### VOC Compliance Chart

**Description** | **Compliant Rule(s)** | **Applied VOC g/L** | **Remarks**
---|---|---|---
**Surface Preparation VOC Limit = 0.42 lbs/gal (50 g/L)**
Prymat® Silicone Remover 7006 | Ready to Use | 25 | Ready to Use
200™ Axalta Silicone Remover Low VOC | Ready to Use | 20 | Ready to Use
130™ Axalta Cleaner | 0 | Ready to Use
Prymat® Plastic Cleaning Pads 7081 | 13 | Ready to Use
25™ Axalta Plastic Cleaning Pads | 24 | Ready to Use

**Aerosol Cleaners VOC Limit = N/A**
250™ Silicone Remover Aerosol Spray | Aerosol cleaner (non-refillable)* | 750 * | Non-refillable aerosol *

**Surface Preparation Limit = N/A - Only if used for spot cleaning in a hand-held spray bottle prior to sanding**
Prymat® Silicone Remover 7010 Slow | Used as a spot cleaner only in a hand-held spray bottle prior to sanding | 750 **
Prymat® Silicone Remover Slow | 775 **
Prymat® Bug & Tar Remover | 340 **
275 Plastic Cleaning Solvent | Used as a spot cleaner only in a hand-held spray bottle prior to sanding | 863 **

**Surface Preparation Limit = N/A**
Permasolid® Clear Coat Color Additive 9045 420 | | |
Permasolid® Clear Coat Color Additive 9049 420 | | |
Permasolid® Clear Coat Color Additive 9057 420 | | |
Permasolid® Clear Coat Color Additive 9056 | | |

**Other components that may be used (list is not all-inclusive), Consult technical data sheet for usage and compliance.**

**Pretreatment VOC Limit = 5.5 lbs/gal (640 g/L)**
Primafl® Primer 4356 (Aerosol) | Ready to Use | N/A | N/A | N/A | N/A *
Primafl® 5.5 Wash Primer 4355 | 690 | Ready to Use | N/A | N/A | N/A *
Primafl® TK Primer Surface 4085 (Aerosol) | Ready to Use | N/A | N/A | N/A | N/A *
Primafl® Pretreatment Wipes P20007 | Ready to Use | N/A | 650 |

**Primer Surfacer VOC Limit = 2.1 lbs/gal (250 g/L)**
Permacon® VHS Surfacer 5100 | 1:5:5-10% | 3192, 3194, 3196 | 3392, 3394 | N/A | 250 |
Permacon® 2:1 Surfacer 5157 | 1:5:5-10% | 3192, 3194, 3196 | 3392, 3394, 5409, 5410 | N/A | 250 |
Permacon® 2:1 Surfacer 5157 (Elastized) | 4:1:10-20% | 3192, 3194, 3196 | 3392, 3394, 5409, 5410 | +10% 9050 | 250 |
Permacon® TK UV Starlight Primer Surfacer 9002 | Ready to Use | N/A | N/A | N/A | 250 |
Permacon® TK UV Starlight Primer Surfacer 9002 (Aerosol) | Ready to Use | N/A | N/A | N/A | N/A *

**Primer-Surfacers VOC Limit = 2.8 lbs/gal (340 g/L)**
Permacon® EP Primer Surfacer 4502 | 2:1:10-15% | 4502 | 3394 | N/A | 340 |
Permacon® Spectro Sealer 5450 | 4:1:30% | 3192, 3194, 3196 | 5409, 5410 | N/A | 340 |
Permacon® Spectro Sealer 5450 Elastized | 3:1:30% | 3192, 3194, 3196 | 5409, 5410 | +15-30% 9050 | 340 |
Permacon® 2K Sealer 5560 | 1:5 | 5581 | N/A | N/A | 340 |

**Permacon® VHS Surfacer 5100**
1:5:5-10% | 3192, 3194, 3196 | 3392, 3394 | N/A | 250 |

**Colour Coating VOC Limit = 3.5 lbs/gal (420 g/L)**
Prymat® Hi-Tec 480 Base Coat | +10-30% | N/A | 8050, 6052, 6053 | N/A | 420 |
Prymat® Hi-Tec 480 Base Coat w/ Hardeners | +5-10% +10-30% | 8050 | 6050, 6052, 6053 | N/A | 420 |
Permacon® 2K Midcoat, MC 0001, MC 0002, MC 0003 | 2:1:10-15% | 3192, 3194, 3196 | 3392, 3394 | N/A | 420 |

**Clear Coating VOC Limit = 2.1 lbs/gal (250 g/L)**
Prymat® Air Dry Clear Coat 8094 | 4:1 +20% | 3192, 3194, 3196 | 3392, 3392, 3392 | N/A | 250 |
Prymat® Air Dry Clear Coat 8094 Elastized | 4:1 +20% | 3192, 3194, 3196 | 3392, 3392, 3392 | N/A | 250 |
Prymat® Low VOC Clear Coat 8098 | 2:1:10-15% | 3192, 3194, 3196 | 3392, 3392, 3392 | N/A | 250 |
Prymat® Low VOC Clear Coat 8098 Elastized | 2:1:10-15% | 3192, 3194, 3196 | 3392, 3392, 3392 | N/A | 250 |
Prymat® Low VOC Clear Coat 8098 w/ 9052 Matt Clear Coat Additive | See TDS 8098 | 3192, 3194, 3196 | 3392, 3392, 3392 | N/A | 250 |
Prymat® Low VOC Clear Coat 8098 w/9055 | See TDS 8098 | 3192, 3194, 3196 | 3392, 3392, 3392 | N/A | 250 |
Prymat® Low VOC Clear Coat 8098 Elastized | 2:1:10% | 3192, 3194, 3196 | 3392, 3392, 3392 | +10% 9050 | 250 |
Prymat® Low VOC Clear Coat 8098 | 2:1:10% | 3192, 3194, 3196 | 3392, 3392, 3392 | +10% 9050 | 250 |

**Uniform Finish Coating VOC Limit = 4.5 lbs/gal (540 g/L)**
Prymat® Speed Blender 1036 w/9096 | See 1036 TDS for compliant mixing recommendations | 9096 | 6050, 6052, 6053 | N/A | 540 |
Prymat® Speed Blender 1036 w/9098 | See 1036 TDS for compliant mixing recommendations | 9098 | 6050, 6052, 6053 | N/A | 540 |
700 Clearcoat Blender | Aerosol (non-refillable) | | N/A | N/A | N/A |
Prymat® 998 Blend-in Additive 1050 or 1051 | +5% | N/A | 1050 | N/A | N/A |
Prymat® Hi-Tec Blend-in Additive 1050 | +5% | N/A | 1050 | N/A | N/A |

**Adhesion Promoter VOC Limit = 7.6 lbs/gal (940 g/L)**
Primafl® Elastic Primer 3235 (Aerosol) | Aerosol | N/A | N/A | N/A | N/A *
Any Other Coating Type VOC Limit = 2.1 lbs/gal (250 g/L)
Catalin® Spray Polyester 3508 | +5% | 9520 | +5% 7690 | N/A | 250 |

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* Non-refillable aerosols are excluded from Automotive Refinish Regulations
** Excluded products from the Automotive Refinish Regulations

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