

**DUXONE<sup>®</sup>**

# **NATIONAL RULE PRODUCT SYSTEM**

*HOW VALUE SHOULD LOOK*

**AN AXALTA COATING SYSTEMS BRAND**



## Introducing Duxone®

Duxone is a new National Rule paint system from Axalta Coating Systems that makes delivering long-lasting, collision-quality colors easy and affordable. With Duxone paints, you can exceed your customers' expectations without exceeding your budget.

- Collision–Quality Color
- Compact System
- User Friendly



# UNDERCOATS

## DTM PRIMER

A direct-to-metal primer offering excellent corrosion protection on bare metal and OEM substrates.

**VOC:** 4.8 lbs/gal



**4**

DX205 DTM Primer

Gallon

:



**1**

DX206 DTM Primer – Activator

Quart

:



**1**

DX565 Reducer – Fast  
DX575 Reducer – Normal  
DX585 Reducer – Slow

Gallon  
Quart

## PRIMER FILLER

A two-component high-build primer filler with fast dry times and excellent sanding characteristics.

**VOC:** 4.46 lbs/gal



**4**

DX215 Primer Filler

Gallon

:



**1**

DX900 Activator – Very Fast  
DX901 Activator – Fast  
DX902 Activator – Normal

Quart  
Pint

:



**1**

DX565 Reducer – Fast  
DX575 Reducer – Normal  
DX585 Reducer – Slow

Gallon  
Quart

## PRIMER SEALER

White and grey non-sanding urethane sealers designed to increase intercoat adhesion while providing a uniform ground coat over repairs.

**VOC:** 3.7 lbs/gal



**4**

DX225 Primer Sealer – White  
DX230 Primer Sealer – Grey

Gallon  
Quart

:



**1**

DX900 Activator – Very Fast  
DX901 Activator – Fast  
DX902 Activator – Normal

Quart  
Pint

:



**1**

DX565 Reducer – Fast  
DX575 Reducer – Normal  
DX585 Reducer – Slow

Gallon  
Quart

## NATIONAL RULE BASECOAT

A new basecoat system formulated with a quality range of light-fast pigments to meet OEM color standards with good coverage and ease of application.

- Excellent coverage
- Metallics, pearls and liquid xirallics
- Excellent metallic control

**VOC:** 6.5 lbs/gal



**2**

**:**



**1**

Duxone National Rule Basecoat

DX565 Reducer – Fast  
DX575 Reducer – Normal  
DX585 Reducer – Slow

Gallon  
Quart  
Pint

Gallon  
Quart



## CLEARCOAT – UNIVERSAL

A two-component high-build clearcoat designed to provide excellent gloss and flow characteristics, specifically designed for complete resprays and panel repairs.

**VOC:** 4.2 lbs/gal



**2**

**:**



**1**

DX800 Clearcoat – Universal

DX900 Activator – Very Fast

DX901 Activator – Fast

DX902 Activator – Normal

DX903 Activator – Slow

Gallon  
Quart

Quart  
Pint

## CLEARCOAT – SPOT/PANEL

A two-component high-build, medium-solids clearcoat formulated with quick dry and excellent gloss and flow characteristics.

**VOC:** 4.2 lbs/gal



**3**

**:**



**1**

DX820 Clearcoat – Spot/Panel

DX900 Activator – Very Fast

DX901 Activator – Fast

DX902 Activator – Normal

DX903 Activator – Slow

Gallon  
Quart

Quart  
Pint

## FIND COLOR



### PROFESSIONAL COLOR SELECTOR

Sprayed fan decks chromatically organized make it quick and easy to find color within color families.

Part number: M-6861



### COLOR CHOICE® SOFTWARE

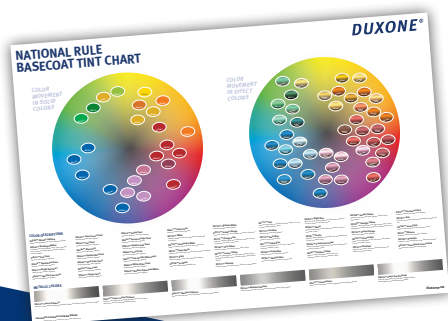
Color Choice provides an extensive library of 50,000+ color formulas with monthly updates for new and updated colors.

## MATCH COLOR



### ACQUIRE™ RX SPECTROPHOTOMETER

When paired with Color Choice, Acquire RX reads color and finds the most accurate color formula.



### COLOR MOVEMENT CHART

Color movement charts provide visual tips on how to use toners to move color in the right direction, if necessary.

Part number: E-R6006

## DUXONE®

### DUXONE® EQUIPMENT ID KIT (PART# M-6985)

This Equipment ID Kit contains:  
(2) - 2"x10.875" Duxone logo decals



The decals are designed specifically for the mixing equipment in a Duxone customer's mixing room. Simply follow the directions below for application.

