

# Low VOC Chart



For Sacramento Metro AQMD Rule 459  
Automotive, Mobile Equipment, and Associated Parts and Components Coating Operations

Effective: February 25, 2012

Revised: Dec 2020

| Cleaner VOC Limit   25 g/L (0.21 lb/gal) |                                 |  |              |          |         |             |
|--|---------------------------------|--|--------------|----------|---------|-------------|
| CODE                                     | DESCRIPTION                     | REMARKS  | MIX RATIO    | HARDENER | REDUCER | APPLIED VOC |
| 107™                                     | Cleaner                         | Equipment cleaner                              | Ready to Use | -        | -       | 25 g/L      |
| 130™                                     | Cleaner                         | Cleaner  | Ready to Use | -        | -       | 0 g/L       |
| 139™                                     | Bug & Tar Remover               | Allowed per Rule 459 Sec 310.7 (CCR Sec 94507) | Ready to Use | -        | -       | 348 g/L     |
| 220™                                     | Axalta Silicone Remover Low VOC | Cleaner  | Ready to Use | -        | -       | 25 g/L      |
| 225™                                     | Axalta Bug & Tar Remover        | Allowed per Rule 459 Sec 310.7 (CCR Sec 94507) | Ready to Use | -        | -       | 347 g/L     |
| 265™                                     | Axalta Plastic Cleaning Paste   | Plastic surface cleaner                        | Ready to Use | -        | -       | 25 g/L      |
| 2310S™                                   | Plastic Cleaning Paste          | Plastic surface cleaner                        | Ready to Use | -        | -       | 13 g/L      |
| V-3921S™                                 | Cleaner                         | Cleaner  | Ready to Use | -        | -       | 25 g/L      |

| Adhesion Promoter VOC Limit   540 g/L (4.5 lb/gal) |                   |                         |              |          |         |                       |
|--|-------------------|-------------------------|--------------|----------|---------|-----------------------|
| CODE   | DESCRIPTION       | REMARKS                 | MIX RATIO    | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
| A-2330S™   | Adhesion Promoter | ± Note in footer        | Ready to Use | -        | -       | See remarks           |
| 2332S™   | Adhesion Promoter |                         | Ready to Use | -        | -       | 540 g/L               |
| 234XS  | Adhesion Promoter | 2321S™ is 4th component | 4:1:1:1      | LE11X5S  | LE12X5S | 540 g/L               |

| Pretreatment VOC Limit   660 g/L (5.5 lb/gal) |                     |                  |              |          |         |                       |
|---|---------------------|------------------|--------------|----------|---------|-----------------------|
| CODE  | DESCRIPTION         | REMARKS          | MIX RATIO    | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
| 22880S™                                       | Etch Primer         |                  | 2:1          | 2280XS   | -       | 660 g/L               |
| A-4119S™                                      | Self-Etching Primer | ± Note in footer | Ready to Use | -        | -       | See remarks           |
| CF-5717S™                                     | Metal Conditioner   |                  | 1:2          | -        | Water   | 660 g/L               |
| PS4000™                                       | Pretreatment Wipes  |                  | Ready to Use | -        | -       | 660 g/L               |

| Primer VOC Limit   250 g/L (2.1 lb/gal)  |                               |                  |              |          |         |                       |
|--|-------------------------------|------------------|--------------|----------|---------|-----------------------|
| Additional additives may be used. Consult technical data sheet for usage and compliance. |                               |                  |              |          |         |                       |
| CODE   | DESCRIPTION                   | REMARKS          | MIX RATIO    | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
| LE3004S™   | Primer Surfacer               |                  | 4:1          | LE30X5S  | -       | 250 g/L               |
| LE3130S™   | UVA Primer Surfacer           |                  | Ready to Use | -        | -       | 250 g/L               |
| LE340XS  | Primer Surfacer               |                  | 4:1          | LE11X5S  | -       | 250 g/L               |
| LE350XS  | Primer Filler                 |                  | 5:1:1        | LE100XS  | LE10X5S | 250 g/L               |
| A-3130S™   | UVA Primer Surfacer (Aerosol) | ± Note in footer | Ready to Use | -        | -       | See remarks           |
| A-42X0S  | Primer (Aerosol)              | ± Note in footer | Ready to Use | -        | -       | See remarks           |

| Primer Sealer VOC Limit   250 g/L (2.1 lb/gal)   |                      |         |           |          |          |                       |
|--|----------------------|---------|-----------|----------|----------|-----------------------|
| Additional additives may be used. Consult technical data sheet for usage and compliance. |                      |         |           |          |          |                       |
| CODE   | DESCRIPTION          | REMARKS | MIX RATIO | HARDENER | REDUCER  | MAX APPLIED VOC (LE)* |
| LE27X0S  | Primer Sealer        |         | 2:1:0-10% | LE2705S™ | LE1075S™ | 250 g/L               |
| LE30X0S  | Primer Sealer        |         | 3:1       | LE30X5S  | -        | 250 g/L               |
| LE32X0S  | Waterborne 2K Sealer |         | 1:5%      | WB2075™  | -        | 250 g/L               |
| LE35X0S  | Sealer               |         | 5:1:1     | LE100XS  | LE12X5S  | 250 g/L               |
| V-29X0S  | Primer               |         | 2:1       | V-290XS  | -        | 250 g/L               |

