SAFETY DATA SHEET

Section 1. Identification

Product identifier : LE1003S
Product name : Cromax Premier LE Activator 60-70°F
Other means of identification : 1250073797

Date of issue : 2/18/2020
Version : 3

Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Coating component for professional use.
Uses advised against : For industrial use only by trained professionals. Not for sale to or use by consumers.

Supplier's details : Axalta Coating Systems, LLC
Two Commerce Square,
2001 Market Street
Suite 3600
Philadelphia, PA 19109
USA

Product information : 855-6AXALTA

Emergency telephone number : (CHEMTREC) - 800-424-9300

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 2
SKIN IRRITATION - Category 2
EYE IRRITATION - Category 2A
RESPIRATORY SENSITIZATION - Category 1
SKIN SENSITIZATION - Category 1
CARCINOGENICITY - Category 2
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3

Percentage of the mixture consisting of ingredient(s) of unknown acute oral toxicity: 51.4%
Percentage of the mixture consisting of ingredient(s) of unknown acute dermal toxicity: 51.4%
Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 2.7%

GHS label elements

Date of issue : 2/18/2020
Version : 3
# Section 2. Hazards identification

## Hazard pictograms

<table>
<thead>
<tr>
<th>Icon</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="Flammable" /></td>
<td>Highly flammable liquid and vapor.</td>
</tr>
<tr>
<td><img src="image" alt="Caution" /></td>
<td>Causes skin irritation.</td>
</tr>
<tr>
<td><img src="image" alt="Warning" /></td>
<td>May cause respiratory irritation.</td>
</tr>
</tbody>
</table>

## Signal word

**Danger**

## Hazard statements

- H225 - Highly flammable liquid and vapor.
- H319 - Causes serious eye irritation.
- H315 - Causes skin irritation.
- H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- H317 - May cause an allergic skin reaction.
- H351 - Suspected of causing cancer.
- H335 - May cause respiratory irritation.
- H336 - May cause drowsiness or dizziness.

## Precautionary statements

### Prevention

- P201 - Obtain special instructions before use.
- P202 - Do not handle until all safety precautions have been read and understood.
- P280 - Wear protective gloves. Wear eye or face protection. Wear protective clothing.
- P284 - Wear respiratory protection.
- P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- P241 - Use explosion-proof electrical, ventilating, lighting and all material-handling equipment.
- P242 - Use only non-sparking tools.
- P243 - Take precautionary measures against static discharge.
- P233 - Keep container tightly closed.
- P271 - Use only outdoors or in a well-ventilated area.
- P261 - Avoid breathing vapor.
- P264 - Wash hands thoroughly after handling.
- P272 (OSHA) - Contaminated work clothing must not be allowed out of the workplace.

### Response

- P308 + P313 - IF exposed or concerned: Get medical attention.
- P304 + P341 (OSHA) + P312 - IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or physician if you feel unwell.
- P342 + P311 - IF experiencing respiratory symptoms: Call a POISON CENTER or physician.
- P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
- P302 + P352 + P363 - IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse.
- P333 + P313 - IF skin irritation or rash occurs: Get medical attention.
- P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P337 + P313 - If eye irritation persists: Get medical attention.

### Storage

- P405 - Store locked up.
- P403 - Store in a well-ventilated place.
- P235 - Keep cool.

### Disposal

- P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

### Hazards not otherwise classified

None known.

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**Date of issue**: 2/18/2020  
**Version**: 3
Section 3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>%</th>
<th>CAS number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexamethylene diisocyanate, oligomers</td>
<td>≥50 - ≤75</td>
<td>28182-81-2</td>
</tr>
<tr>
<td>4-chloro-a,a,a-trifluorotoluene</td>
<td>≥10 - ≤25</td>
<td>98-56-6</td>
</tr>
<tr>
<td>3-Isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate, oligomers</td>
<td>≤10</td>
<td>53880-05-0</td>
</tr>
<tr>
<td>methyl acetate</td>
<td>≤10</td>
<td>79-20-9</td>
</tr>
<tr>
<td>n-butyl acetate</td>
<td>≤5</td>
<td>123-86-4</td>
</tr>
<tr>
<td>pentyl propionate</td>
<td>≤3</td>
<td>624-54-4</td>
</tr>
<tr>
<td>xylene</td>
<td>≤3</td>
<td>1330-20-7</td>
</tr>
<tr>
<td>ethylbenzene</td>
<td>&lt;1</td>
<td>100-41-4</td>
</tr>
<tr>
<td>hexamethylene-di-isocyanate</td>
<td>≤0.3</td>
<td>822-06-0</td>
</tr>
</tbody>
</table>

