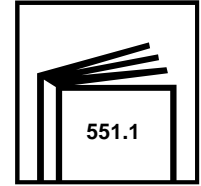


# Standocryl® 2K Rallye Matt Black



Ordering Information:		
1 Liter	2K Rallye Matt Black	020 10887

## Features:

- ✧ 2K specialty topcoat for black matt finishes
- ✧ High mechanical and chemical resistance

Working Process: 3:1 Specialty Coating	
<b>Substrates:</b>	
<ul style="list-style-type: none"> <li>✓ Through-hardened, sanded paintwork</li> <li>✓ <b>Standex</b> 2K Fillers</li> <li>✓ <b>Standex</b> 2K Sealers</li> </ul>	
	For substrate preparation information see <b>Standex</b> Painting System S1!
	3:1 with <b>Standex</b> 2K Hardeners (05-15, 15-25, 20-30, 25-40, 30-45) potlife 6 hours /68°F (20°C)
	0-10% <b>Standex</b> 2K Thinner 15-17 s/DIN 4 mm/68°F (20°C) 35s/ ISO 4mm
	1.3 - 1.4 mm 2 coats = 2.0-2.4 mil (50-60 micron) Please refer to gun manufacturer and local legislation for proper spray pressure recommendations.
	1.2 - 1.3 mm 2 coats = 2.0-2.4 mil (50-60 micron) Please refer to gun manufacturer and local legislation for proper spray pressure recommendations.
	5-10 min/68°F (20°C) Flash off hand slick between coats.
	Air dry overnight/68°F (20°C) or 25 min/140°F (60°C) panel temperature
	Short wave 8-12 min Medium wave 12-14 min (see Painting System S9)

# Standex<sup>®</sup> 2K Rallye Matt Black

## Important Technical Remarks:

- Fast hardeners and thinners may raise viscosity and shorten pot life.
- For areas in California, this product may be used with **Standex** 2.1 Hardeners. Mix ratio remains at 3:1+0-10%.
- Always perform a sprayout to verify color match and level of gloss prior to application.
- **Standex** 2K Plasticiser (15260) can be added. Gloss levels will be higher when mixed with 2K Plasticiser. Mix ratio is:

2K Rallye Matt Black Plasticised		
3	+15%	:1
2K Standocryl	2K Plasticiser	Hardener

## Important Legislative Remarks:

- Please see the appropriate VOC Wallchart for compliance for your area. The values depicted below are “ready to spray”.

All Values Ready To Spray

Max VOC (LE): 573.7 g/L (4.8 lbs./gal)  
Max VOC (AP): 573.3 g/L (4.8 lbs./gal)  
Avg. Gal. Wt: 9.028 lbs./gal  
Avg. Wt.% Volatiles: 53.05%  
Avg. Wt.% Exempt Solvent: 0%  
Avg. Wt.% Water: 0.058%  
Avg. Vol.% Exempt solvent: 0%  
Avg. Vol.% Water: 0.063%  
Flash Point: See SDS  
Theoretical Coverage: 577.065 Sq Ft/Gal at 1 Mil

- **For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
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