Alesta®
High Temperature Powder Coatings
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Alesta® High Temperature silicone powder coatings protect surfaces with prolonged exposure to temperatures, of up to 1000°F, depending on product. See chart below for maximum operating temperatures.

Features and benefits:
Alesta High Temperature products beautify and protect.
- Excellent color and gloss stability
- Resists de-lamination and cracking when exposed to high temperatures
- Protects from premature corrosion

Ideal applications:
- Exterior surfaces of outdoor barbecue grills
- Engine exhausts components
- Auto parts
- Outdoor furnaces
- Agriculture and Construction Equipment (ACE) components

For applications not listed above consult TDS.

<table>
<thead>
<tr>
<th>Product Name</th>
<th>Product Number</th>
<th>Surface Finish</th>
<th>Maximum Temperature</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hearth Black</td>
<td>SSB609H0</td>
<td>Smooth</td>
<td>500°F</td>
<td>Make to Order</td>
</tr>
<tr>
<td>HT ACE Black</td>
<td>SSB615H1</td>
<td>Texture</td>
<td>1000°F</td>
<td>Stock</td>
</tr>
<tr>
<td>Silicone Silver</td>
<td>SSA200H2</td>
<td>Texture</td>
<td>700°F</td>
<td>Stock</td>
</tr>
<tr>
<td>Smooth Black</td>
<td>SSB611H2</td>
<td>Smooth</td>
<td>550°F</td>
<td>Stock</td>
</tr>
<tr>
<td>GI HI TEMP</td>
<td>SFB608H0</td>
<td>Texture</td>
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<td>Stock</td>
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<tr>
<td>BBQ Black</td>
<td>SSB604H1</td>
<td>Texture</td>
<td>650°F</td>
<td>Stock</td>
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<td>HT Black Zinc</td>
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<tr>
<td>Pipe Black</td>
<td>SSB603H1</td>
<td>Texture</td>
<td>1000°F</td>
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</tr>
</tbody>
</table>

Suggested for exterior surfaces of barbecue grills made of aluminum or cold rolled steel with service temperatures not to exceed 800°F.

Suggested for exterior surfaces of barbecue grills made of cold rolled steel with service temperatures up to 1000°F. Also can be used on exhaust systems.

Special notes:
- Most high temperature powders are recommended for application on mild grit-blasted substrates. Chemical pretreatment companies may have treatment packages that can be used with these coatings. Therefore, if grit blasting is not an option, consult with a chemical pretreatment company.
- Store in cool, dry place.
- Not recommended for enclosed or indoor (interior) applications.

Contact Axalta Coating Systems-Powder NA Customer Service for more information or to place an order.

In the U.S., call 1-800-247-3886 or e-mail weborders.powder@axaltacs.com.

In Canada, call 1-888-447-2598 or e-mail powder.info@axaltacs.com

www.axalta.us/powder

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