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

**Eye contact**
- Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

**Inhalation**
- Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. In the event of any complaints or symptoms, avoid further exposure.

**Skin contact**
- Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

**Ingestion**
- Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects
### Section 4. First aid measures

**Eye contact**
- Causes serious eye irritation.

**Inhalation**
- Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.

**Skin contact**
- Causes skin irritation. May cause an allergic skin reaction.

**Ingestion**
- Can cause central nervous system (CNS) depression.

#### Over-exposure signs/symptoms

**Eye contact**
- Adverse symptoms may include the following:
  - pain or irritation
  - watering
  - redness

**Inhalation**
- Adverse symptoms may include the following:
  - respiratory tract irritation
  - coughing
  - wheezing and breathing difficulties
  - asthma
  - nausea or vomiting
  - headache
  - drowsiness/fatigue
  - dizziness/vertigo
  - unconsciousness

**Skin contact**
- Adverse symptoms may include the following:
  - irritation
  - redness

**Ingestion**
- No specific data.

#### Indication of immediate medical attention and special treatment needed, if necessary

**Notes to physician**
- In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

**Specific treatments**
- No specific treatment.

**Protection of first-aiders**
- No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

#### See toxicological information (Section 11)

### Section 5. Fire-fighting measures

**Extinguishing media**
- Suitable extinguishing media
  - Use dry chemical, CO₂, water spray (fog) or foam.
- Unsuitable extinguishing media
  - Do not use water jet.

**Specific hazards arising from the chemical**
- Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back.
Section 5. Fire-fighting measures

**Hazardous thermal decomposition products**
- Decomposition products may include the following materials:
  - carbon dioxide
  - carbon monoxide
  - nitrogen oxides
  - halogenated compounds

**Special protective actions for fire-fighters**
- Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

**Special protective equipment for fire-fighters**
- Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**

**For non-emergency personnel**
- No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders**
- If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions**
- Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

**Methods and materials for containment and cleaning up**

**Small spill**
- Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill**
- Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

**Precautions for safe handling**
Section 7. Handling and storage

**Protective measures**
- Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

**Advice on general occupational hygiene**
- Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

**Conditions for safe storage, including any incompatibilities**
- Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

**Storage code**
- IB

Section 8. Exposure controls/personal protection

**Control parameters**

**Occupational exposure limits**

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>Exposure limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexamethylene diisocyanate, oligomers</td>
<td>None.</td>
</tr>
<tr>
<td>4-chloro-a,a,a-trifluorotoluene</td>
<td>None.</td>
</tr>
<tr>
<td>3-Isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate, oligomers</td>
<td>None.</td>
</tr>
</tbody>
</table>
| methyl acetate | ACGIH TLV (United States, 3/2018).  
TWA: 200 ppm 8 hours.  
TWA: 606 mg/m³ 8 hours.  
STEL: 250 ppm 15 minutes.  
STEL: 757 mg/m³ 15 minutes.  
TWA: 200 ppm 8 hours.  
TWA: 610 mg/m³ 8 hours.  
STEL: 250 ppm 15 minutes.  
STEL: 760 mg/m³ 15 minutes.  
NIOSH REL (United States, 10/2016).  
TWA: 200 ppm 10 hours. |
### Section 8. Exposure controls/personal protection

