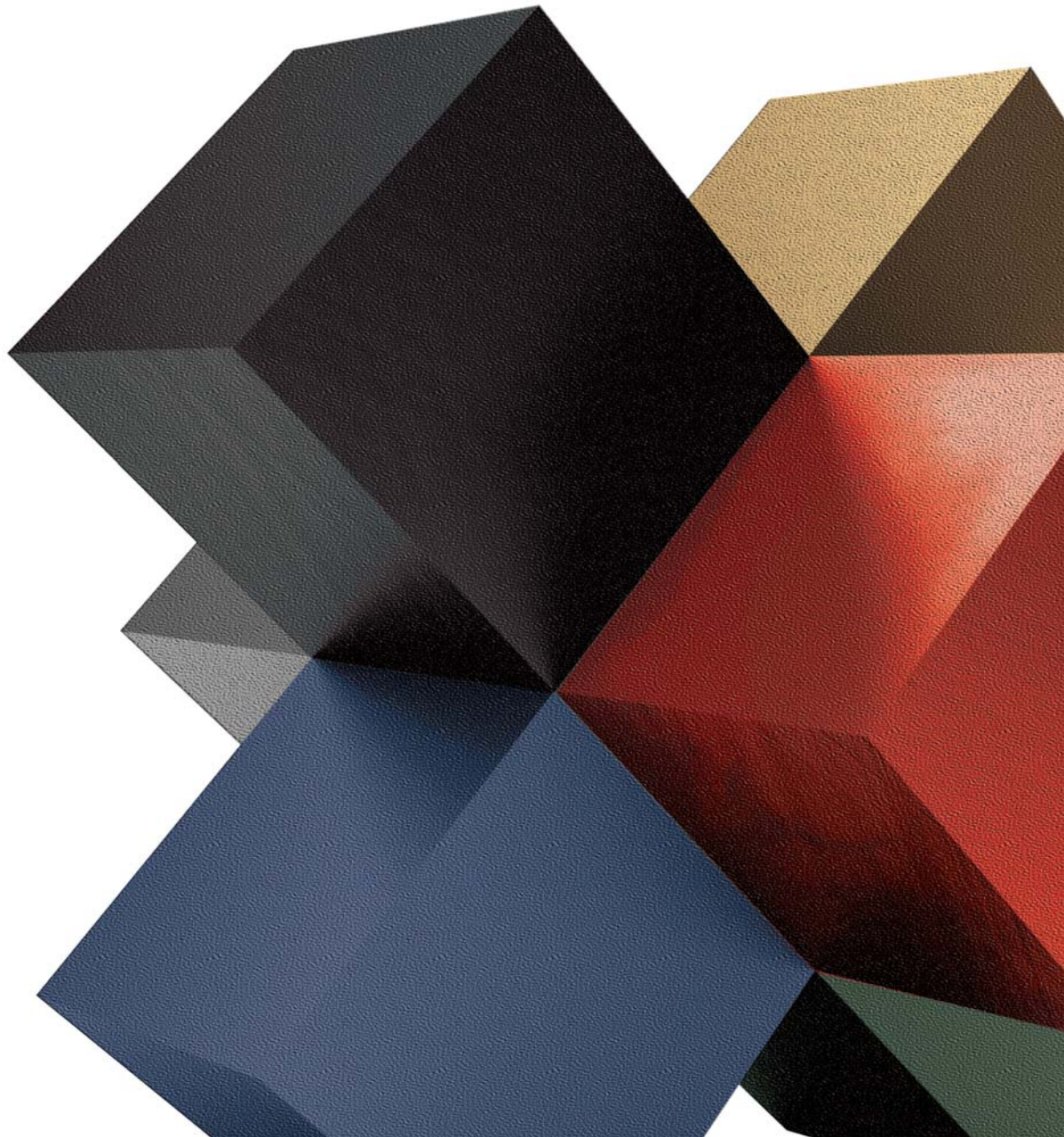




Alesta® E-Wrinkles Powder Coatings



E-Wrinkles Powder Coatings

Alesta® E-Wrinkle epoxy powder coatings deliver a very hard and durable textured finish. Designed to protect indoor surfaces, these robust finishes combine outstanding mechanical and chemical properties with a range of decorative colors to add value to any product. All Alesta E-Wrinkle products are UL recognized (see product technical data sheet for more details).

Features and benefits:

- Easy to apply and forgiving products result in a more consistent finish
- Reduced starrng caused by surface contamination
- Improved batch-to-batch consistency

Ideal applications:

Weights and gym equipment, speakers, slot machines, chair and table legs, tool boxes, shelving, laboratory furniture



Performance properties:

- Specific gravity - 1.45-1.55
- Direct impact - up to 100 inch pounds
- Flexibility (mandrel) - 1/8 inch
- Pencil hardness - 4H
- Crosshatch adhesion - 5B
- Salt spray - 1000 hours+
- Humidity - 1000 hours+ -
- Recommended film thickness - 2.0 mils/38.1 m to 3.5 mils/87.5 m

Product Code	Product Name
EFB620W0	Black E-Wrinkle
EFG607W1	Forest E-Wrinkle
EFH631W1	Pachyderm E-Wrinkle
EFT 606W1	Khaki E-Wrinkle
EFR601W1	Robin Red E-Wrinkle

Application hints and tips:

- E-Wrinkles are applied with normal electrostatic spray equipment to properly cleaned metal substrates.
- The coatings can be cured at 400°F/204.4°C for 8 minutes or 350°F/176.7°C for 15 minutes.
- Good airflow around coated part will ensure wrinkle appearance.

Contact Axalta Coating Systems- Powder NA Customer Service for more information or to place an order.

In the U.S., call 1-800-247-3886 or e-mail weborders.powder@axaltacs.com.

In Canada, call 1-888-447-2598 or e-mail powder.info@axaltacs.com

