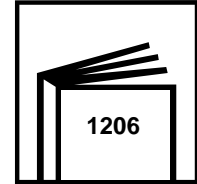


Standex® Smart Blend Plus








Ordering Information:		
1 Liter	Smart Blend Plus	020 16174



Features:

- ✧ Thinner for blending-in with Standocryl® 2K Topcoats.

Working Process: Blending-in with Standocryl 2K Topcoats	
	For substrate preparation information see Standex Painting System S1!
	Sand the fade-out blend area carefully with a fine, dual action sander and P3000/P4000 (3M, Trizact or Abralon) and a soft interface pad. 6 inch disk (150 mm, optional for small areas with 3 inch sand disk).
	Spray repair area with Standocryl Clears.
	For use with US National Rule Clears mix the ready to spray 2K Clear with up to 400% Smart Blend Plus (16174). For use with 2.1 HS Clear* (16156), PFC 20 (16211), or PFC 30 (16216); mix the ready to spray 2K Clear with up to 50% Smart Blend Plus (16174) in VOC regulated areas.
	Bake 30-35 minutes @ 140-150°F (60-65°C) panel temperature. If polishing the same day, follow by IR (short wave) for at least 15 minutes @ 100%. For use with PFC 20 (16211), bake 20 minutes @ 130°F (55°C) panel temperature. For use with PFC 30 (16216), bake 30 minutes @ 130°F (55°C) panel temperature.

Important Technical Remarks:

- Blending-in with 2K Clearcoats and 2K **Standocryl** is not an approved OEM repair, nor is it covered under the **Standex** Lifetime Warranty. All warranty repairs require that clearcoat be applied to a suitable break line, i.e., edge to edge.

Important Legislative Remarks:

- Please see the appropriate VOC Wallchart for compliance for your area. The values depicted below are “ready to spray”.

VOC Category	VOC (ap/le)	Wt% Volatiles, Water & Exempts	Gallon Weight
Uniform Finish Coating	809/811 g/l	86.5%, 0.007%, 0.23%	7.83 lbs/gal
Specialty Coating	418/541 g/l	67.7%, 0.003%, 27.9%	8.79 lbs/gal

- **For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
- Any analytical results set forth herein do not constitute a warranty of specific product features or of the product's suitability for a specific purpose. All products are sold pursuant to our general conditions of sale. We hereby disclaim all warranties and representations, express or implied, with respect to this product, including any warranty of merchantability or fitness for a particular purpose. This product is protected by patent law, trademark law, copyright law, international treaties and/or other applicable law. All rights reserved. Unauthorized sale, manufacturing or use may result in civil and criminal penalties.