| Compound                | TWA: 610 mg/m³ 10 hours. | STEL: 250 ppm 15 minutes. | STEL: 760 mg/m³ 15 minutes. | OSHA PEL (United States, 5/2018). 
|-------------------------|--------------------------|----------------------------|----------------------------|-----------------------------------------
| n-butyl acetate         | TWA: 200 ppm 8 hours.    | TWA: 610 mg/m³ 8 hours.    | OSHPEL 1989 (United States, 3/1989). 
|                         |                          |                            | TWA: 150 ppm 8 hours.     | TWA: 710 mg/m³ 8 hours.  
|                         |                          |                            | STEL: 200 ppm 15 minutes. | STEL: 950 mg/m³ 15 minutes. 
|                         |                          |                            | NIOSH REL (United States, 10/2016). 
|                         |                          |                            | TWA: 150 ppm 10 hours.    | TWA: 710 mg/m³ 10 hours.  
|                         |                          |                            | STEL: 200 ppm 15 minutes. | STEL: 950 mg/m³ 15 minutes. 
|                         |                          |                            | OSHA PEL (United States, 5/2018). 
|                         |                          |                            | TWA: 150 ppm 8 hours.     | TWA: 710 mg/m³ 8 hours.  
|                         |                          |                            | STEL: 150 ppm 15 minutes. | STEL: 950 mg/m³ 15 minutes. 
|                         |                          |                            | ACGIH TLV (United States, 3/2018). 
| pentyl propionate       | TWA: 150 ppm 8 hours.    | TWA: 710 mg/m³ 8 hours.    | TWA: 100 ppm 8 hours.     | TWA: 434 mg/m³ 8 hours.  
|                         | STEL: 200 ppm 15 minutes.| STEL: 950 mg/m³ 15 minutes.| STEL: 150 ppm 15 minutes. | STEL: 651 mg/m³ 15 minutes. 
| xylene                  | TWA: 150 ppm 8 hours.    | TWA: 710 mg/m³ 8 hours.    | TWA: 100 ppm 8 hours.     | TWA: 435 mg/m³ 8 hours.  
|                         | STEL: 200 ppm 15 minutes.| STEL: 950 mg/m³ 15 minutes.| STEL: 125 ppm 15 minutes. | STEL: 545 mg/m³ 15 minutes. 
|                         |                          | TWA: 100 ppm 8 hours.     | TWA: 435 mg/m³ 8 hours.    | TWA: 100 ppm 8 hours.     
|                         |                          | STEL: 125 ppm 15 minutes. | STEL: 545 mg/m³ 15 minutes.| STEL: 125 ppm 15 minutes. 
|                         |                          | NIOSH REL (United States, 10/2016). 
|                         |                          | TWA: 100 ppm 10 hours.    | TWA: 100 ppm 10 hours.     | TWA: 100 ppm 8 hours.     
|                         |                          | TWA: 125 ppm 15 minutes.  | TWA: 125 ppm 15 minutes.  | TWA: 435 mg/m³ 8 hours.  
|                         |                          | STEL: 545 mg/m³ 15 minutes.| STEL: 545 mg/m³ 15 minutes.| STEL: 545 mg/m³ 15 minutes. 
|                         |                          | OSHA PEL (United States, 5/2018). 
|                         |                          | TWA: 100 ppm 8 hours.     | TWA: 100 ppm 8 hours.     | TWA: 435 mg/m³ 8 hours.  
|                         |                          | TWA: 125 ppm 15 minutes.  | TWA: 125 ppm 15 minutes.  | TWA: 435 mg/m³ 8 hours.  
|                         |                          | STEL: 545 mg/m³ 15 minutes.| STEL: 545 mg/m³ 15 minutes.| STEL: 545 mg/m³ 15 minutes.
### Section 8. Exposure controls/personal protection

