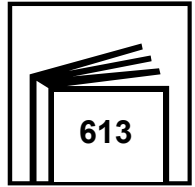




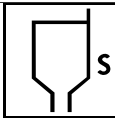



# Standex® Basecoat Colorless



Ordering Information:		
2.5 Liter	Basecoat Colorless	020 16150

**Features:**

- ✧ Ready to spray
- ✧ Provides easy blending of basecoat

Working Process: Uniform Finish Blender -Blending-in with Basecoat	
<b>Substrates:</b>	
✓ Prepare new panels as usual, see painting System S1.	
	Sand the repair area for application of <b>Standex</b> Basecoat with P800. Sand surrounding blend areas with P1200-P1500 (wet or dry). Then, finish the entire surface with a gold scuff pad in conjunction with <b>Standohyd</b> ® Sanding Paste (14670). Trizact P1000 may also be used. For substrate preparation information see <b>Standex</b> Painting System S1!
	Spray 1-2 coats of <b>Standex</b> Basecoat Colorless onto the entire blend panel.
	Dilute <b>Standex</b> Basecoat to 17s/DIN 4 mm or mix ready-to-spray <b>Standex</b> Basecoat 2:1 with <b>Standex</b> Basecoat Colorless. Reduce spray pressure to 15-25 psi (1-1.5 bar). Use the droplet technique, if necessary.
	Lightly spray boundary area.
	15-25 psi Droplet technique
	<b>Standocryl</b> 2K Clears

# Stadox<sup>®</sup> Basecoat Colorless

## Important Technical Remarks:

- **Stadox** Basecoat Colorless can be mixed with read-to-spray **Stadox** Basecoat.
- Can be thinned up to 10% with MSB Thinner if slower flash off is desired.

## Important Legislative Remarks:

- Please see the appropriate VOC Wallchart for compliance for your area. The values depicted below are “ready to spray”.

All Values Ready To Spray

Max VOC (LE): 805.4 g/L (6.7 lbs./gal)

Max VOC (AP): 804.8 g/L (6.7 lbs./gal)

Avg. Gal. Wt: 7.26 lbs./gal

Avg. Wt.% Volatiles: 92.66%

Avg. Wt.% Exempt Solvent: 0%

Avg. Wt.% Water: 0.095%

Avg. Vol.% Exempt solvent: 0%

Avg. Vol.% Water: 0.083%

Flash Point: See SDS

Theoretical Coverage: 87.7 Sq Ft/Gal at 1 Mil

- **For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
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