

# CROMAX® EZ 3-STAGE TRANSPARENT COLOR PROCESS



1		<p><b>Retrieve Color &amp; Check Booth's Climate Conditions</b></p> <p>Follow color retrieval SOP process          Prepare spray out panel to verify color match          Adjust booth temperature, if needed</p>
2		<p><b>Mix Color</b></p> <p>Mix Cromax® EZ Base Coat color and 20% Cromax® EZ 240 Reducer</p>
3		<p><b>Mix ChromaSystem™ Midcoat Base 11000S™</b></p> <ul style="list-style-type: none"> <li>• 1 part ChromaSystem™ Midcoat Base 11000S™</li> <li>• 1 part ChromaSystem™ Midcoat Reducer</li> <li>• ChromaSystem™ Clear Activator 1 oz. per RT S Qt (required)</li> </ul> <p>Refer to TDS for additional information</p>
4		<p><b>Clean</b></p> <p>Clean with Axalta Silicone Remover 200          Final clean with Axalta Silicone Remover 210 or 220 Low VOC</p>
5		<p><b>Apply EZ Ground Coat Color</b></p> <p>Apply 2-3 medium coats or until hiding and color match are achieved</p> <ul style="list-style-type: none"> <li>• Recommended gun distance is 6-8 inches and 75% overlap</li> </ul> <p>Flash dry to a matte finish between each coat          Apply and blend EZ Base Coat per Blending SOP or 2-Stage SOP</p>
6		<p><b>Apply Midcoat Base 11000S™</b></p> <p>Apply a tack coat over the entire repair area and allow to flash approximately 1 minute          Apply the first coat of ChromaSystem™ Midcoat over the blended basecoat with 6-8 inch gun distance          Extend each coat until color match, determined by let-down panel, is achieved          Flash 3-5 minutes between coats (no stringing)</p>
7		<p><b>Dry Process</b></p> <p>Air dry</p> <ul style="list-style-type: none"> <li>• Flash before clearcoat: 15-20 minutes</li> <li>• Flash before tape: 20-30 minutes</li> <li>• Flash before two-toning: 20-30 minutes</li> <li>• Max allowable dry before clearcoat: 72 hours</li> </ul> <p><b>Tips for Success</b>          The base color should dry to a dull finish before application of Cromax clearcoat.</p>
8		<p><b>Apply Clearcoat</b></p> <p>For most repairs:</p> <ul style="list-style-type: none"> <li>• Apply 2 coats of clearcoat: ChromaClear® 7900s or Premier LE8700S™/LE8300S™ per TDS</li> </ul>