<table>
<thead>
<tr>
<th>hexamethylene-di-isocyanate</th>
<th>ACGIH TLV (United States, 3/2018).</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>TWA: 0.005 ppm 8 hours.</td>
</tr>
<tr>
<td></td>
<td>TWA: 0.03 mg/m³ 8 hours.</td>
</tr>
<tr>
<td></td>
<td>TWA: 5 mg/m³, (as CN) 8 hours.</td>
</tr>
<tr>
<td></td>
<td>NIOSH REL (United States, 10/2016).</td>
</tr>
<tr>
<td></td>
<td>TWA: 0.005 ppm 10 hours.</td>
</tr>
<tr>
<td></td>
<td>TWA: 0.035 mg/m³ 10 hours.</td>
</tr>
<tr>
<td></td>
<td>CEIL: 0.02 ppm 10 minutes.</td>
</tr>
<tr>
<td></td>
<td>CEIL: 0.14 mg/m³ 10 minutes.</td>
</tr>
<tr>
<td></td>
<td>OSHA PEL (United States, 5/2018). Absorbed through skin.</td>
</tr>
<tr>
<td></td>
<td>TWA: 5 mg/m³, (as CN) 8 hours.</td>
</tr>
</tbody>
</table>

#### Appropriate engineering controls
- Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

#### Environmental exposure controls
- Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

#### Individual protection measures

**Hygiene measures**
- Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection**
- Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

**Skin protection**

**Hand protection**
- Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

**Body protection**
- Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

**Other skin protection**
- Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Section 8. Exposure controls/personal protection

Respiratory protection: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance
- Physical state: Liquid.
- Color: Clear.
- Odor: Not available.
- Odor threshold: Not available.
- pH: Not applicable.
- Melting point: Not applicable.
- Boiling point: Not applicable.
- Flash point: Closed cup: 7.111°C (44.8°F)
- Evaporation rate: Not available.
- Flammability (solid, gas): Not available.
- Lower and upper explosive (flammable) limits: Lower: 0.9%  Upper: 16%
- Vapor pressure: 1 kPa (7.6 mm Hg) [room temperature]
- Vapor density: 6.24 [Air = 1]
- Relative density: 1.144 g/cm³
- Solubility: Partially soluble in the following materials: cold water.
- Solubility in water: Not available.
- Partition coefficient: n-octanol/water: Not available.
- Auto-ignition temperature: 375°C (707°F)
- Decomposition temperature: Not applicable.
- Viscosity: Not available.
- Flow time (ISO 2431): Not available.

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability: The product is stable.
Possibility of hazardous reactions: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas.
Incompatible materials: Reactive or incompatible with the following materials: oxidizing materials
Hazardous decomposition products: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Dose</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexamethylene diisocyanate, oligomers</td>
<td>LC50 Inhalation Dusts and mists</td>
<td>Rat</td>
<td>18500 mg/m³</td>
<td>1 hours</td>
</tr>
<tr>
<td>4-chloro-a,a,a-trifluorotoluene</td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>13 g/kg</td>
<td>-</td>
</tr>
<tr>
<td>methyl acetate</td>
<td>LD50 Dermal</td>
<td>Rabbit</td>
<td>&gt;5 g/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>&gt;5 g/kg</td>
<td>-</td>
</tr>
<tr>
<td>n-butyl acetate</td>
<td>LC50 Inhalation Vapor</td>
<td>Rat</td>
<td>21.1 mg/l</td>
<td>4 hours</td>
</tr>
<tr>
<td></td>
<td>LD50 Dermal</td>
<td>Rabbit</td>
<td>&gt;17600 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>10768 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td>pentyl propionate</td>
<td>LD50 Dermal</td>
<td>Rabbit</td>
<td>&gt;14 g/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>&gt;14 g/kg</td>
<td>-</td>
</tr>
<tr>
<td>xylene</td>
<td>LC50 Inhalation Gas.</td>
<td>Rat</td>
<td>5000 ppm</td>
<td>4 hours</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>4300 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td>ethylbenzene</td>
<td>LD50 Dermal</td>
<td>Rabbit</td>
<td>&gt;5000 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>3500 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td>hexamethylene-di-isocyanate</td>
<td>LC50 Inhalation Dusts and mists</td>
<td>Rat</td>
<td>124 mg/m³</td>
<td>4 hours</td>
</tr>
</tbody>
</table>

