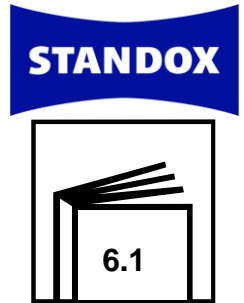



Standex[®] Charts & Systems

Blending-in with Standox 3-Stage Basecoat



Working Process: Blending-in with Standox 3-Stage Basecoat	
Substrates:	✓ For preparation of the repair areas, see Painting System S1. Keep the surface for priming with Filler as small as possible.
Substrate Preparation:	Sand the repair area for application of Standex Basecoat with P800. Sand surrounding blend areas with P1200-P1500 (wet or dry). Then, finish the entire surface with a gold scuff pad in conjunction with Standohyd [®] Sanding Paste. (Article No. 14670). Trizact P1000 may also be used. For substrate cleaning, see Standex Painting System S1.
	
Painting:	<ul style="list-style-type: none">• Apply Standex Basecoat ground coat to the repair area. Taper as necessary. Ensure coverage has been reached.• If necessary, apply 1 spray pass of Standex Basecoat Colorless over the groundcoat repair area. Pearl groundcoats may not require Standex Basecoat Colorless.• Apply Standex midcoat to the repair area and taper as necessary. Use the droplet technique for the final spray pass.• Apply Standocryl[®] 2K Clear to the entire repair panel(s) to achieve 2.0-2.4 mils.• For Blending-in Standocryl 2K Clear, see System S8.

Important Technical Remarks:

- To ensure accurate color match, preparation of a let-down panel is necessary to determine the # of midcoats needed to achieve color match.

Important Legislative Remarks:

- **For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
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