



Permacron® Fine Putty 7715



GENERAL

DESCRIPTION

A one-component putty based on a special acrylic resin combination that requires no additional components for drying. Permacron® Fine Putty 7715 has a neutral light beige color and is suitable for touching up prepared substrates or can also be applied on bare sheet metal. Permacron Fine Putty 7715 spreads on very easily and pore-free and after a short drying time can be very easily sanded.

The products referenced herein may not be available for sale in your market. Please consult your distributor for product availability.



MIXING

COMPONENTS

Permacron Fine Putty 7715

MIX RATIO

Ready-to-use

SPECIAL TIPS

1. Permacron Fine Putty 7715 may not be applied over bare aluminum or galvanized panels and is also not suitable for use on plastic parts.
2. Minimum drying temperature for Permacron Fine Putty 7715 is 59°F/15°C.



APPLICATION

SUBSTRATES

Steel
Original or old paintwork (except reversible substrates, Example: lacquer)
Permasolid® Primers/Surfacers.

SURFACE PREPARATION

- Degrease and sand.
- Prior to applying a sanding surfacer, sand body filler with P180 or finer grit sandpaper and/or sand feather edge areas with P180, then P240, and finish with P320.
- Before further treatment, clean all substrates thoroughly with:
 - Permasolid Silicone Removers 7087 or 7010 Slow, Permahyd® Silicone Removers 7085, 7086 or 7096.
 - Axalta™ Silicone Remover 200 Slow, Axalta Silicone Remover 205A Spray, Axalta Silicone Remover 210 Water or Axalta Silicone Remover 220 Low VOC.

APPLICATION

- Apply with a putty knife or razor blade in thin coats approximately 10 minutes apart.



DRY TIMES

AIR DRYING

Drying time at 68°F/20°C: Approximately 30-60 minutes depending on film thickness

INFRARED DRYING

Approximately 4-6 minutes

DRY SANDING

Sanding P400 – 800

RECOAT

With Priomat® Primers and Primer/Surfacers, Permasolid and Permahyd® Primers/Surfacers, Permacron Base Coat Series 293/295, or Permahyd Hi-TEC 480.



PHYSICAL PROPERTIES

- Max. VOC (AP/LE): 398 g/l; 3.2 lbs/gal
- Avg. Gallon Weight: 1618 g/l; 13.6 lbs/gal
- Avg. Weight % Volatiles: 24.4%
- Avg. Weight % Water: 0.0%
- Avg. Weight % Exempt Solvent: 0.0%
- Avg. Volume % Water: 0.0%
- Avg. Volume % Exempt Solvent: 0.0%

VOC REGULATED AREAS

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and SDS precautions. If mixed with other components mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

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