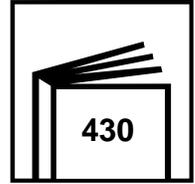


Standex® 1K Primer Red-Brown



Ordering Information:

0.4 Liter (320 g)	1K Primer Red-Brown (Aerosol)	020 14696
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Features:

- ✧ Chromate free
- ✧ Suitable as a weld-through primer
- ✧ Corrosion Protection

Working Process: Pretreatment Acid Primer

Substrates:

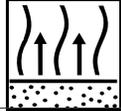
- ✓ Bare metal-aluminum-galvanized metal, sanded and thoroughly cleaned.
- ✓ Through-hardened, sanded paintwork
- ✓ **Standex** polyester substrates, sanded
- ✓ Sanded, solvent resistant OEM primers used on replacement parts



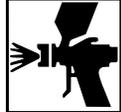
For substrate preparation information see **Standex** Painting System S1!



Shake at least 3 minutes before use.
1 coat = 0.6-1.2 mil (15-30 micron)



Air dry 15-20 min / 68°F (20°C)



Standex 2K Fillers

Stadox® 1K Primer Red-Brown

Important Technical Remarks:

- Suitable as a weld-through primer.
- Do not overcoat with Polyester, Epoxy, **Stadox** basecoat, or **Standoblue**® products.
- This product should not be exposed during further sanding process. The pigment may bleed through light and sensitive topcoat colors.
- Facilities enrolled in the **Stadox** Warranty Program must use **Stadox** 2K Filler over **Stadox** 1K Primer Red-Brown for Warranty repairs.

Important Legislative Remarks:

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

Coating Category: Aerosol Coating - Auto Body Primer

Max. VOC (AP/LE): Max 80% 1.55 MIR

Avg. Gallon Weight: 769.2 g/l; 6.42 lbs/gal

Avg. Weight % Volatiles: 85.5%

Avg. Weight % Water: 0.3%

Avg. Weight % Exempt Solvent: 28.3%

Avg. Volume % Water: 0.3%

Avg. Volume % Exempt Solvent: 27.6%

- Contains acid. May cause eye burns.
- **For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
- Any analytical results set forth herein do not constitute a warranty of specific product features or of the product's suitability for a specific purpose. All products are sold pursuant to our general conditions of sale. We hereby disclaim all warranties and representations, express or implied, with respect to this product, including any warranty of merchantability or fitness for a particular purpose. This product is protected by patent law, trademark law, copyright law, international treaties and/or other applicable law. All rights reserved. Unauthorized sale, manufacturing or use may result in civil and criminal penalties.