

Low VOC Chart

For Butte County AQMD Rule 235, Colusa County APCD Rule 2-42, Shasta County AQMD Rule 3-25 and Tehama County APCD Rule 4-35 : Motor Vehicle Refinishing
Group 2 Vehicles : Public transit buses and mobile equipment - where color match is required



Effective: December 31, 2011

Revised: Dec 2020

Surface Cleaner VOC Limit 1.67 lb/gal (200 g/L)						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	APPLIED VOC
107™	Axalta Cleaner		Ready to Use	-	-	.2 lb/gal
130™	Axalta Cleaner		Ready to Use	-	-	.0 lb/gal
2310S™	Plastic Cleaning Paste		Ready to Use	-	-	.1 lb/gal
265™	Axalta Plastic Cleaning Paste		Ready to Use	-	-	0.2 lb/gal
3909S™	Cleaner		Ready to Use	-	-	.5 lb/gal
3949S™	Cleaner		Ready to Use	-	-	.4 lb/gal
220™	Axalta Silicone Remover Low VOC		Ready to Use	-	-	0.2 lb/gal
210™	Axalta Silicone Remover Water		Ready to Use	-	-	1.4 lb/gal
V-3921S™	Cleaner		Ready to Use	-	-	.2 lb/gal

Surface Cleaner VOC Limit 6.5 lb/gal (780 g/L) - Plastic & Road Tar Only						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	APPLIED VOC
105™	Axalta Cleaner	Compliant if applied using spray bottle	Ready to Use	-	-	5.4 lb/gal
106™	Axalta Cleaner	Compliant if applied using spray bottle	Ready to Use	-	-	4.4 lb/gal
108™	Axalta Low HAP Cleaner	Compliant if applied using spray bottle	Ready to Use	-	-	3.9 lb/gal
200™	Axalta Silicone Remover Slow	Compliant if applied using spray bottle	Ready to Use	-	-	6.5 lb/gal
225™	Axalta Bug & Tar Remover	Compliant if applied using spray bottle	Ready to Use	-	-	2.9 lb/gal
2319S™	Cleaner	Compliant if applied using spray bottle	Ready to Use	-	-	5.5 lb/gal
2320S™	Plastic Cleaner	Compliant if applied using spray bottle	Ready to Use	-	-	6.5 lb/gal
3900S™	Cleaner	Compliant if applied using spray bottle	Ready to Use	-	-	6.5 lb/gal
3901S™	Cleaner	Compliant if applied using spray bottle	Ready to Use	-	-	6.1 lb/gal
3919S™	Cleaner	Compliant if applied using spray bottle	Ready to Use	-	-	6.5 lb/gal
205A™	Axalta Silicone Remover Spray	Compliant if applied using spray bottle	Ready to Use	-	-	6.3 lb/gal
3939S™	Cleaner	Compliant if applied using spray bottle	Ready to Use	-	-	6.5 lb/gal
A-3990S™	Surface Cleaner High Temperature (Aerosol)	Compliant if applied using spray bottle	Ready to Use	-	-	6.4 lb/gal
A-3970S™	Aerosol Cleaner	Compliant if applied using spray bottle	Ready to Use	-	-	6.4 lb/gal

Pretreatment Wash Primer VOC Limit 6.5 lb/gal (780 g/L)						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
425™	Axalta Etch Primer Low VOC		2:1	426	-	5.2 lb/gal
400A™	Axalta 1K Primer Surfacer Dark Gray (Aerosol)	Exempt: Non-refillable aerosol products	Ready to Use	-	-	See remarks
410A™	Axalta 1K Primer Surfacer Light Gray (Aerosol)	Exempt: Non-refillable aerosol products	Ready to Use	-	-	See remarks
22880S™	Etch Primer		2:1	2280XS	-	6.5 lb/gal
244S™	Metal Cleaner	Ready for use	-	-	-	6.5 lb/gal
CF-5717S™	Metal Conditioner		1:2	-	Water	6.5 lb/gal
495™	Axalta Metal Pretreatment Wipes		Ready to Use	-	-	0.2 lb/gal
PS4000™	Pretreatment Wipes	Ready for use	Ready to Use	-	-	6.5 lb/gal

Primer, Primer Surfacer VOC Limit 2.8 lb/gal (340 g/L)						
Additional additives may be used. Consult technical data sheet for usage and compliance.						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
LE3004S™	Primer Surfacer		4:1	LE30X5S	-	2.8 lb/gal
LE3130S™	UVA Primer Surfacer		Ready to Use	-	-	2.8 lb/gal
LE340XS	Primer Surfacer		4:1	LE11X5S	-	2.8 lb/gal
LE350XS	Primer Filler		5:1:1	LE100XS	LE10X5S	2.8 lb/gal
A-3130S™	UVA Primer Surfacer (Aerosol)	Exempt: Non-refillable aerosol products	Ready to Use	-	-	See remarks
A-4119S™	Self-Etching Primer (Aerosol)	Exempt: Non-refillable aerosol products	Ready to Use	-	-	See remarks
A-42X0S	Primer (Aerosol)	Exempt: Non-refillable aerosol products	Ready to Use	-	-	See remarks
460A™	Axalta Epoxy 2K	Exempt: Non-refillable aerosol products	Ready to Use	-	-	4.2 lb/gal

