

Number: HFA617B4

Name: BTNA LG Train Silver

April 15, 2020

Type: HAA Polyester

Alesta Group Code: IE40100000016

POWDER PROPERTIES

ASTM D5965-96, C	Specific Gravity	1.45 ±0.05
	Theoretical Coverage	133 ft ² /lb/mil
ASTM D3451-92, 13	Mass Loss During Cure	< 1%
	Recommended Shelf Life:	12Months @ 75°F

COATING PROPERTIES

ASTM D523-89	Gloss at 60°	40-50
DPC TM 10.219	PCI Powder Smoothness	7
ASTM D2454-95	Overbake Resistance, Time	100%
ASTM D3363-92a	Pencil Hardness	2H
ASTM D2794-93	Dir / Rev Impact, Gardner	30 / 20 in/lbs
ASTM D3359-97	Adhesion, Cross Hatch	5B Pass
ASTM D522-93a	Flexibility, Mandrel	1/8 in. dia., no fracture
ASTM B117-97	Salt Spray	1,000 hrs
UL DTOV2 Organic Coating	Steel Enclosures, Elect. Eq.	Recognized

APPLICATION

Electrostatic Spray, Cold

Substrate: Aluminum

Pretreatment: Chrome Phosphate

CURE SCHEDULE:

(Time at substrate temperature)

10 Minutes @ 400°F

FILM THICKNESS: 2.5-3.5 Mils

The metallic component of this product is incorporated into the powder, vastly improving application and reclaim behavior when compared to traditional metallic coating powders. Prepared 6/11/2020

ROHS

Axalta does not intentionally add any RoHS restricted substances to this product, and the product is in conformity with the essential requirements of the following directives of the European Parliament and of the Council: Directive 2015/863; Directive 2011/65/EU; Directive 2002/65/EU; and, Directive 2003/11/EU.

9800 Genard Rd. Houston, TX 77041-7624 1-800-247-3886 fax: 713-939-4027
4130 Lyman Dr. Hilliard, OH 43026-1213 1-800-667-9610 fax: 614-771-4139



ISO 9001:2015

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