



Permacron® Antisilicone 8510



GENERAL

DESCRIPTION

Permacron® Antisilicone 8510 can be added to Permacron® and Permasolid® 2K Clear Coats to avoid fisheyes on contaminated surfaces.

The products referenced herein may not be available for sale in your market. Please consult your distributor for product availability.



MIXING

COMPONENTS

Permacron® Antisilicone 8510

CLEAR COATS

Permasolid® HS Clear Coat 8035,
Permacron® MS Express Clear Coat 8046,
Permasolid® Air Dry Clear Coat 8094,
Permasolid® Low VOC Clear Coat 8096,
Permacron® MS Clear Coat 8180, or
Permasolid® HS Optimum Clear Coat 8600

MIX RATIO

Component

8510
Ready-to-spray 2K Clear Coat

Volume

5% by volume (Add 1 cap = 25 ml)
500 ml

SPECIAL TIPS

1. If fisheye craters occur when starting to apply 2K clear coat, Permacron® Antisilicone 8510 may be added to the ready-to-spray clear coat mixture.
2. Permacron® Antisilicone 8510 is not recommended as a preventative measure and must never be added to base coats, primers, or surfacers.
3. Clean equipment thoroughly and immediately after use.



APPLICATION

Refer to the TDS of the respective Permacron® or Permasolid® 2K Clear Coat.



DRY TIMES

Refer to the TDS of the respective Permacron® or Permasolid® 2K Clear Coat.



PHYSICAL PROPERTIES

Coating Category: Specialty Coating
 Max. VOC (AP/LE): 513 g/l; 4.2 lbs/gal
 Avg. Gallon Weight: 984 g/l; 8.27 lbs/gal
 Avg. Weight % Volatiles: 51.8%
 Avg. Weight % Water: 0.0%
 Avg. Weight % Exempt Solvent: 0.0%
 Avg. Volume % Water: 0.0%
 Avg. Volume % Exempt Solvent: 0.0%

For theoretical coverage refer to the TDS of the respective Permacron® or Permasolid® 2K Clear Coat.

VOC REGULATED AREAS

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

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