Primer Sealer VOC Limit 2.8 lb/gal (340 g/L)						
Additional additives may be used. Consult technical data sheet for usage and compliance.						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
LE27X0S	Primer Sealer		2:1:0-10%	LE2705S™	LE1075S™	2.8 lb/gal
LE30X0S	Primer Sealer		3:1	LE30X5S	-	2.8 lb/gal
LE32X0S	Waterborne 2K Sealer		1:5%	WB2075™	-	2.8 lb/gal
LE35X0S	Primer Sealer		5:1:1	LE100XS	LE12X5S	2.8 lb/gal
V-29X0S	Primer Sealer		2:1	V-290XS	-	2.8 lb/gal

Single Stage Topcoat VOC Limit 3.5 lb/gal (420 g/L)						
Additional additives may be used. Consult technical data sheet for usage and compliance.						
QUALITY	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
A-5099S™	1K Bumper & Trim (Aerosol)	Solid colors	Ready to Use	-	-	See remarks
766A™	Axalta 1K Trim Black Satin	Ready for use	Ready to Use	-	-	6.2 lb/gal

Multistage Topcoat VOC Limit 3.5 lb/gal (420 g/L) applied as system. Basecoat must be used with specified clearcoat for compliance.						
Additional additives may be used. Consult technical data sheet for usage and compliance.						
QUALITY	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
B Quality	Mosaic™ Basecoat		1:2	-	SBL662XS	3.5 lb/gal
CP Quality	Cromax® Pro Basecoat	† Mix ratio note in footer	†	-	WB204X	3.5 lb/gal
EZ Quality	Cromax® EZ Basecoat		1:20%	-	EZ240™	3.5 lb/gal
F Quality	ChromaPremier® Basecoat	Add 1 oz. 12305S™ per RTS quart.	1:1	12305S™	71X5S	3.5 lb/gal
K Quality	ChromaBase® Basecoat	Add 1 oz. 12305S™ per RTS quart.	1:1	12305S™	71X5S	3.5 lb/gal
1000XS	Midcoat		2:1	LE11X5S	-	3.5 lb/gal
A-SBL6627S™	Mosaic™ Fill In Can (Aerosol)	▲ See note in footer	Ready to Use	-	-	See remarks

Clearcoat Must be used as system with basecoat at/under specified VOC for compliance						
Additional additives may be used. Consult technical data sheet for usage and compliance.						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
A-7480S™	Trim & Jamb Clearcoat (Aerosol)	Exempt: Non-refillable aerosol products	Ready to Use	-	-	See remarks
712A™	Axalta 1K Sprayout Clearcoat	Exempt: Non-refillable aerosol products	Ready to Use	-	-	5.3 lb/gal
LE5100S™	Clearcoat		2:1	LE11X5S	-	3.5 lb/gal
LE5400S™	Clearcoat		4:1	LE11X0S	LE1075S™	3.5 lb/gal
LE5600S™	Clearcoat		4:1:1	LE5605S™	LE56X5S	3.5 lb/gal
LE8300S™	Clearcoat		3:1:1	LE100XS	LE10X5S	3.5 lb/gal
LE8700S™	Clearcoat		3:1	LE100XS	-	3.5 lb/gal

Specialty Coatings VOC Limit 7.0 lb/gal (840 g/L) - Can't exceed 5% paint volume on a monthly basis						
CODE	DESCRIPTION	REMARKS	CODE	DESCRIPTION	REMARKS	
19301S™	Clearcoat Blender		4531S™	Flattener Additive		
SBL877S™	Basecoat Blender	§ See note in footer	69301S™	Basecoat Blender		
222S™	Adhesion Promoter		7601S™	Clearcoat Blender		
2322S™	Adhesion Promoter		2311S™	Blend Prep Paste		
2330S™	Adhesion Promoter		A-2330S™	Adhesion Promoter (Aerosol)		
2332S™	Adhesion Promoter		V-2350S™	Flex Additive		
2370S™	Matted Clearcoat		WB209XS	Basecoat Blender		
234XS	Adhesion Promoter		236XS	Matting Additive		
43XA™	Axalta E-Coat Restore Aerosols		300™	Axalta Plastic Polyolefin Adhesion Promoter		
305™	Axalta Plastic Polyolefin Adhesion Promoter Low VOC		310A™	Axalta Plastic Polyolefin Adhesion Promoter (Aerosol)		
715™	Axalta Sanding Paste		320™	Axalta Plastic Primer Surfacer Black		
330™	Axalta Plastic Primer Surfacer Gray		705™	Axalta 1K Fine Putty		

§ Add 200% SBL877S™ Blender to ready to spray Mosaic™ Basecoat.

† Add 10-20% WB2040™ / WB2045™ for solid colors. Add 20-30% for effect and metallic colors.

*Less Water, Less Exempt. All VOC (LE) values listed are Maximum Ready-to-Spray in pounds per gallon.

▲ Please see Technical Data Sheet for usage and mixing recommendation. Exempt: Non-refillable aerosol products.

X = 1, 2, 3, 4, 5, 6, 7, 8, 9