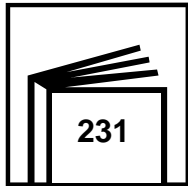



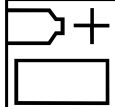



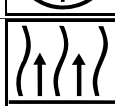




Standex® PE Spray Filler



Ordering Information:		
1 Liter	PE Spray Filler	020 16177
1 Liter	PE Spray Filler Beige	020 16229
50 ml	PE Hardener	020 14564
1 Liter	Polyester Thinner	020 11719

Features:

- ✧ High build sprayable polyester
- ✧ Easy to sand
- ✧ Pore-free surface
- ✧ Suitable for the isolation of peroxide stains

Working Process: High Build Sprayable Polyester	
Substrates: Through-hardened, sanded paintwork Standex 2K EP Primer (Aerosol) or 2K EP Primer Surfacer Through-hardened Standox 2K Fillers, sanded GRP, sanded (gel coat in good condition)	
	For substrate preparation information see Standex Painting System S1!
	5% Standex PE Hardener solution by volume potlife 30 min/68°F (20°C)
	2.2 -2.8 mm 5 coats = max 40 mil (1000 micron) Please refer to gun manufacturer and local legislation for proper spray pressure recommendations.
	2.0-2.5 mm (Poly Gun-Best Results) 30-60 psi (2-4 bar) 5 coats = max 40.0 mil (1000 micron)
	Air dry 2 h/ 68°F (20°C) or Oven dry 30 min/ 140°F (60°C)
	5 min flash off/ 68°F (20°C) before IR drying
	Short wave 10 min Medium wave 15 min (See Painting System S9)
	Coarse sand P80-P180 Fine sand P240-P320 Final sanding
	Standex Silicone Remover Antistatic (16203), Standex Silicone Cleaner (16208), Standohyd VOC Cleaner 25 (16178), or Standohyd Cleaner (16176)
	Standex 1K/ 2K Primer Fillers

Standex[®] PE Spray Filler

Important Technical Remarks:

- When isolating peroxide staining, **Standex** PE Spray Filler must have a minimum of film thickness of 6.0 mil after sanding and extend beyond the stained area twice as far as the size of the stain.
- Up to 10% **Standex** Polyester Thinner (Article No 11719) may be added.
- For large areas of bare metal or for warranty, Standox PE Spray Filler should be applied over **Standex** 2K EP Primer Surfacer (16183) or **Standex** Etching Adhesion Primer (16167) followed by **Standex** 2K Filler.
- **Standex** PE Spray Filler must be isolated with **Standex** 2K Primer Fillers before topcoating.
- Do not apply **Standex** PE Spray Filler over 1K Primers, Etch Primers or solvent sensitive substrates. A critical substrate is any substrate that fails a 2K solvent test and will affect adhesion.
- Use at temperatures above 50°F (10°C). This product will not cure at temperatures below this level.
- **Standex** PE Spray Filler is not a replacement for gel coat. The gel coat must be in good condition for optimum results.
- **Standex** PE Spray Filler should not be exposed to moisture. **No wet sanding.**

Important Legislative Remarks:

- Please see the appropriate VOC Wallchart for compliance for your area.

Coating Category: Specialty Coating

Max. VOC (AP): 423 g/l; 3.5 lbs/gal

Max. VOC (LE): 423 g/l; 3.5 lbs/gal

Avg. Gallon Weight: 1388 g/l; 11.58 lbs/gal

Avg. Weight % Volatiles: 30.6%

Avg. Weight % Water: 0.1%

Avg. Weight % Exempt Solvent: 0.0%

Avg. Volume % Water: 0.15%

Avg. Volume % Exempt Solvent: 0.0%

- Hardener contains organic peroxide and is corrosive. If Hardener paste comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact, irrigate copiously with a 2% aqueous sodium carbonate solution or water and seek medical advice.
- **For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
- Any analytical results set forth herein do not constitute a warranty of specific product features or of the product's suitability for a specific purpose. All products are sold pursuant to our general conditions of sale. We hereby disclaim all warranties and representations, express or implied, with respect to this product, including any warranty of merchantability or fitness for a particular purpose. This product is protected by patent law, trademark law, copyright law, international treaties and/or other applicable law. All rights reserved. Unauthorized sale, manufacturing or use may result in civil and criminal penalties.