Color Development Request Form
Available for Polyester Products

Contact Us:
Phone:  1-800-667-9610
Fax:    614-777-7271
E-Mail:  Color Matching Program
        replashade.powder@axaltacs.com
Mail:    Axalta Coating Systems
        4130 Lyman Drive
        Hilliard, OH 43026
        Attn: Custom Color Matching

Please complete the following information

PO#:  

Date of Request:  
In Hand Date Requested:  

Contact Information:
Business Name:  
Contact Name:  
Phone:  
Fax:  
E-Mail:  

Shipping Address:
City:  
State:  Zip Code:  

Product Information:
Quantity Ordered:  
Standard:  Surface Type:  *Smoothness Rating No Higher Than PCI-7
Technology Requested?  
Light Conditions Used to Judge Color?  
Desired Gloss?  
Characteristics to Color Match from Sample Provided?  
Targeted Film Thickness for Your Application?  
Type of Oven Used in Your Process?  

Additional Comments:  

Acceptable Color Standards For Match Submissions
• Flat Surfaces
• Minimum Size of 0.5 cm x 0.5 cm
Helpful information for processing your request:

Additional Cost for Special Properties

<table>
<thead>
<tr>
<th>Special Features</th>
<th>Cost Added Per Lb:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mini-Tex</td>
<td>$.25</td>
</tr>
<tr>
<td>Wrinkles</td>
<td>$.50</td>
</tr>
</tbody>
</table>

Premium Weathering

| White, Black, High Specific Gravity Products: | $0.40 |
| Medium Colors (Green, Blue)                  | $0.75 |
| Bright Colors (Yellow, Orange, Red)          | $1.50 |

Important Notes

- Special properties on non-smooth surfaces (except for wrinkles and mini-tex) are not candidates.
- 2 panels will be sent for color match approval.
- Axalta reserves the right to ship + / - 10 percent of quantity requested on order.
- Minimum order = 110 Lbs     Maximum order= 1210 Lbs
- The submitter will be notified immediately if the color request does not fit the parameters of the color match program, and an alternative solution will be suggested.

Color Matching Policy:

Axalta powder matches will have a color Delta-E (dE) difference to the standard of 1 or less if they are readable by Axalta’s color spectrophotometer. Flat surfaces of 0.5 cm x 0.5 cm (minimum size) are the only acceptable match standards considered for submission.

Color standards not readable by the spectrophotometer will be visually matched using the customer’s lighting specifications.

By agreeing to the above policy for color matching, you accept the powder coating under ‘Make To Order’ and returns will not be accepted.