality thinner or spray gun cleaner. Dispose of all paint and paint related materials in accordance with state and local regulations.



DRY TIMES

AIR DRY

@ 75°F/23°C

To Sand	1 Hour per coat
To Topcoat	40 Minutes
Primer Open Time	24 Hours Before Sanding
Sealer Open Time	12 Hours Before Sanding



PHYSICAL PROPERTIES

RTS Primer VOC (with 7373)	2.1 lbs/gallon
RTS Sealer VOC (4:1:2 with 7373)	2.1 lbs/gallon
RTS Primer Volume Solids	43.0%
RTS Sealer Volume Solids (4:1:2)	36.0%
ZAHN #3 Viscosity	15-20 Seconds
DFT per Coat	Approximately 2.0 mil
Theoretical Coverage	Approx. 688 SqFt at 1 Mil DFT/mixed gallon
ASTM B117 Salt Fog (500 Hours)	No corrosion on scribe No blisters
Flexibility	Pass Conical Mandrel
Adhesion	5B, 2mm cross hatch
Product Class	Undercoat

STORAGE CONDITIONS

Store in a dry, well ventilated area. Storage temperatures should be between -30°F (-34°C) and 120°F (48°C).



VOC REGULATED AREAS

VOC as Applied

251 grams/liter | 2.1 lbs/gallon

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and SDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

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In the United States and Canada:

1.855.6.AXALTA
metacryl.us

