



The Public Health and Safety Organization

NSF Product and Service Listings

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NSF/ANSI 61 Drinking Water System Components - Health Effects

NOTE: Unless otherwise indicated for Materials, Certification is only for the Water Contact Material shown in the Listing. Click here for a list of [Abbreviations used in these Listings.](#)

Axalta Powder Coating Systems USA, Inc.

9800 Genard Road
Houston, TX 77041
United States
800-247-3880
713-939-4000

Facility : Mt. Clemens, MI

Protective (Barrier) Materials

Trade Designation	Water Contact Size Restriction	Water Contact Temp	Water Contact Material
Coatings - Fittings			
CorMax VI[1]	2" - 42"	CLD 23	EPOXY
CorMax® VI EP[2]	2" - 42"	CLD 23	EPOXY

[1] Number of Coats: 1
Maximum Field Use Dry Film Thickness (in mils): 1
Maximum Thinner: none
Final Cure Time and Temperature: 10 minutes at 390°F
Special Comments: Mix ratio of Part A (resin feed):Part B (pigment feed) is 4.8:1 by volume. Deionized water is added to the bath as needed to obtain 18-22% weight solids.

[2] Colors: Black
Number of Coats: 1
Maximum Field Use Dry Film Thickness (in mils): 1
Final Cure Time and Temperature: 10 minutes at 390°F
Special Comments: Mix ratio of Part A:B is 4.8:1 by volume. Deionized water is added to the bath as needed to obtain 18-22% weight solids.

Coatings - Valve			
CorMax VI[1]	2" - 42"	CLD 23	EPOXY
CorMax® VI EP[2]	2" - 42"	CLD 23	EPOXY

[1] Number of Coats: 1
Maximum Field Use Dry Film Thickness (in mils): 1
Maximum Thinner: none
Final Cure Time and Temperature: 10 minutes at 390°F
Special Comments: Mix ratio of Part A (resin feed):Part B (pigment feed) is 4.8:1 by volume. Deionized water is added to the bath as needed to obtain 18-22% weight solids.

[2] Colors: Black
Number of Coats: 1
Maximum Field Use Dry Film Thickness (in mils): 1
Final Cure Time and Temperature: 10 minutes at 390°F
Special Comments: Mix ratio of Part A:B is 4.8:1 by volume. Deionized water is added to the bath as needed to obtain 18-22% weight solids.

Facility : Hilliard, OH

Protective (Barrier) Materials

Trade Designation	Water Contact Size Restriction	Water Contact Temp	Water Contact Material
Coatings - Pipe Tank Tan EFT-602-P7[1]	>= 2"	D. HOT	PEC

[1] Color: Tan
Number of Coats: 1
Maximum Field Use Dry Film Thickness (in mils): 10
Final Cure Time and Temperature: 10 minutes at 400°F
Special Comments: Preheat part to 462°F before powder application.

Coatings - Tank Tank Tan EFT-602-P7[1]	>= 5 gal.	D. HOT	PEC
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[1] Color: Tan
Number of Coats: 1
Maximum Field Use Dry Film Thickness (in mils): 10
Final Cure Time and Temperature: 10 minutes at 400°F
Special Comments: Preheat part to 462°F before powder application.

Facility : Houston, TX

Protective (Barrier) Materials

Trade Designation	Water Contact Size Restriction	Water Contact Temp	Water Contact Material
Coatings - Fittings 72540 NAP-GARD BLUE FBE[1] Nap-Gard 7-0014 Multipurpose Green FBE[2]	8" - 48" >= 1/2"	D. HOT C. HOT	PEC PEC

[1] Number of Coats: 1
Maximum Field Use Dry Film Thickness (in mils): 14

Maximum Thinner: None
 Final Cure Time and Temperature: 120 seconds at 226°C (438°F), 80 seconds at 232°C (450°F), or 60 seconds at 239°C (463°F)
 Special Comments: Preheat substrate to 239°C (463°F) before powder application.
 [2] Colors: Green
 Number of Coats: 1
 Maximum Field Use Dry Film Thickness (in mils): 20
 Maximum Thinner: None
 Final Cure Time and Temperature: 15 minutes at 200°C or 11 minutes at 220°C
 Special Comments: Preheat substrate to 450°F - 465°C before powder application.

