



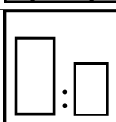
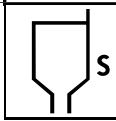


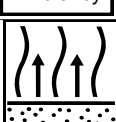

Standex® 2K Matting Agent MIX 607



Ordering Information:		
1 Liter	Standex® 2K Matting Agent Mix 607	020 16230

Features:

- ✧ **Matting Agent for VOC regulated areas.**
- ✧ **Excellent for matching OEM matt finishes.**
- ✧ **Versatile low gloss additive.**
- ✧ **Mixed with PFC 30 Clear to achieve various gloss levels.**

Working Process: Reduced Gloss System for PFC 30	
Substrates:	
<ul style="list-style-type: none"> ✓ Standex® Basecoats ✓ Standoblue® Basecoats 	
	For substrate preparation information see Standex Painting System S1!
	Standex 2K Matting Agent MIX 607 must be mixed with Standocryl Clear PFC 30 before the addition of Standex Hardener PFH 30-35. Stir thoroughly before adding hardener and thinner. See Matting tables for examples of mix ratios.
	Mix 3:1 with Standex Hardener PFH 30-35 16-17s/ DIN 4 mm/ 68°F (20°C) Pot life 30-60 min.
	Use with 5-15% PF Thinner
	1.3 - 1.5 mm 2 = 2.0 - 2.6 mil (50-60 micron) Please refer to gun manufacturer and local legislation for proper spray pressure recommendations.
	1.3 - 1.4 mm 2 = 2.0 - 2.6 mil (50-60 micron) Please refer to gun manufacturer and local legislation for proper spray pressure recommendations.
	2 coat application back-to-back or with no more than 2-3 minutes flash required between coats 15 min/68°F (20°C) final flash
	Bake 45 min/140°F (60°C) panel temperature Air dry is not recommended.



Standex[®] 2K Matting Agent MIX 607

Important Technical Remarks:

- Shake well before mixing. This product is pre-plasticised. Do not add 2K Plasticiser.
- **Standex** 2K Matting Agent MIX 607 may not be used alone. A minimum of 20% **Standocryl** Clear PFC 30 should be used when mixing a matt clear.
- Gloss levels may be adjusted by changing percentages of **Standocryl** Clear PFC 30.
- Add the matting agent according to the formula. Always perform a spray out to verify gloss level.
- Can be used in underhood applications.
- Apply with higher than normal gun distance with consistent 70-80% overlap. Applying a second coat in the opposite direction may help create an even surface.
- Dust inclusions cannot be removed by polishing. Therefore, maximum cleanliness should be respected in the application area.
- Blending of the matt clear is not possible.
- Do not store the MIX 607 on the mix machine.
- Best results are achieved by applying Standox 2K Clear to the basecoat, drying, sanding, and then applying **Standex** 2K Matting Agent MIX 607.
- When mixing, ensure both components are mixed thoroughly. Hardener and thinner should be added directly before application. Ready-to-spray matt clear must be re-stirred if left to stand for 15 minutes or longer.
- Final gloss levels may be influenced by overall film build and flash time between coats.
- Before each use, strain the matt clear thoroughly with a 125 micron filter.
- Do not wash with high pressure or steam-jet cleaner. Automatic car wash with soft brushes preferred.
- Do not use any compounds, polishing pastes, or wax.
- Do not allow any resinous, greasy, or oily substances on the paint finish. Tar may be removed with commercial tar remover.
- Do not attach any stickers, foils, or magnetic labels to the paint finish.

Standex 2K Matting Agent MIX 607 with Standocryl Clear PFC 30 (16216)				
	Flat Matt Finish 60 degree gloss ~ 5-10%	Designo Matt Finish 60 degree gloss ~ 10-20%	Frozen Matt Finish 60 degree gloss ~ 25-35%	Satin Gloss Finish 60 degree gloss ~ 40-45%
	Cumulative Pint	Cumulative Pint	Cumulative Pint	Cumulative Pint
Standocryl Clear PFC 30*	76.5	89.3	102.0	116.5
Standex 2K Matting Agent Mix 607	351.0	346.3	341.0	335.0
PF Hardener	473.0	470.0	467.0	463.0
PF Thinner	500.0	500.0	500.0	500.0

Stadox[®] 2K Matting Agent MIX 607



Important Legislative Remarks:

- Please see the appropriate VOC Wallchart for compliance for your area. The values depicted below are ready to spray.

VOC Category	VOC (ap/le)	Wt% Volatiles, Water, & Exempts	Gallon Weight
Clear Coating Matt Standocryl [®] Clear PFC 30	132/233 g/l	58.8%, 0.0%, 47.6%	9.78 lbs/gal

- **For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
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