Anti-Graffiti
Powder Coatings
Alesta® Spotless
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Alesta® Spotless anti-graffiti powder coatings feature easy-to-clean properties to protect surfaces from the permanent effects of spray paint and markers. Good weatherability and chemical resistance make them the ideal protective coating for marker boards, lockers, rest rooms, signs, indoor and outdoor recreation equipment, public areas and transportation terminals.

Features and benefits:
- Single coat system
- High gloss urethane
- Spotless White is a standard, stock color

Technical Summary:
The following is general information on the exterior durability and graffiti-resistant properties of Alesta® Spotless powders. It is recommended to test the compatibility of these coatings for the intended end use prior to use.

- A 100% concentration of isopropyl alcohol (IPA) removes most black permanent markers with light wiping. Any shadowing is very faint (*Delta E<1). Fresh markings made with strong force may leave a very slight shadow after removal with IPA. Important note: Observe all safety and handling precautions of IPA as listed on the container and MSDS. Do not use IPA near heat sources or flames.

- Most all purpose cleaners will remove permanent marker stains with rubbing. They may leave more shadowing than IPA.

- A 70% concentration of IPA (rubbing alcohol) or ammoniated glass cleaner will not remove permanent marker stains. A strong all purpose cleaner with diligent rubbing will remove 4 day old spray paint with no effect to coated surface.

- Spotless coatings will dull if solvents stronger than IPA are used to remove graffiti. Although markers and spray paint do not permanently affect the film, there are limits to the chemicals used to remove graffiti. Acetone, MEK (methyl ethyl ketone), and DBE (dibasic ester) will mar or soften the film and should not be used to clean the surface. Abrasive cleaners will mar the coating and reduce its stain resistance.

- Alesta® Spotless coatings will exhibit an imperceptibly slight color change (Delta E<0.2) with dry-erase markers when wiped with a dry towel.

- The ease of cleaning graffiti from the coating is reduced by surface breaks or irregularities such as fine scratches made by rough marker tips, non-smooth surface profiles, porous metal surfaces, or orange peel as a result of poor application technique.