



Field Application for Reducers

	Permacron® Supercryl Reducers (for Base Coat)			Permacron® Reducers (for 1K and 2K Products)				Permasolid® Low VOC Reducers (for 2K Products)	
	3055 Express 15°C - 20°C 59°F - 68°F	3054 Medium 20°C - 30°C 68°F - 85°F	3056 Slow 29°C - 35°C 80°F - 90°F	3363 Medium 20°C - 29°C 68°F - 77°F	3365 Slow 25°C - 30°C 77°F - 86°F	3366 Extra Slow 30°C - 40°C 86°F-104°F	8580 Dura Plus 15°C - 20°C 59°F - 68°F	3394 Medium 18°C - 35°C 64°F - 95°F	3392 Express Below 24°C / 75°F
Base Coat Series 293/ 295	+	++	++	--	--	--	--	--	--
MS Clear Coats	--	--	--	++	++	++	+	-	-
HS Clear Coats	--	--	--	++	++	++	++	++	+
2K Surfacers/ Sealers	--	--	--	++	-	-	++	--	--
PVB Primer/ Surfacer	--	--	--	++	--	--	++	--	--

++Optimal +Suitable - Restricted -- Not recommended