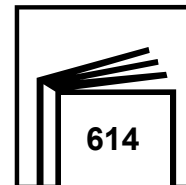


Standex® 2K Basecoat Real Black



Ordering Information:		
1 Liter	2K Basecoat Real Black	020 14017

Features:

- ✧ **Standex MSB System**
- ✧ **Outstanding filling properties**
- ✧ **Excellent coverage**

Working Process: Basecoat 2-Stage System	
Substrates:	
<ul style="list-style-type: none"> ✓ Through-hardened, sanded paintwork ✓ Standex 2K Sealers ✓ Standex 1K/2K Primer Filler 	
	For substrate preparation information see Standex Painting System S1!
	15% by volume with Standex 2K Hardener
	40% by volume with Standex MSB Thinners 19s/ DIN 4mm / 68°F (20°C) Pot life 1h/ 68°F (20°C)
HVLP	1.3-1.4 mm 2 coats = 0.6-1.0 mil (15-25 micron) Please refer to gun manufacturer and local legislation for proper spray pressure recommendations.
Approved Transfer Efficiency	1.2-1.3 mm 2 coats = 0.6-1.0 mil (15-25 micron) Please refer to gun manufacturer and local legislation for proper spray pressure recommendations.
	5-10 min/ 68°F (20°C) Flash off between coats
	Final flash off 20-30 min/ 68°F (20°C) Observe correct flash off time.
	Oven dry 5-10 min/ 140°F (60°C) 5 min cooling
	Standocryl 2K Clears

Standex[®] 2K Basecoat Real Black

Important Technical Remarks:

- 15% **Standex** 2K Hardener must be added to **Standex** 2K Basecoat Real Black.
- **Standex** 2K Basecoat Real Black may be mixed with **Standex** PF Hardeners. Mix ratio would be: **Standex** 14017 +10% PF Hardener +40% MSB Thinners.
- Do not mix **Standex** 2K Basecoat Real Black with other **Standex** Basecoats.
- Any change of final flash off times (20-30 min) may change the shade of the color.
- **Standex** 2K Basecoat Real Black is a ready-mix color that utilizes special pigments. This color must be applied last when used in multi-color paint schemes.
- Hardened Basecoat should be overcoated within 8 hours @ 68°F (20°C) for maximum adhesion.

Important Legislative Remarks:

- Please see the appropriate VOC Wallchart for compliance for your area. The values depicted below are “ready to spray”.

All Values Ready To Spray

Max VOC (LE): 583 g/L (4.9 lbs./gal)

Max VOC (AP): 583 g/L (4.9 lbs./gal)

Avg. Gal. Wt: 7.66 lbs./gal

Avg. Wt.% Volatiles: 85%

Avg. Wt.% Exempt Solvent: 0%

Avg. Wt.% Water: 0%

Avg. Vol.% Exempt Solvent: 0%

Avg. Vol.% Water: 0%

Flash Point: See SDS

Theoretical Coverage: 187 Sq Ft/Gal at 1 Mil

- **For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
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