Nap-Gard®

7-2608NS Non-Slip Fusion Bonded Epoxy Revised: 13 May 2016

DESCRIPTION

Nap-Gard® Product No. 7-2608NS is a fast curing thermosetting epoxy powder recommended as an overcoat for Nap-Gard® Fusion Bonded Epoxy corrosion protection series, 7-2500 series and Nap-Gard® Gold DPS. The primary purpose of the Nap-Gard® 7-2608NS product is to provide a bonded, non-slip surface over standard FBE. This Non-Slip coating provides additional shear slip resistance to concrete coated pipe used for negative buoyancy in offshore installations. Nap-Gard® 7-2608NS is not intended as a primary protective coating and should only be used in conjunction with standard Nap-Gard® corrosion protection series.

TYPICAL POWDER PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
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<tbody>
<tr>
<td>Color</td>
<td>Green</td>
</tr>
<tr>
<td>Theoretical Coverage</td>
<td>132 Ft²/lb/mil</td>
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<tr>
<td>Specific Gravity</td>
<td>1.46 ± .05</td>
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<tr>
<td>Shelf Life @ 25°C (77°F):</td>
<td>*12 months</td>
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<tr>
<td>Density</td>
<td>1455 ± 50 g/L</td>
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<tr>
<td>Typical Gel Time:</td>
<td>7-18 Sec.</td>
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<tr>
<td>CSA Z245.20</td>
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* Transportation: The material is stable during transportation at temperatures below 25°C (77°F) and 50% RH.

TYPICAL PROPERTIES OF APPLIED FILM

Impact Resistance 10 - 20% greater than the base coat
Performance depends on film thickness. Consult Nap-Gard® Specialist for specific recommendations.

GENERAL APPLICATION PARAMETERS

- Apply the standard Nap-Gard® basecoat at the normal application conditions and film thickness.
- Apply 7-2608NS prior to gel of the basecoat.
- Apply 3 to 4 mils in excess of the specified film thickness of the base coat.
- Follow the recommended cure schedule that applies to the base coat.
- Electrically inspect for holidays and repair all found with Nap-Gard® 7-1677S, or 7-1868

RECOMMENDED QUALITY CHECK GUIDELINES

- During the coating process the Non-Slip powder should be turned off occasionally to check the thickness and for possible surface irregularities of the base coat. A twenty-four (24) inch pattern should be coated without the Non-Slip to confirm that the base coat thickness and the Non-Slip thickness specified are being achieved.
- The non-slip material should be measured for surface roughness by using extra coarse Press-O-Film tape and a dial micrometer. These measured ranges should be between 62 µm (2.5 mils) to 112 µm (4.5 mils).

REPAIR MATERIAL

Repairs should be carried out following the repair procedures on the Nap-Gard® 7-1677S Patch Sticks or the 7-1868 liquid epoxy repair technical data sheets.

Always consult product Safety Data Sheet (SDS) prior to handling.

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