



Hot Hues HHM-6222™ Intercoat Adhesion Promoter



GENERAL

DESCRIPTION

Hot Intercoat Adhesion Promoter is formulated to provide protection for graphics and art work in custom paint applications. Ideal for protecting the basecoat and graphics from damage during the taping and masking process. It is also useful for making repairs and blending custom pearls and candy colors. This product is not suitable for use as a topcoat clear.

The products referenced herein may not be available for sale in your market. Please consult your distributor for product availability.



MIXING

COMPONENTS

Hot Hues HHM-6222™ Intercoat Adhesion Promoter
 ChromaPremier® 12365S™ / 12375S™ / 12385S™ / 12395S™ Reducer

MIX RATIO / VISCOSITY

Combine the components by volume or weight, then mix thoroughly.

Code	Cumulative Quart	
	Volume	Weight
HHM-6222™	2	581.0
12365S™ / 12375S™ / 12385S™ / 12395S™ Reducer	1	841.0

Tips for Success

Use the fastest reducer that the job will allow. For optimal film properties, add 1 oz. of ChromaPremier® 12305S™ Activator or ChromaPremier® Pro 14305S™ Activator to a ready-to-spray quart of HHM-6222™.

POT LIFE

Unlimited

TINTING

Up to 5% with MasterTint® mixing colors that are 6.0 VOC or below.



APPLICATION

SUBSTRATES

Properly sanded and cleaned OEM finishes
 Properly dry basecoat graphics and art work

GUN SETUP

Conventional

Siphon Feed: 1.4 mm - 1.6 mm (.055" - .066")

Gravity Feed: 1.4 mm - 1.6 mm (.055" - .066")

HVLP

Siphon Feed: 1.6 mm - 1.8 mm (.063" - .070")

Gravity Feed: 1.3 mm - 1.6 mm (.051" - .063")

Tips for Success

Gravity and HVLP equipment usually perform better than siphon.



AIR PRESSURE

Conventional
 Siphon Feed: 25 - 30 lbs psi at the gun.
 Gravity Feed: 25 - 30 lbs psi at the gun.
 HVLP
 Siphon Feed: 6 - 8 lbs psi at the cap.
 Gravity Feed: 6 - 8 lbs psi at the cap.

APPLICATION

Apply 2 medium wet coats Hot Hues HHM-6222™ Intercoat Adhesion Promoter. Flash until dry to touch prior to applying the second coat.

Do not use Hot Hues HHM-6222™ Intercoat Adhesion Promoter as a clear surfacer or build up clear or as a topcoat clearcoat. It provides no UV protection.

SANDING

Hot Hues HHM-6222™ Intercoat Adhesion Promoter can be applied to a smooth semi-gloss finish and does not require sanding. To remove dirt nibs or to provide an absolute flat surface. Sanding can be performed after 60 minutes. Sand with P600 or finer, depending on subsequent application.

CLEANUP

Clean spray equipment as soon as possible with a lacquer thinner.



DRY TIMES

AIR DRY AT 70°F

Flash before Clearcoat:	30 minutes.
Flash before Tape:	60 minutes.
Flash before Two-Toning:	60 minutes.
Maximum Allowable Dry before Clearcoating:	12 hours.*

*If dry time exceeds 12 hours, sand with P600 grit or finer prior to applying clear.



PHYSICAL PROPERTIES

All Values Ready To Spray

	2:1	2:1:5% 1X305S
Max. VOC (LE):	752 g/L (6.3 lbs./gal)	749 g/L (6.2 lbs./gal)
Max. VOC (AP):	751 g/L (6.3 lbs./gal)	748 g/L (6.2 lbs./gal)
Avg. Gal. Weight:	901 g/L (7.52 lbs./gal)	899 g/L (7.50 lbs./gal)
Avg. Weight % Volatiles:	82.1%	81.8%
Avg. Weight % Water:	0.1%	0.1%
Avg. Weight % Exempt Solvent:	0.0%	0.0%
Avg. Volume % Water:	0.1%	0.1%
Avg. Volume % Exempt Solvent:	0.0%	0.0%

Flash Point: See MSDS/SDS

VOC REGULATED AREAS

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.



SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

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In the United States:
1.855.6.AXALTA
axalta.us

In Canada:
1.800.668.6945
axalta.ca

