

# Low VOC Chart

For Bay Area AQMD - Regulation 8 Rule 45  
Motor Vehicle and Mobile Equipment Coating Operations

Effective: October 1, 2009

Revised: Dec 2020

Cleaner VOC Limit   25 g/L (0.21 lb/gal)					
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER
105™	Cleaner	† Note in footer	Ready to Use	-	-
107™	Cleaner	Cleaner	Ready to Use	-	-
130™	Cleaner	Cleaner	Ready to Use	-	-
220™	Axalta Silicone Remover Low VOC	Cleaner	Ready to Use	-	-
265™	Axalta Plastic Cleaning Paste	Plastic surface cleaner	Ready to Use	-	-
2310S™	Plastic Cleaning Paste	Plastic surface cleaner	Ready to Use	-	-
V-3921S™	Cleaner	Cleaner	Ready to Use	-	-

Special Surface Cleaner VOC Limit   350 g/L (2.9 lb/gal)					
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER
139™	Bug & Tar Remover	± Note in footer	Ready to Use	-	-
210™	Axalta Silicone Remover Water	± Note in footer	Ready to Use	-	-
225™	Axalta Bug & Tar Remover	± Note in footer	Ready to Use	-	-
3949S™	Cleaner	± Note in footer	Ready to Use	-	-

Adhesion Promoter VOC Limit   540 g/L (4.5 lb/gal)					
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER
A-2330S™	Adhesion Promoter	μ Cali Title 17 Section 94520-94528 & 94700	Ready to Use	-	-
305™	Axalta Plastic Polyolefin Adhesion Promoter Low VOC		Ready to Use	-	-
310A™	Axalta Plastic Polyolefin Adhesion Promoter (Aerosol)	μ Cali Title 17 Section 94520-94528 & 94700	Ready to Use	-	-
2332S™	Adhesion Promoter		Ready to Use	-	-
234XS	Adhesion Promoter	2321S™ is 4th component	4:1:1:1	LE11X5S	LE12X5S

Pretreatment VOC Limit   660 g/L (5.5 lb/gal)					
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER
400A™	Axalta 1K Primer Surfacer Dark Gray (Aerosol)	μ Cali Title 17 Section 94520-94528 & 94700	Ready to Use	-	-
410A™	Axalta 1K Primer Surfacer Light Gray (Aerosol)	μ Cali Title 17 Section 94520-94528 & 94700	Ready to Use	-	-
425™	Axalta Etch Primer Low VOC		2:1	426	-
495™	Axalta Metal Pretreatment Wipes		Ready to Use	-	-
22880S™	Etch Primer		2:1	2280XS	-
A-4119S™	Self-Etching Primer		Ready to Use	-	-
CF-5717S™	Metal Conditioner		1:2	-	Water
PS4000™	Pretreatment Wipes		Ready to Use	-	-

Primer VOC Limit   250 g/L (2.1 lb/gal)					
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Additional additives may be used. Consult technical data sheet for usage and compliance.

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER
LE3004S™	Primer Surfacer		4:1	LE30X5S	-
LE3130S™	UVA Primer Surfacer		Ready to Use	-	-
LE340XS	Primer Surfacer		4:1	LE11X5S	-
LE350XS	Primer Filler		5:1:1	LE100XS	LE10X5S
A-3130S™	UVA Primer Surfacer (Aerosol)	μ Cali Title 17 Section 94520-94528 & 94700	Ready to Use	-	-
460A™	Axalta Epoxy 2K	μ Cali Title 17 Section 94520-94528 & 94700	Ready to Use	-	-
A-42X0S	Primer (Aerosol)	μ Cali Title 17 Section 94520-94528 & 94700	Ready to Use	-	-

Primer Sealer VOC Limit   250 g/L (2.1 lb/gal)					
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Additional additives may be used. Consult technical data sheet for usage and compliance.

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER
LE27X0S	Primer Sealer		2:1:0-10%	LE2705S™	LE1075S™
LE30X0S	Primer Sealer		3:1	LE30X5S	-
LE32X0S	Waterborne 2K Sealer		1:5%	WB2075™	-
LE35X0S	Sealer		5:1:1	LE100XS	LE12X5S
V-29X0S	Primer		2:1	V-290XS	-

Single Stage Coating VOC Limit   340 g/L (2.8 lb/gal)					
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER

A-5099S™	1K Bumper & Trim	μ Cali Title 17 Section 94520-94528 & 94700	Ready to Use	-	-
766A™	Axalta 1K Trim Black Satin	μ Cali Title 17 Section 94520-94528 & 94700	Ready to Use	-	-

Color Coating VOC Limit   420 g/L (3.5 lb/gal)					
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Additional additives may be used. Consult technical data sheet for usage and compliance.

