LOW VOC PRODUCT SYSTEM

VALUE IN EVERY DROP

Challenger®

AN AXALTA COATING SYSTEMS BRAND
INTRODUCING CHALLENGER®

Challenger offers a Low VOC product line from Axalta Coating Systems that delivers a quality finish at a price that will keep you competitive.

COLLISION–QUALITY COLOR MATCH | COMPACT PRODUCT SYSTEM | EASY TO APPLY

INTRODUCING CHALLENGER LOW VOC COLOR TOOLS

FIND COLOR

PROFESSIONAL COLOR SELECTOR

Sprayed fan decks chromatically organized make it quick and easy to find color within color families.

Part number: M-6691

COLOR CHOICE® SOFTWARE

Color Choice provides an extensive library of 50,000+ color formulas with monthly updates for new and updated colors.
COLOR MOVEMENT CHART

Color movement charts provide visual tips on how to use toners to move color in the right direction, if necessary.

Part number: E86029

MATCH COLOR

ACQUIRE™ RX SPECTROPHOTOMETER

When paired with Color Choice, Acquire RX reads color and finds the most accurate color formula.
**DTM PRIMER**

This chromate-free, non-isocyanate, direct-to-metal primer provides excellent corrosion protection and optimum adhesion on OEM substrate and bare metals. Meets 2.1 lbs/gal VOC requirements.

**VOC:** 2.1 lbs/gal

![CH2020 DTM Primer](image1)  
4 : 1 : 1

![CH2022 DTM Primer Hardener](image2)

![CH7000 Thinner](image3)

**PRIMER SURFACER**

A 2.1 lbs/gal VOC high-build, 2K primer surfacer for automotive refinishing and new bodywork. Designed to provide an excellent substrate for all refinishing with excellent gloss holdout.

**VOC:** 2.1 lbs/gal

![CH2040 Primer Surfacer](image4)  
5 : 1 : 1

![CH0015 Fast Hardener](image5)

![CH0020 Medium Hardener](image6)

![CH7000 Thinner](image7)

**SEALER**

A 2.1 lbs/gal VOC urethane sealer that applies smoothly and maintains superior color and gloss retention designed to increase inter-coat adhesion.

**VOC:** 2.1 lbs/gal

![CH2060 Sealer](image8)  
3 : 1 : 1

![CH0015 Fast Hardener](image9)

![CH0020 Medium Hardener](image10)

![CH7000 Thinner](image11)
LOW VOC BASECOAT
A new 3.5 lbs/gal VOC basecoat system designed for overall paint jobs and repairs to existing OEM two- and three-stage systems.

- Excellent coverage
- Metallics, pearls and liquid xirallics
- Quick dry time

**VOC:** 3.5 lbs/gal

Challenger Low VOC Basecoat

CH7065 Reducer Fast
CH7075 Reducer Medium
CH7085 Reducer Slow
CH7095 Reducer Very Slow

<table>
<thead>
<tr>
<th>Gallon</th>
<th>Quart</th>
<th>Pint</th>
</tr>
</thead>
</table>
OVERALL CLEARCOAT
This 2.1 lbs/gal VOC high-build clearcoat is designed to provide excellent gloss and flow characteristics, designed for complete resprays and panel repairs.

VOC: 2.1 lbs/gal

CH3040 Overall Clearcoat

2 : 1

CH0010 Very Fast Hardener
CH0015 Fast Hardener
CH0020 Medium Hardener
CH0025 Slow Hardener

PANEL CLEARCOAT
2.1 lbs/gal VOC high-build, medium-solids, universal clearcoat formulated for use with Challenger Low VOC basecoat system.

VOC: 2.1 lbs/gal

CH3020 Panel Clearcoat

3 : 1

CH0010 Very Fast Hardener
CH0015 Fast Hardener
CH0020 Medium Hardener
CH0025 Slow Hardener
LOW VOC PRODUCT SYSTEM

1. CHALLENGER LOW VOC BASECOAT
2. CHALLENGER LOW VOC HARDENER
3. CHALLENGER LOW VOC REDUCER

CHALLENGER LOW VOC PRODUCT SYSTEM

<table>
<thead>
<tr>
<th>COMPONENT</th>
<th>COMPOUNDS</th>
<th>AIR BLOW</th>
<th>SPRAY PRESSURE</th>
<th>APPLICATION</th>
<th>FLASH TIME</th>
<th>DRY TIME</th>
</tr>
</thead>
<tbody>
<tr>
<td>Primer</td>
<td>CH2020 DTM Primer</td>
<td>1 Part</td>
<td>8-10 PSI</td>
<td>2 Wet Coats</td>
<td>10 Minutes</td>
<td>30 Minutes</td>
</tr>
<tr>
<td>Hardener</td>
<td>CH3020 Panel Clearcoat</td>
<td>1 Part</td>
<td>8-10 PSI</td>
<td>2 Wet Coats</td>
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LOW VOC PRODUCT SYSTEM

1. CHALLENGER LOW VOC GRIP PRIMER
2. CHALLENGER LOW VOC REDUCER
3. CHALLENGER LOW VOC HARDENER

Customer Confidence

Paint Warranty

We stand behind our products with a Paint Warranty ensuring our customers’ trust and confidence in our products.