#### Irritation/Corrosion

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Score</th>
<th>Exposure</th>
<th>Observation</th>
</tr>
</thead>
<tbody>
<tr>
<td>methyl acetate</td>
<td>Eyes - Moderate irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>24 hours</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>Skin - Mild irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>24 hours</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>Skin - Moderate irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>24 hours</td>
<td>-</td>
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<tr>
<td>pentyl propionate</td>
<td>Eyes - Mild irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>100 milligrams</td>
<td>-</td>
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<tr>
<td>xylene</td>
<td>Eyes - Mild irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>87 milligrams</td>
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<tr>
<td></td>
<td>Eyes - Severe irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>24 hours 5 milligrams</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>Skin - Mild irritant</td>
<td>Rat</td>
<td>-</td>
<td>8 hours 60 micromilliters</td>
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</tr>
<tr>
<td></td>
<td>Skin - Moderate irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>24 hours 100 milligrams</td>
<td>-</td>
</tr>
<tr>
<td>ethylbenzene</td>
<td>Skin - Moderate irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>100 Percent</td>
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<tr>
<td></td>
<td>Skin - Mild irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>24 hours 15 milligrams</td>
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</tr>
</tbody>
</table>

#### Sensitization

Not available.

#### Mutagenicity

Date of issue : 2/18/2020

Version : 3
Section 11. Toxicological information

Not available.

Carcinogenicity
Not available.

Classification

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>OSHA</th>
<th>IARC</th>
<th>NTP</th>
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<tr>
<td>xylene</td>
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<tr>
<td>ethylbenzene</td>
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Reproductive toxicity
Not available.

Teratogenicity
Not available.

Specific target organ toxicity (single exposure)

<table>
<thead>
<tr>
<th>Name</th>
<th>Category</th>
<th>Route of exposure</th>
<th>Target organs</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexamethylene diisocyanate, oligomers</td>
<td>Category 3</td>
<td>Not applicable.</td>
<td>Narcotic effects</td>
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<tr>
<td>4-chloro-a,a,a-trifluorotoluene</td>
<td>Category 3</td>
<td>Not applicable.</td>
<td>Respiratory tract irritation</td>
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<tr>
<td>3-Isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate, oligomers</td>
<td>Category 3</td>
<td>Not applicable.</td>
<td>Respiratory tract irritation</td>
</tr>
<tr>
<td>methyl acetate</td>
<td>Category 3</td>
<td>Not applicable.</td>
<td>Narcotic effects</td>
</tr>
<tr>
<td>n-butyl acetate</td>
<td>Category 3</td>
<td>Not applicable.</td>
<td>Narcotic effects</td>
</tr>
<tr>
<td>xylene</td>
<td>Category 3</td>
<td>Not applicable.</td>
<td>Respiratory tract irritation</td>
</tr>
<tr>
<td>hexamethylene-di-isocyanate</td>
<td>Category 3</td>
<td>Not applicable.</td>
<td>Respiratory tract irritation</td>
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</table>

Specific target organ toxicity (repeated exposure)

<table>
<thead>
<tr>
<th>Name</th>
<th>Category</th>
<th>Route of exposure</th>
<th>Target organs</th>
</tr>
</thead>
<tbody>
<tr>
<td>ethylbenzene</td>
<td>Category 2</td>
<td>Not determined</td>
<td>Not determined</td>
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</table>

Aspiration hazard

<table>
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<tr>
<th>Name</th>
<th>Result</th>
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<tr>
<td>xylene</td>
<td>ASPIRATION HAZARD - Category 1</td>
</tr>
<tr>
<td>ethylbenzene</td>
<td>ASPIRATION HAZARD - Category 1</td>
</tr>
</tbody>
</table>

Information on the likely routes of exposure

- Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.
Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin contact : Causes skin irritation. May cause an allergic skin reaction.
Ingestion  : Can cause central nervous system (CNS) depression.
Section 11. Toxicological information

Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact**
Adverse symptoms may include the following:
- pain or irritation
- watering
- redness

**Inhalation**
Adverse symptoms may include the following:
- respiratory tract irritation
- coughing
- wheezing and breathing difficulties
- asthma
- nausea or vomiting
- headache
- drowsiness/fatigue
- dizziness/vertigo
- unconsciousness

**Skin contact**
Adverse symptoms may include the following:
- irritation
- redness

**Ingestion**
No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

**Short term exposure**

**Potential immediate effects**
Not available.

**Potential delayed effects**
Not available.

**Long term exposure**

**Potential immediate effects**
Not available.

**Potential delayed effects**
Not available.

**Potential chronic health effects**
Not available.

**General**
Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Carcinogenicity**
Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.