QUALITY	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER
CP Quality	Cromax® Pro Basecoat	† Mix ratio note in footer	†	-	WB204X
EZ Quality	Cromax® EZ Basecoat		1:20%	-	EZ240™
1000XS	Cromax® Midcoat		2:1	LE11X5S	-

Clearcoat VOC Limit   250 g/L (2.1 lb/gal)					
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Additional additives may be used. Consult technical data sheet for usage and compliance.

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER
712A™	Axalta 1K Sprayout Clearcoat	μ Cali Title 17 Section 94520-94528 & 94700	Ready to Use	-	-
A-7480S™	Trim & Jamb Clearcoat (Aerosol)	μ Cali Title 17 Section 94520-94528 & 94700	Ready to Use	-	-
LE5100S™	Clearcoat		2:1	LE11X5S	-
LE5400S™	Clearcoat		4:1	LE11X0S	-
LE5600S™	Clearcoat		4:1:1	LE5605S™	LE56X5S
LE8300S™	Clearcoat		3:1:1	LE100XS	LE10X5S
LE8700S™	Clearcoat		3:1	LE100XS	-

Uniform Finish Coating or Blender VOC Limit   540 g/L (4.5 lb/gal)					
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER

WB209XS	Basecoat Blender	¥ Mix ratio note in footer	¥	-	-
19301S™	Clearcoat Blender	Add up to 50% 19301S™ to 2.1 VOC clearcoat	-	-	-

Other components that may be used (list is not all-inclusive). Consult technical data sheet for usage and compliance.

CODE	DESCRIPTION	CODE	DESCRIPTION
V-2350S™	Flex Additive	236XS	Matting Additive
389S™	Accelerator	19379S™	Application Enhancer
V-389S™	Accelerator	659S™	Additive
V-459S™	Anti-Cratering Additive	8989S™	Accelerator
43XA™	Axalta E-Coat Restore Aerosols	705™	Axalta 1K Fine Putty

**Non-coatings not impacted by Regulation 8 Rule 45**

<b>CODE</b>	<b>DESCRIPTION</b>	<b>CODE</b>	<b>DESCRIPTION</b>
2311S™	Sanding Paste	-	-
715™	Axalta Sanding Paste	-	-

¥ Options: 1) Ready to spray; 2) +10% WB2040™ / WB2045™; 3) As above with up to 5% WB2095™

± Usage as solvent for bug and tar remover is limited to 10-20 gallons in any consecutive 12-month period, depending on annual volume of coatings used in operations.

† Add 10-20% WB2040™ / WB2045™ for solid colors. Add 20-30% for effect and metallic colors.

µ Non-refillable aerosol coating products, packaged in disposable can for hand-held application. 17CCR, 94520-94528 & 94700

‡ Gun and equipment cleaner only, specific equipment for collecting and minimizing evaporation must be used.

\*Less Water, Less Exempt. All VOC (LE) values listed are Maximum Ready-to-Spray in grams per liter.



**APPLIED VOC**

650 g/L
25 g/L
0 g/L
25 g/L
25 g/L
13 g/L
25 g/L

**APPLIED VOC**

348 g/L
167 g/L
347 g/L
48 g/L

**MAX APPLIED VOC (LE)\***

See remarks
540 g/L
See remarks
540 g/L
540 g/L

**MAX APPLIED VOC (LE)\***

See remarks
See remarks
660 g/L
660 g/L
660 g/L
See remarks
660 g/L
660 g/L

**MAX APPLIED VOC (LE)\***

250 g/L
250 g/L
250 g/L
250 g/L
See remarks
See remarks
See remarks

**MAX APPLIED VOC (LE)\***

250 g/L
250 g/L
250 g/L
250 g/L
250 g/L

**MAX APPLIED VOC (LE)\***

See remarks
See remarks

**MAX APPLIED VOC (LE)\***

420 g/L
420 g/L
420 g/L

**MAX APPLIED VOC (LE)\***

See remarks
See remarks
250 g/L
250 g/L
250 g/L
250 g/L
250 g/L

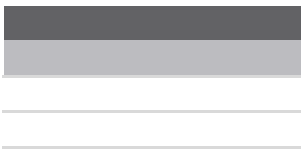
**MAX APPLIED VOC (LE)\***

540 g/L
540 g/L

**MAX APPLIED VOC (LE)\***


**MAX APPLIED VOC (LE)\***


**MAX APPLIED VOC (LE)\***

X = 1, 2, 3, 4, 5, 6, 7, 8, 9