

NasonXL National Rule

Toner Movement Chart



CODE	PRODUCT DESCRIPTION	UNIT	USAGE
442-01	HS White	3.785 Liters	HIGH
442-03	Bright White	0.5 Liter	
442-05	HS Black	3.785 Liters	
442-07	Jet Black	3.785 Liters	
442-25	Cyan	1 Liter	
442-26	Red Shade Blue	1 Liter	
442-56	Blending Additive	3.785 Liters	
442-61	Rose Red	1 Liter	
442-91	Light Red	1 Liter	
443-85	Transparent Maroon	1 Liter	
444-14	Quartz Silver	1 Liter	
444-19	Bright Silver	3.785 Liters	

HIGH USAGE
1+ back up toners in inventory.

● **ACTION**
Please identify these mixing toners with a **GREEN DOT** on mix machine.

CODE	PRODUCT DESCRIPTION	UNIT	USAGE
442-00	Effect Additive	3.785 Liters	MEDIUM
442-05	HS Black	1 Liter	
442-20	Red Violet	1 Liter	
442-28	Sky Blue	0.5 Liter	
442-29	Deep Blue	1 Liter	
442-30	Bluish Green	1 Liter	
442-32	Green	1 Liter	
442-46	Orange	1 Liter	
442-52	Burnt Orange	1 Liter	
442-53	Red Shade Orange	0.5 Liter	
442-66	Violet	1 Liter	
442-86	Mid Red	1 Liter	
442-90	Yellow Oxide	1 Liter	
443-07	LS Black	3.785 Liters	
443-45	Transparent Yellow	1 Liter	
443-62	Transparent Red	1 Liter	
443-70	Blue	1 Liter	
444-10	Fine Silver	1 Liter	
444-11	Medium Silver	3.785 Liters	

MEDIUM USAGE
0 - 1 back up toners in inventory.

ACTION
No need to identify these mixing toners on mix machine.

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Toner Movement Chart



CODE	PRODUCT DESCRIPTION	UNIT	USAGE
444-13	Sparkle Silver	3.785 Liters	MEDIUM
444-14	Quartz Silver	3.785 Liters	
444-16	Brilliant Silver	1 Liter	
445-00	Basecoat Binder Additive	3.785 Liters	
446-101	Pearl White	1 Liter	
446-102	Pearl Red	1 Liter	
446-104	Pearl Blue	1 Liter	
446-107	Pearl Violet	1 Liter	
446-108	Pearl Green	1 Liter	
446-112	Pearl Blue Satin	1 Liter	
446-114	Coarse Pearl Red	0.5 Liter	
446-118	Coarse Pearl White	1 Liter	
446-128	Pearl White Medium	1 Liter	

MEDIUM USAGE

0 - 1 back up toners in inventory.

ACTION

No need to identify these mixing toners on mix machine.

CODE	PRODUCT DESCRIPTION	UNIT	USAGE
442-06	Black	1 Liter	LOW
442-21	Blue	1 Liter	
442-41	Sunflower Yellow	1 Liter	
442-43	Fast Yellow	1 Liter	
442-50	Scarlet Red	1 Liter	
442-54	Orange	0.5 Liter	
442-55	Sunlight Orange	1 Liter	
442-63	Fuchsia	0.5 Liter	
442-64	Magenta	1 Liter	
442-65	Magenta	0.5 Liter	
442-93	Medium Brown	1 Liter	
443-02	LS White	1 Liter	
443-82	Yellow	1 Liter	
446-105	Pearl Gold	1 Liter	
446-106	Pearl Copper	1 Liter	
446-109	Pearl Green Satin	0.5 Liter	
446-110	Pearl Red Satin	1 Liter	
446-111	Pearl White Satin	0.5 Liter	
446-113	Pearl Orange	0.5 Liter	
446-115	Pearl Turquoise	1 Liter	
446-122	Pearl Lavendar	1 Liter	
446-126	Pearl Red-Blue	1 Liter	
446-127	Pearl Radiant Gold	0.5 Liter	

LOW USAGE

0 - 1 back up toners in inventory.

● ACTION

Please identify these mixing toners with a **RED DOT** on mix machine.

AN AXALTA COATING SYSTEMS BRAND