



# Permahyd® Sanding Paste 1120




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## GENERAL

### DESCRIPTION

A water-thinnable, sanding paste, suitable for the perfect preparation of blending areas.

Permahyd® Sanding Paste 1120's unique micro crystals create a homogeneous, flat surface.

The products referenced herein may not be available for sale in your market. Please consult your distributor for product availability.




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## MIXING

### COMPONENTS

Permahyd Sanding Paste 1120

### MIX RATIO

Ready-to-use

### SPECIAL TIPS

1. Do not allow Permahyd Sanding Paste 1120 to dry on the surface.
2. Thoroughly clean and scuff the entire blend area.
3. Do not use this product on a buffing wheel.
4. Always use a clean scuff pad.
5. Permahyd Sanding Paste 1120 is not suitable for TPA.
6. Permahyd Sanding Paste 1120 is not to be used for cleaning raw plastic.




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## APPLICATION

### SUBSTRATES

Through-hardened 2K Finish for blending

### APPLICATION

- Before further treatment, clean with:
  - Permaloid® Silicone Removers 7087 or 7010 Slow, or Permahyd Silicone Remover 7085, 7086 or 7096.
  - Axalta™ Silicone Remover 200 Slow, Axalta Silicone Remover 205A Spray, Axalta Silicone Remover 210 Water or Axalta Silicone Remover 220 Low VOC.
- Use the sanding paste in conjunction with warm water and a gold or gray scuff pad.
- Clean and sand the entire blend area with paste and scuff pad.
- Rinse thoroughly with water and then dry.
- Clean again with:
  - Permaloid Silicone Removers 7087 or 7010 Slow, or Permahyd Silicone Remover 7085, 7086 or 7096.
  - Axalta Silicone Remover 200 Slow, Axalta Silicone Remover 205A Spray, Axalta Silicone Remover 210 Water or Axalta Silicone Remover 220 Low VOC.
- Apply compliant Spies Hecker® Topcoat.




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## PHYSICAL PROPERTIES

**Coating Category:** Surface Preparation  
 Max. VOC (AP): 60 g/l; 0.5 lbs/gal  
 Max. VOC (LE): 168 g/l; 1.4 lbs/gal  
 Avg. Gallon Weight: 1384.9 g/l; 11.56 lbs/gal  
 Avg. Weight % Volatiles: 51.9 %  
 Avg. Weight % Water: 47.7%  
 Avg. Weight % Exempt Solvent: 0.0%  
 Avg. Volume % Water: 66.2%  
 Avg. Volume % Exempt Solvent: 0.0%

Theoretical Coverage: 440.6 sq. ft. @ 1 mil

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## VOC REGULATED AREAS

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

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## SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and SDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

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