

Low VOC Chart

Colorado Regulation Number 25 5-CCR1001-29
Applicable Counties: Adams, Arapahoe, Boulder, Denver, Douglas, Jefferson, Larimer, and Weld counties



Effective: May. 1, 2026
Revised: April 2026

Cleaner VOC Limit N/A						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	APPLIED VOC
107™	Cleaner	Equipment Cleaner	Ready to Use	-	-	25 g/L
130™	Cleaner		Ready to Use	-	-	0 g/L
220™	Axalta Silicone Remover Low VOC	Plastic Surface Cleaner	Ready to Use	-	-	25 g/L
265™	Axalta Plastic Cleaning Paste	Plastic Surface Cleaner	Ready to Use	-	-	25 g/L
Adhesion Promoter VOC Limit 540 g/L (4.5 lb/gal)						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
305™	Axalta Plastic Polyolefin Adhesion Promoter	Low VOC	Ready to Use	-	-	540 g/L
310A™	Axalta Plastic Polyolefin Adhesion Promoter (A)	Not regulated by Rule Number 25	Ready to Use	-	-	See remarks
Pretreatment VOC Limit 660 g/L (5.5 lb/gal)						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
400A™	Axalta 1K Primer Surfacer Dark Gray (Aerosol)	Not regulated by Rule Number 25	Ready to Use	-	-	See remarks
410A™	Axalta 1K Primer Surfacer Light Gray (Aerosol)	Not regulated by Rule Number 25	Ready to Use	-	-	See remarks
425™	Axalta Etch Primer Low VOC		2:1	426	-	660 g/L
495™	Axalta Metal Pretreatment Wipes	Not regulated by Rule Number 25	Ready to Use	-	-	660 g/L
Primer VOC Limit 250 g/L (2.1 lb/gal)						
Additional additives may be used. Consult technical data sheet for usage and compliance.						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
LE3004S™	Primer Surfacer		4:1	LE30X5S	-	250 g/L
LE3130S™	UVA Primer Surfacer		Ready to Use	-	-	250 g/L
LE350XS	Primer Filler		5:1:1	LE100XS	LE10X5S	250 g/L
A-3130S™	UVA Primer Surfacer (Aerosol)	Not regulated by Rule Number 25	Ready to Use	-	-	See remarks
460A™	Axalta Epoxy 2K	Not regulated by Rule Number 25	Ready to Use	-	-	See remarks
Primer Sealer VOC Limit 250 g/L (2.1 lb/gal)						
Additional additives may be used. Consult technical data sheet for usage and compliance.						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
LE27X0S	Epoxy Primer Sealer		2:1:0-10%	LE2705S™	LE1075S™	250 g/L
LE30X0S™	Primer Sealer		3:1	LE30X5S™	-	250 g/L
LE35X0S™	Primer Sealer		5:1:1	LE100XS™	LE12X5S™	239 g/L
Single Stage Coating VOC Limit 340 g/L (2.8 lb/gal)						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
A-5099S™	1K Bumper & Trim	Not regulated by Rule Number 25	Ready to Use	-	-	See remarks
766A™	Axalta 1K Trim Black Satin	Not regulated by Rule Number 25	Ready to Use	-	-	See remarks
Color Coating VOC Limit 420 g/L (3.5 lb/gal)						
Additional additives may be used. Consult technical data sheet for usage and compliance.						
QUALITY	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
CP Quality	Cromax® Pro Basecoat	† Mix ratio note in footer	†	-	WB204X	420 g/L
EZ Quality	Cromax® EZ Basecoat		1:20%	-	EZ240™	420 g/L
1000XS	Cromax® Midcoat		2:1	LE11X5S	-	420 g/L
11000S™	Cromax® Midcoat Base		1:1:3%	LE100XS	110X5S	420 g/L
Clearcoat VOC Limit 250 g/L (2.1 lb/gal)						
Additional additives may be used. Consult technical data sheet for usage and compliance.						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
712A™	Axalta 1K Sprayout Clearcoat	Not regulated by Rule Number 25	Ready to Use	-	-	See remarks
LE5100S™	Clearcoat		2:1	LE11X5S	-	250 g/L
LE5400S™	Clearcoat		4:1	LE11X0S	-	250 g/L
LE5600S™	Clearcoat		4:1:1	LE5605S™	LE56X5S	250 g/L
LE8300S™	Clearcoat		3:1:1	LE100XS	LE10X5S	250 g/L
LE8700S™	Clearcoat		3:1	LE100XS	-	250 g/L
LE8800S™	Clearcoat		2:1:20%	LE100XS	LE880XS	250 g/L
Uniform Finish Coating or Blender VOC Limit 540 g/L (4.5 lb/gal)						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
WB209XS	Basecoat Blender	¥ Mix ratio note in footer	¥	-	-	540 g/L
19301S™	Clearcoat Blender	Add up to 50% 19301S™ to 2.1 VOC clearcoat	-	-	-	540 g/L
790™	Clearcoat Blender	Not regulated by Rule Number 25	Ready to Use	-	-	See remarks
Other components that may be used (list is not all-inclusive). Consult technical data sheet for usage and compliance.						
CODE	DESCRIPTION	CODE	DESCRIPTION			
V-2350S™	Flex Additive	236XS	Additive			
389S™	Accelerator	19379S™	Application Enhancer			
V-389S™	Accelerator	659S™	Additive			
V-459S™	Anti-Cratering Additive	8989S™	Accelerator			
43XA™	Axalta E-Coat Restore Aerosols	705™	Axalta 1K Fine Putty			
Non-coatings not impacted by Rule 307-354						
CODE	DESCRIPTION	CODE	DESCRIPTION			
2311S™	Sanding Paste	-	-			
715™	Axalta Sanding Paste	-	-			

⚠ Please see Technical Data Sheet for usage and mixing recommendation; not applicable, non-refillable aerosol products.

¥ Options: 1) Ready to spray; 2) +10% WB2040™ / WB2045™; 3) As above with up to 5% WB2095™

† Add 10-20% WB2040™ / WB2045™ for solid colors. Add 20-30% for effect and metallic colors.

*Less Water, Less Exempt. All VOC (LE) values listed are Maximum Ready-to-Spray in grams per liter.

X = 1, 2, 3, 4, 5, 6, 7, 8, 9

§ Add 200% SBL877S™ Blender to ready to spray Mosaic™ Basecoat.