






# Metacryl 7392 2K Primer Sealer




**COMPONENTS**  
7392X 2K Primer Sealer  
7360 or 7361 Hardener  
7373 Reducer




**APPLICATION**  
1 wet coat




**MIX RATIO**  
5 : 1 : 2



**DRY TIME**  
Dry to Nib Sand: 30 – 40 Minutes  
Dry to Topcoat: 30 Minutes



**VISCOSITY**  
ZAHN #3  
15 – 20 Seconds



**VOC**  
2.1 lbs/gal  
251 g/L



## GENERAL

### DESCRIPTION

Metacryl 7392 2K Primer Sealer applies smoothly and maintains superior color and gloss retention for high quality finishes. 7392 2K Primer Sealer will increase intercoat adhesion while providing a uniform ground coat. 7392 is available in gray, black and white to achieve multiple shades of gray.

### COMPATIBLE SUBSTRATES

- Metacryl 7398 Polypropylene Primer
- Metacryl 7394 2K Etch Primer
- Metacryl 7391 2K Primer Surfacer
- Properly prepared steel, aluminum and galvanized steel
- Thoroughly sanded OEM finishes
- Thoroughly sanded and cured paint
- Cured body filler

The products referenced herein may not be sold in your market. Please consult your distributor for product availability.



## MIXING

### COMPONENTS

Mix 5 parts 7392 2K Primer Sealer to 1 part 7360 or 7361 Hardener to 2 parts 7373 Reducer.

Component	Volume
Metacryl 7392 2K Primer Sealer	5
Metacryl 7360 or 7361 Hardener	1
Metacryl 7373 Reducer	2



**PRIMER SURFACER SELECTION**

- 7392A 2K Primer Sealer Gray
- 7392B 2K Primer Sealer Black
- 7392W 2K Primer Sealer White

**HARDENER SELECTION**

- 7360 Fast 65 – 75°F/18 – 24°C
- 7361 Medium 75 – 85°F/24 – 29°C

**SPECIALTY COMPONENTS**

- 7376 Fisheye Eliminator: Max 2%

**POT LIFE**

4 Hours at 77°F/24°C / 50% R.H.




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**APPLICATION**

**APPLICATION EQUIPMENT**

HVLP Gravity	1.3 – 1.5 mm	6 – 10 PSI	*At the cap
High Efficiency	1.3 – 1.5 mm	30 PSI	At gauge
Pressure Pot	1.0 – 1.1 mm	6 - 10 PSI	*At the pot

NOTE: Refer to spray gun manufacturer for further information regarding HVLP Inlet Pressures

**APPLICATION**

Spray 1 wet coat.

**CLEAN-UP**

Clean spray equipment immediately following application with a quality thinner or spray gun cleaner. Dispose of all paint and paint related materials in accordance with state and local regulations.




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**DRY TIMES**

**AIR DRY**

@ 75°F/23°C

To Nib Sand	30 – 40 Minutes
To Topcoat	30 Minutes
Open Time	Must be recoated in 12 hours.




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**PHYSICAL PROPERTIES**

RTS VOC	2.1 lbs/gallon
RTS Volume Solids	36.0%
ZAHN #3 Viscosity	15 – 20 Seconds
DFT per Coat	Approximately 0.75 mil
Theoretical Coverage	Approx. 570 SqFt at 1 Mil DFT/mixed gallon
ASTM B117 Salt Fog (500 Hours)	No corrosion on scribe No blisters
Flexibility	Pass Conical Mandrel
Adhesion	5B, 2mm cross hatch
Product Class	Undercoat



### STORAGE CONDITIONS

Store in a dry, well ventilated area. Storage temperatures should be between -30°F (-34°C) and 120°F (48°C).

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### VOC REGULATED AREAS

VOC as Applied 251 grams/liter | 2.1 lbs/gallon

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

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### SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and SDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

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In the United States and Canada:  
**1.855.6.AXALTA**  
**metacryl.us**

