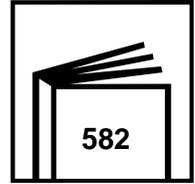


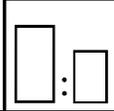
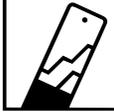
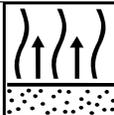
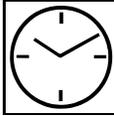
Standocryl[®] 2K Premium Clear



Ordering Information:		
5 Liter	2K Premium Clear	020 16252

Features:

- ✧ High Quality, High Gloss 2K Clear
- ✧ 1.5 coat application
- ✧ Outstanding versatility
- ✧ Extremely easy to spray

Working Process: 2:1 Mixing Ratio Clear	
Substrates: <ul style="list-style-type: none"> ✓ Standox[®] Basecoats ✓ Standoblue[®] Basecoats ✓ Through-hardened, sanded paintwork 	
	For substrate preparation information see Standox Painting System S1!
	2:1 with Standox 2K Hardeners potlife 60-90 min /68°F (20°C) Use of Fast Dry Additive will shorten potlife.
	Thin 0-5% with Standox 2K Thinners 18 s/DIN 4 mm/ 68°F (20°C) (Up to 10% 2K Thinner may be added for topcoat limits of 5.0 lbs/gal) Up to 10% Standox 2K Fast Dry Additive may be added instead of 2K Thinners to speed up the flash-off and baking process. See appropriate VOC Wallchart for compliancy in your area.
	1.3 - 1.4 mm 1.5 coats = 2.0-2.4 mil (50-60 micron) Please refer to gun manufacturer and local legislation for proper spray pressure recommendations. Note: 1.5 coat process= one continuous application to achieve between 2.0- 2.4 mil.
	1.2 - 1.3 mm 1.5 coats = 2.0-2.4 mil (50-60 micron) Please refer to gun manufacturer and local legislation for proper spray pressure recommendations. Note: 1.5 coat process= one continuous application to achieve between 2.0- 2.4 mil.
	Flash off 5-10 min/68°F (20°C)
	Bake 30 min/140°F (60°C) panel temperature or Air dry overnight 68°F (20°C)
	Short wave 8-12 min Medium wave 12-14 (See Standox Painting System S9)

Standocryl[®] 2K Premium Clear

Important Technical Remarks:

- Fast hardeners, thinners and 2K Fast Dry Additive may raise viscosity and shorten pot life.
- Please observe recommended gun nozzle size 1.2-1.3 mm. Larger than recommended nozzle size could lead to runs, high film build and slower drying/ curing performance.
- **Standocryl** 2K Premium Clear can be matted by mixing with **Standox** 2K Special Matt. See TDS 571.
- **Standox** 2K Premium Clear can be mixed at 15% with **Standox** 2K Plasticiser (15260). Add **Standox** 2K Thinner or **Standox** 2K Fast Dry Additive to achieve viscosity. **Flash off and drying times will be longer.** Up to 30% 2K Plasticiser may be added for extremely flexible parts. Mix ratio is:

2K Premium Clear Plasticised		
2	+15%	:1
2K Premium Clear	2K Plasticiser	Hardener

Important Legislative Remarks:

- Please see the appropriate VOC Wallchart for compliance for your area. The values depicted below are “ready to spray”.

VOC Category	VOC (ap/le)	Wt% Volatiles, Water & Exempts	Gallon Weight
Topcoat Clear Coat	493 g/l	49.6%, 0.003%, 0%	8.3 lbs/gal
Elastomeric Clear Coat	479/481 g/l	47.7%, 0.003%, 0%	8.4 lbs/gal

- **For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
- Any analytical results set forth herein do not constitute a warranty of specific product features or of the product's suitability for a specific purpose. All products are sold pursuant to our general conditions of sale. We hereby disclaim all warranties and representations, express or implied, with respect to this product, including any warranty of merchantability or fitness for a particular purpose. This product is protected by patent law, trademark law, copyright law, international treaties and/or other applicable law. All rights reserved. Unauthorized sale, manufacturing or use may result in civil and criminal penalties.