

Revised: January 2023

Effective: January 2019

Surface Preparation: No VOC Limit for National Rule

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	APPLIED VOC
VS1000	Axalta Surface Cleaning Solvent		Ready to Use	-	-	6.47 lbs./gal.
VS1100	Axalta Surface Cleaning Solvent		Ready to Use	-	-	0 lbs./gal.
VS1200	Axalta Anti-Static Degreaser		Ready to Use	-	-	3.7 lbs./gal.
VS1500	Axalta Plastic Cleaning Solvent		Ready to Use	-	-	6.5 lbs./gal.

Pretreatment VOC Limit = 6.5 lbs/gal (780 g/L) -- Other additives may be used, please consult Technical Data Sheet for usage requirements.

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
VS3000	Axalta Etch Primer		2:1	VS3001	-	5.4 lbs./gal.

Primer / Primer-Surfacers: VOC Limit = 4.8 lbs./gal. (580 g/L) -- Other additives may be used, please consult Technical Data Sheet for usage requirements.

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
DX207	DTM Primer - Grey		4:1	DX900, DX901, DX902	-	4.8 lbs./gal.
DX215	Primer Filler		4:1:1	DX900, DX901, DX902	DX565, DX575, DX585	4.46 lbs./gal.
VS3200	DTM Epoxy Primer		2:1	VS3201	-	4.8 lbs./gal.

Adhesion Promoter VOC Limit: 4.5 lbs./gal. (540 g/L)

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
VS2000	Axalta Plastic Adhesion Promoter		Ready to Spray	-	-	4.5 lbs./gal.

Primer-Sealer VOC Limit = 4.6 lbs./gal. (550 g/L) -- Other additives may be used, please consult Technical Data Sheet for usage requirements.

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
DX226	Primer Sealer White		4:1	DX900, DX901, DX902	-	4.6 lbs./gal.
DX227	Primer Sealer Grey		4:1	DX900, DX901, DX902	-	4.6 lbs./gal.
DX228	Primer Sealer Dark Grey		4:1	DX900, DX901, DX902	-	4.6 lbs./gal.

Multi-Stage Topcoats: VOC Limit = 5.0 lbs./gal. (600 g/L)

Three-Stage Topcoats: VOC Limit = 5.2 lbs./gal. (630 g/L) Please consult Technical Data Sheet for compliant clearcoat recommendation along with any additional additives that may be used.

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
DXN	Duxone® Basecoat		2:1	-	DX565, DX575, DX585	5.0/ 5.2 lbs./gal.
VS6001	Axalta 2K Transparent Color	See TDS	3:1: +10%	VS6002	DX565, DX575, DX585	5.0/ 5.2 lbs./gal.

Multi-Stage Topcoats: VOC Limit = 5.0 lbs./gal. (600 g/L)

Three-Stage Topcoats: VOC Limit = 5.2 lbs./gal. (630 g/L) Please consult Technical Data Sheet for compliant clearcoat recommendation along with any additional additives that may be used.

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
DX800	Universal Clearcoat		2:1	DX900, DX901, DX902, DX903	-	4.2 lbs./gal.
DX822	Panel Clearcoat		3:1	DX900, DX901, DX902, DX903	-	4.3 lbs./gal.
Specialty Coatings: VOC Limit = 7.0 lbs./gal. (840 g/L) - Consult Technical Data Sheet for usage.						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
DX056	National Rule Blending Additive		2:1	-	DX575, DX585	7.0 lbs./gal.
VS6200	Axalta Matte Base Additive		See TDS	DX900, DX901, DX902, DX903	-	3.23 lbs./gal.
Compliant Aerosol Coatings						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
VS1150	Axalta Surface Cleaning Solvent Aerosol		Ready to Spray	-	-	6.2 lbs./gal.
VS3100	Axalta Etch Primer Aerosol		Ready to Spray	-	-	3.4 lbs./gal.

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Additional additives/components may be used, please consult TDS for usage and recommendations.
All VOC (LE) values listed are maximum Ready-to-Spray in pounds per gallon.