

# CROMAX® XP PRIMED PLASTIC REFINISH PROCESS



1		<p><b>Retrieve Color &amp; Check Booth's Climate Conditions</b></p> <p>Follow color retrieval SOP process Prepare spray out panel to verify color match Adjust booth temperature, if needed</p>
2		<p><b>Check for Reversibility of Primer</b></p> <p>Perform a solvent test to check if primer is reversible</p> <ul style="list-style-type: none"><li>▪ If reversible, strip and treat as raw plastic</li><li>▪ If not reversible, proceed to Step 3</li></ul>
3		<p><b>Sand Part</b></p> <p>Sand part with gray scuff pad and P600 DA</p>
4		<p><b>Clean &amp; Inspect</b></p> <p>Final clean with Axalta Silicone Remover 210 or 220 Low VOC Inspect surface for defects</p>
5		<p><b>Apply Sealer</b></p> <p>Apply 1 coat of flexed 444XOS Sealer* Allow 20 minutes flash If air drying for more than 2 hours, sanding is required *Apply 310A, 300 or 305 prior to sealer per TDS on any raw plastic cut-throughs</p>
6		<p><b>Apply Color</b></p> <p>Apply and blend XP basecoat per 2-stage or 3-stage SOP Activation option: For optimum performance, add 1 oz. of clearcoat activator per RTS quart of Cromax XP basecoat</p>
7		<p><b>Apply Clearcoat</b></p> <p>For most repairs: ▪ Apply 2 coats of flexed clearcoat: ChromaPremier® Pro 74700S™/74500S™/72500S™ per TDS</p>

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