- 1 Prepare surface by washing with soap and water. Do not use soaps/detergents containing caustic or solvents. Dry the surface with a clean, lint-free towel, then remove backing to expose the adhesive.
- 2 Apply pressure-sensitive vinyl to prepared surface, then squeeze pre-mask surface using overlapping strokes.
- 3 To expose die cut lettering, pull pre-marking away at an angle using a confidence motion. If bubbles occur, prick with a needle and smooth. Do not use a knife or razor.

**For best results:**

- Apply Duxone decals when the air and application surface temperature range from 50°F to 100°F.
- Apply Duxone decals on the mixing machine header, cabinets or any other piece of mixing room equipment.

Hint: The decal looks best on the right side of the equipment.

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- E-R6001 Product Brochure
- E-R6002 Counter Mat
- E-R6003 Product Wall Chart
- E-R6004 Pocket Guide
- E-R6013 Warranty Agreement
- M-6985 Equipment ID Kit

Product technical data sheets and Safety Data Sheets (SDS) can be viewed and downloaded from [duxone.us](http://duxone.us).

## NATIONAL RULE PRODUCT SYSTEM



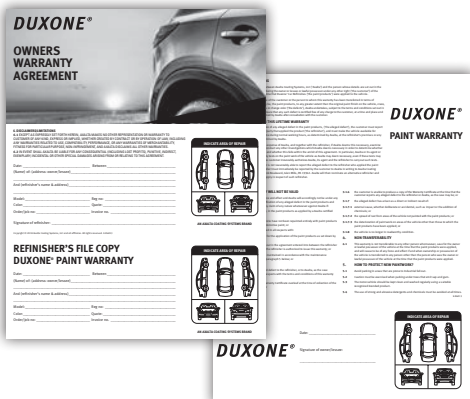
UNDERCOATS		COMPONENTS	MIX RATIO	SPRAY PRESSURE	APPLICATION	FLASH TIME	DRY TIME
<b>DTM PRIMER</b> 4.8 VOC		DX205 DTM Primer - Activator Reducers (DX565 Fast, DX575 Normal, DXS85 Slow)	4 Parts 1 Part 1 Part	HVLP: 6-8 PSI	1-3 Single Coats	10-15 Minutes Between Coats	Air Dry 1 Hour @77°F (25°C) Bake 30 Minutes @140°F (60°C)
<b>PRIMER FILLER</b> 4.46 VOC		DX215 Primer Filler Activators (DX900 Very Fast, DX901 Fast, DX902 Normal) Reducers (DXS65 Fast, DK575 Normal, DXS85 Slow)	4 Parts 1 Part 1 Part	HVLP: 6-8 PSI	1-3 Single Coats	5-10 Minutes Between Coats	Air Dry 45 Minutes-1 Hour @75°F (24°C)
<b>PRIMER SEALER</b> 3.7 VOC		Primer Sealers (DX225 White, DX230 Grey) Activators (DX900 Very Fast, DX901 Fast, DX902 Normal) Reducers (DXS65 Fast, DK575 Normal, DXS85 Slow)	4 Parts 1 Part 1 Part	HVLP: 6-8 PSI	1 Wet Coat	20-30 Minutes Prior to Topcoating	Air Dry 20-30 Minutes @77°F (25°C)
BASECOAT		COMPONENTS	MIX RATIO	SPRAY PRESSURE	APPLICATION	FLASH TIME	DRY TIME
<b>NATIONAL RULE BASECOAT</b> 6.5 VOC		National Rule Basecoat National Rule Reducers (DXS65 Fast, DK575 Normal, DXS85 Slow)	2 Parts 1 Part	HVLP: 6-8 PSI	2-3 Single Coats	4-8 Minutes Between Coats	Air Dry @75°F (23°C) Dust Free 5 Minutes Tape Free 20 Minutes To Clearcoat 15-20 Minutes
CLEARCOATS		COMPONENTS	MIX RATIO	SPRAY PRESSURE	APPLICATION	FLASH TIME	DRY TIME
<b>CLEARCOAT - UNIVERSAL</b> 4.2 VOC		DX800 Clearcoat - Universal Activators (DX900 Very Fast, DX901 Fast, DX902 Normal, DX903 Slow)	2 Parts 1 Part	HVLP: 8-10 PSI	2-3 Single Coats	5-10 Minutes Between Coats	Air Dry @77°F (25°C) Dust Free 45 Minutes Hard Dry 24 Hours To Light Polish 8 Hours Bake 30 Minutes @140°F (60°C)
<b>CLEARCOAT - SPOT/PANEL</b> 4.2 VOC		DX820 Clearcoat - Spot/Panel Activators (DX900 Very Fast, DX901 Fast, DX902 Normal, DX903 Slow)	3 Parts 1 Part	HVLP: 8-10 PSI	2-3 Single Coats	10 Minutes Between Coats	Air Dry @77°F (25°C) Hard Dry 20 Minutes Hard Dry 24 Hours To Light Polish 6 Hours Bake 30-40 Minutes @140°F (60°C)

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[duxone.us](http://duxone.us)



# CUSTOMER CONFIDENCE



## PAINT WARRANTY

We stand behind our products with a Paint Warranty ensuring our customers' trust and confidence in our products.

**1.855.6.AXALTA**  
**duxone.us**