**Mutagenicity**
No known significant effects or critical hazards.

**Teratogenicity**
No known significant effects or critical hazards.

**Developmental effects**
No known significant effects or critical hazards.

**Fertility effects**
No known significant effects or critical hazards.

Numerical measures of toxicity

**Acute toxicity estimates**

<table>
<thead>
<tr>
<th>Route</th>
<th>ATE value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral</td>
<td>88686.73 mg/kg</td>
</tr>
<tr>
<td>Dermal</td>
<td>22687.3 mg/kg</td>
</tr>
<tr>
<td>Inhalation (gases)</td>
<td>212073.48 ppm</td>
</tr>
<tr>
<td>Inhalation (dusts and mists)</td>
<td>9 mg/l</td>
</tr>
</tbody>
</table>
Section 11. Toxicological information

Section 12. Ecological information

There are no data available on the product itself. The product should not be allowed to enter drains or watercourses waterways.

Section 13. Disposal considerations

Disposal methods: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

<table>
<thead>
<tr>
<th></th>
<th>DOT Classification</th>
<th>TDG Classification</th>
<th>Mexico Classification</th>
<th>IMDG Classification</th>
<th>IATA Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN number</td>
<td>UN1263</td>
<td>UN1263</td>
<td>UN1263</td>
<td>UN1263</td>
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</tr>
<tr>
<td>UN proper shipping name</td>
<td>PAINT RELATED MATERIAL</td>
<td>PAINT RELATED MATERIAL</td>
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<td>3</td>
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<td>Packing group</td>
<td>II</td>
<td>II</td>
<td>II</td>
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<td>II</td>
</tr>
</tbody>
</table>

Additional information

DOT Classification: Special provisions 383
TDG Classification: Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.18-2.19 (Class 3).

Special precautions for user: Transport within user’s premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
Section 14. Transport information

Transport in bulk according to Annex II of MARPOL and the IBC Code

The actual shipping description for this product may vary based several factors including, but not limited to, the volume of material, size of the container, mode of transport and use of exemptions or exceptions found in the applicable regulations. The information provided in Section 14 is one possible shipping description for this product. Consult your shipping specialist or supplier for appropriate assignment information.

Section 15. Regulatory information

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)

SARA 304 RQ

| SARA 304 RQ | 1120021.5 lbs / 508489.8 kg [117420.3 gal / 444484.1 L] |

SARA 311/312

<table>
<thead>
<tr>
<th>Product name</th>
<th>CAS number</th>
<th>%</th>
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<tbody>
<tr>
<td>xylene</td>
<td>1330-20-7</td>
<td>≤3</td>
</tr>
<tr>
<td>ethylbenzene</td>
<td>100-41-4</td>
<td>&lt;1</td>
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<tr>
<td>Supplier notification</td>
<td>xylene ethylbenzene</td>
<td>1330-20-7</td>
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<tr>
<td></td>
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<td>100-41-4</td>
</tr>
</tbody>
</table>

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

Inventory list

Canada : All components are listed or exempted.

United States : All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

| Health  | 2 |
| Flammability  | 3 |
| Physical hazards  | 0 |

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.
Section 16. Other information

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)

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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

History

Date of issue : 2/18/2020
Version : 3

Product stewardship and regulatory compliance.

Key to abbreviations : ATE = Acute Toxicity Estimate
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
UN = United Nations

Indicates information that has changed from previously issued version.

Notice to reader

This product is intended for industrial use only.

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