| Single Stage Coating VOC Limit   340 g/L (2.8 lb/gal) |                            |                  |              |          |         |                       |
|---|----------------------------|------------------|--------------|----------|---------|-----------------------|
| CODE  | DESCRIPTION                | REMARKS          | MIX RATIO    | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
| A-5099S™  | 1K Bumper & Trim           | ± Note in footer | Ready to Use | -        | -       | See remarks           |
| 766A™   | Axalta 1K Trim Black Satin | ± Note in footer | Ready to Use | -        | -       | See remarks           |

| Color Coating VOC Limit   420 g/L (3.5 lb/gal)   |                               |                            |           |          |          |                       |
|--|-------------------------------|----------------------------|-----------|----------|----------|-----------------------|
| Additional additives may be used. Consult technical data sheet for usage and compliance. |                               |                            |           |          |          |                       |
| QUALITY  | DESCRIPTION                   | REMARKS                    | MIX RATIO | HARDENER | REDUCER  | MAX APPLIED VOC (LE)* |
| B Quality  | Cromax® Mosaic™ Basecoat      |                            | 1:2       | -        | SBL66XXS | 420 g/L               |
| CP Quality   | Cromax® Pro Basecoat          | † Mix ratio note in footer | †         | -        | WB204X   | 420 g/L               |
| EZ Quality   | Cromax® EZ Basecoat           |                            | 1:20%     | -        | EZ240™   | 420 g/L               |
| A-SBL6627S™  | Mosaic™ Fill In Can (Aerosol) | ⚠ - See footer             | ⚠         | -        | -        | See remarks           |
| 1000XS   | Cromax® Midcoat               |                            | 2:1       | LE11X5S  | -        | 420 g/L               |

| Clearcoat VOC Limit   250 g/L (2.1 lb/gal)   |                                 |                  |              |          |         |                       |
|--|---------------------------------|------------------|--------------|----------|---------|-----------------------|
| Additional additives may be used. Consult technical data sheet for usage and compliance. |                                 |                  |              |          |         |                       |
| CODE   | DESCRIPTION                     | REMARKS          | MIX RATIO    | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
| A-7480S™   | Trim & Jamb Clearcoat (Aerosol) | ± Note in footer | Ready to Use | -        | -       | See remarks           |
| LE5100S™   | Clearcoat                       |                  | 2:1          | LE11X5S  | -       | 250 g/L               |
| LE5400S™   | Clearcoat                       |                  | 4:1          | LE11X0S  | -       | 250 g/L               |
| LE5600S™   | Clearcoat                       |                  | 4:1:1        | LE5605S™ | LE56X5S | 250 g/L               |
| LE8300S™   | Clearcoat                       |                  | 3:1:1        | LE100XS  | LE10X5S | 250 g/L               |
| LE8700S™   | Clearcoat                       |                  | 3:1          | LE100XS  | -       | 250 g/L               |

| Uniform Finish Coating or Blender VOC Limit   540 g/L (4.5 lb/gal) |                   |  |           |          |          |                       |
|--|-------------------|--|-----------|----------|----------|-----------------------|
| CODE   | DESCRIPTION       | REMARKS                                    | MIX RATIO | HARDENER | REDUCER  | MAX APPLIED VOC (LE)* |
| WB209XS  | Basecoat Blender  | ¥ Mix ratio note in footer                 | ¥         | -        | -        | 540 g/L               |
| 19301S™  | Clearcoat Blender | Add up to 50% 19301S™ to 2.1 VOC clearcoat | -         | -        | -        | 540 g/L               |
| SBL877S™   | Basecoat Blender  | § Note in footer                           | 1:2:6     | -        | SBL66XXS | 540 g/L               |

| Other components that may be used (list is not all-inclusive). Consult technical data sheet for usage and compliance. |                                |         |                      |  |  |  |
|---|--------------------------------|---------|----------------------|--|--|--|
| CODE  | DESCRIPTION                    | CODE    | DESCRIPTION          |  |  |  |
| V-2350S™  | Flex Additive                  | 236XS   | Matting Additive     |  |  |  |
| 389S™   | Accelerator                    | 19379S™ | Application Enhancer |  |  |  |
| V-389S™   | Accelerator                    | 659S™   | Additive             |  |  |  |
| V-459S™   | Anti-Cratering Additive        | 8989S™  | Accelerator          |  |  |  |
| 43XA™   | Axalta E-Coat Restore Aerosols |         |                      |  |  |  |

| Non-coatings not impacted by Rule 459 |               |      |             |  |  |  |
|---------------------------------------|---------------|------|-------------|--|--|--|
| CODE                                  | DESCRIPTION   | CODE | DESCRIPTION |  |  |  |
| 2311S™                                | Sanding Paste | -    | -           |  |  |  |

¥ Options: 1) Ready to spray; 2) +10% WB2040™ / WB2045™; 3) As above with up to 5% WB2095™

± Non-Refillable aerosol coating products, packaged in a disposable can for hand-held application.

† Add 10-20% WB2040™ / WB2045™ for solid colors. Add 20-30% for effect and metallic colors.

\*Less Water, Less Exempt. All VOC (LE) values listed are Maximum Ready-to-Spray in grams per liter.

X = 1, 2, 3, 4, 5, 6, 7, 8, 9

⚠ Please see Technical Data Sheet for usage and mixing recommendation; Non-refillable aerosol products.

§ Add 200% SBL877S™ Blender to ready to spray Mosaic™ Basecoat.