Coatings - Pipe

72540 NAP-GARD BLUE FBE[1]	8" - 48"	D. HOT	PEC
NAP-GARD F.B.E. PIPE Powder 7-2500[3]	>= 2"	D. HOT	PEC
Nap-Gard 7-0014 Multipurpose Green FBE[2]	>= 1/2"	C. HOT	PEC
TANK TAN EFT-602-P7[4]	>= 2"	D. HOT	PEC

[1] Number of Coats: 1
 Maximum Field Use Dry Film Thickness (in mils): 14
 Maximum Thinner: None
 Final Cure Time and Temperature: 120 seconds at 226°C (438°F), 80 seconds at 232°C (450°F), or 60 seconds at 239°C (463°F)
 Special Comments: Preheat substrate to 239°C (463°F) before powder application.
 [2] Colors: Green
 Number of Coats: 1
 Maximum Field Use Dry Film Thickness (in mils): 20
 Maximum Thinner: None
 Final Cure Time and Temperature: 15 minutes at 200°C or 11 minutes at 220°C
 Special Comments: Preheat substrate to 450°F - 465°C before powder application.
 [3] Colors: Red
 Number of Coats: 1
 Maximum Field Use Dry Film Thickness (in mils): 14
 Final Cure Time and Temperature: 60 seconds at 462°F
 Special Comments: Preheat pipe to 464°F before powder application.
 [4] Colors: Tan
 Number of Coats: 1
 Maximum Field Use Dry Film Thickness (in mils): 10
 Final Cure Time: 10 minutes at 400°F
 Special Comments: Preheat part to 462°F before powder application.

Coatings - Tank

NAP GARD F.B.E. PIPE Powder 7-2500[3]	>= 5 gal.	D. HOT	PEC
Nap-Gard 7-0014 Multipurpose Green FBE[2]	>= 5 gal.	C. HOT	PEC
Tank Tan EFT-602-P7[4]	>= 5 gal.	D. HOT	PEC

[2] Colors: Green

Number of Coats: 1
Maximum Field Use Dry Film Thickness (in mils): 20
Maximum Thinner: None
Final Cure Time and Temperature: 15 minutes at 200°C or 11 minutes at 220°C

Special Comments: Preheat substrate to 450°F - 465°C before powder application.

[3] Colors: Red

Number of Coats: 1
Maximum Field Use Dry Film Thickness (in mils): 14
Final Cure Time and Temperature: 60 seconds at 462°F

Special Comments: Preheat pipe to 464°F before powder application.

[4] Colors: Tan

Number of Coats: 1
Maximum Field Use Dry Film Thickness (in mils): 10
Final Cure Time: 10 minutes at 400°F

Special Comments: Preheat part to 462°F before powder application.

Coatings - Valve

72540 NAP-GARD BLUE FBE[1]	8" - 48"	D. HOT	PEC
Nap-Gard 7-0014 Multipurpose Green FBE[2]	>= 1"	C. HOT	PEC
Nap-Gard 7-4500, CV Red FBE[5]	4" - 36"	C. HOT	PEC

[1] Number of Coats: 1

Maximum Field Use Dry Film Thickness (in mils): 14

Maximum Thinner: None

Final Cure Time and Temperature: 120 seconds at 226°C (438°F), 80 seconds at 232°C

(450°F), or 60 seconds at 239°C (463°F)

Special Comments: Preheat substrate to 239°C (463°F) before powder application.

[2] Colors: Green

Number of Coats: 1

Maximum Field Use Dry Film Thickness (in mils): 20

Maximum Thinner: None

Final Cure Time and Temperature: 15 minutes at 200°C or 11 minutes at 220°C

Special Comments: Preheat substrate to 450°F - 465°C before powder application.

[5] Number of Coats: 1

Maximum Field Use Dry Film Thickness (in mils): 30

Final Cure Time and Temperature: Post-heat temperature and minimum cure times: 300°F for

15 minutes, 325°F for 9 minutes, 350° for 7 minutes, 375° for 6 minutes, 400°F for 5

minutes

Special Comments: Preheat substrate to a minimum of 275°F

Number of matching Manufacturers is 1

Number of matching Products is 18

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