

Low VOC Chart

For Imperial County APCD - Rule 427

Automotive Refinishing Operations

Revised: May 2021

Effective: April 1, 2010



Surface Preparation - VOC Limit: 25 g/L (0.21 lbs./gal.)

CODE	DESCRIPTION	REMARKS	MIX RATIO	APPLIED VOC
1760	Cleaner		Ready To Use	24 g/L
2010	Cleaner		Ready To Use	0 g/L
2040	Cleaner		Ready To Use	0 g/L
2571	Cleaner		Ready To Use	24 g/L
4040	Cleaner		Ready To Use	0 g/L
8007	Cleaner		Ready To Use	0 g/L

Primer - VOC Limit: 250 g/L (2.1 lbs./gal.)

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
6811	Gray Primer		4:1	6896	-	250 g/L
901	Gray Polyester Primer		1:2.5 oz.	998	-	250 g/L
903	Black Polyester Primer		1:2.5 oz.	998	-	250 g/L
905	Buff Polyester Primer		1:2.5 oz.	998	-	250 g/L
907	White Polyester Primer		1:2.5 oz.	998	-	250 g/L
922	Gray Primer		1:1	2010	-	250 g/L
941	Polyester Primer		4:1	9498	-	250 g/L

Primer Sealer - VOC Limit: 250 g/L (2.1 lbs./gal.)

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
6711	Gray Epoxy Primer Sealer		2:1	6796	-	250 g/L
6713	Charcoat Epoxy Primer Sealer		2:1	6796	-	250 g/L

Single Stage Topcoats - VOC Limit: 340 g/L (2.8 lbs./gal.)

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
2513	Satin Black		4:1	2696	-	340 g/L
2713	Flat Black		4:1	2696	-	340 g/L
2813	Eurocoat Black		4:1:2	2896	8025/8050/8075/8100	340 g/L
2817	Eurocoat White		4:1:2	2896	8025/8050/8075/8100	340 g/L

Clearcoat - VOC Limit: 250 g/L (2.1 lbs./gal.)

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
2210	Ultra Auto Clearcoat		4:1	2294	-	250 g/L
2594	Satin Urethane Clearcoat		4:1	2696	-	250 g/L
2610	Super Pro Clearcoat		4:1	2696	-	250 g/L
2623	Flat Clearcoat		4:1	2696	-	250 g/L

Additional additives/components may be used, please consult TDS for usage and recommendations.

All VOC (LE) values listed are maximum Ready-to-Spray in pounds per gallon.