THE ALESTA® ILLUSION COLLECTION, AN EXCITING FAMILY OF VIBRANT COATINGS THAT PRODUCE A DURABLE AND UNIQUE FINISH.

Illusion refers to the magical transformation of how your senses interpret stimulation, creating a mirage of beautiful color changing special effects. This is the basis for Alesta Illusion Collection. The wavelength of the reflected light changes continuously with the viewing angle (a phenomenon known as color flop), creating unique and beautiful finishes, making the possibilities unlimited.

Ideal applications:
» Motorcycle parts
» Metal office furniture
» Recreational equipment
» Lawn and garden equipment
» Displays and wire shelving
» Small and large appliances
» Tool boxes

Features and benefits:
» Designed as a one-coat system
» UV and corrosion resistant
» Exceptionally smooth and glossy finishes
» Available in 5 lbs. boxes

Application Tips:
Nozzle /Tip Type  conical
kV Setting  70
Air Pressure  10
Distance-Gun to Part  6-8 Inches
Film Thickness  2.5 - 3.5
Cure Temperature  400°F
Cure Time  10 Minutes

Formulated in super durable TGIC-Polyester chemistry, the Alesta Illusion Collection is beautiful, weatherable and UV resistant. Illusion powders are designed as decorative finishes where exterior durability is a requirement. The Illusion collection is designed as a one-coat system, which reduces labor and material costs, and can be used on an array of items both interior and exterior.

SPECIAL EFFECT PIGMENTS CREATE AN ILLUSION OF COLOR CHANGE WHEN VIEWED FROM DIFFERENT ANGLES.

Noted products have a level of transparency
Axalta Coating Systems is a leading global company focused 100% on coatings. Our goal is to provide customers with innovative, colorful, beautiful and sustainable solutions. On every surface they touch, our coatings are designed to prevent corrosion, increase productivity and enable the materials we coat to last longer.